Over 40 New Products in this Catalogue

Relief Cartridge Valves

Page 9: The **RP*S** is a seated style pilot operated relief valve. This provides reduced leakage, faster response and a reduced pressure overshoot to give improved pressure control.

Page 10: The **RPGT** is a "soft start" relief valve available in series 2 only providing a pressure ramping over 300 milliseconds when it opens to provide excellent pressure protection and reduce shock.

Page 13: The **RBAP** is an electro-proportional, direct acting pilot relief valve that fits into the Sun T-8A cavity. It can be used as a pilot valve on it's own or together with many types of main stage pressure control valves that have the T-8A cavity in the end of the cartridge.

Page 14: The **RP*C-8** is a normally closed spool type modulating valve, with a T-8A cavity in the end. This would enable any of the Sun pilot valves, such as the RBAP proportional valve, to be fitted into the end to make a high capacity proportional relief valve.

Page 15: The **RP*S-8** is a seated style normally closed modulating valve, with a T-8A cavity in the end. This would enable any of the Sun pilot valves, such as the RBAP proportional valve, to be fitted into the end to make a proportional relief valve with low leakage on the main stage.

Page 18: The **RV*S** is a ventable, seated style, pilot operated relief valve. This provides reduced leakage, faster response and a reduced pressure overshoot to give improved pressure control.

Page 20: The **RV*D-8** is a normally closed, balanced piston, modulating element with a T-8A cavity in the end. The cartridge is ventable and also has an external drain connection. This would enable any Sun pilot valve, such as the RBAP proportional valve, to be fitted into the end to make a ventable proportional relief with separate drain port.

Sequence Cartridge Valves

Page 23: The **RSDC-8** is a normally closed, balanced piston, modulating element with a T-8A cavity in the end and external drain. This would enable any Sun pilot valve such as the RBAP proportional valve to be fitted into the end to make a relief valve with separate pilot drain.

Reducing/Relieving Cartridge Valves

Page 37: The **PB*B-8** is a normally open modulating element with a T-8A cavity in the end. This would enable any Sun pilot valve such as the RBAP proportional valve to be fitted to make a proportional pressure reducing valve.

Page 38: The **PP*B-8** is a normally open modulating element with a T-8A cavity in the end. This would enable any Sun pilot such as the RBAP proportional valve to be fitted into the end to make a proportional pressure reducing/ relieving valve.

Page 39: The **PV*A-8** is a normally open modulating element with a T-8A cavity in the end and an external drain. This would enable any Sun pilot valve, such as the RBAP proportional valve, to be fitted into the end to make a proportional pressure reducing/relieving valve with external drain.

Page 40 and 41: The **PRD*** is an electro-proportional, direct acting, pressure reducing/relieving valve available in series 1 only. There are two versions available, one with low leakage and the other with higher leakage and improved response.

Flow Control Cartridge Valves

Page 73: The **FPCC** is an electro-proportional, normally closed throttle valve available in series 1 only. It provides some pressure compensation but needs a separate compensator for more accurate control.

Page 74: The **FPCH** is an electro-proportional, normally open throttle valve available in series 1 only. It provides some pressure compensation but needs a separate compensator for more accurate control.

Priority Flow Control Cartridge Valves

Page 78: The **FV*A-8** is a ventable, fixed orifice, priority flow control valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the priority flow condition or bypass all flow to tank.

Logic Elements

Page 89: The **LO**-8** is a poppet type, spring biased closed, pilot-to-close unbalanced logic valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 95: The **DO*R**-8 is a poppet type, pilot-to-close, normally open balanced logic valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 100: The **DK*R-8** is a poppet type, pilot-to-open, normally closed balanced logic valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Over 40 New Products in this Catalogue

Directional Cartridge Valves

Page 105: The **DRBO** is direct acting, externally drained, normally closed, three-way directional valve in series 1 only. It is available with an adjustment on the pressure at which the valve will switch.

Page 105: The **DRBP** is direct acting, externally drained, normally open, three-way directional valve in series 1 only. The valve is available with an adjustment on the pressure at which the valve will switch.

Page 105: The **DRBR** is a direct acting, internally drained, externally piloted, three-way directional valve in series 1 only. The valve is available with an adjustment on the pressure at which the valve will switch.

Page 106: The **DV*A-8** is a direct acting, normally open, two-way directional valve with a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 106: The **DV*B-8** is a direct acting, normally closed, two-way directional valve with a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 106: The **DV*C-8** is a direct acting, three-way directional valve with Port 1 blocked and a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 106: The **DV*D-8** is a direct acting, three-way directional valve with Port 1 open and a T-8A cavity in the end. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 107: The **DV*M-8** is a vent-to-operate two-position two-way, normally open directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 107: The **DV*N-8** is a vent-to-operate two-position two-way, normally closed directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 107: The **DV*O-8** is a vent-to-operate two-position three-way directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 107: The **DV*P-8** is a vent-to-operate two-position three-way directional valve with a T-8A cavity in the end and external drain. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 108: The **DF*A-8** two-position, two-way normally closed port 1 to 2, directional valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Page 109: The **DF*B-8** two-position, two-way normally closed port 2 to 1, directional valve with a T-8A cavity in the end of the cartridge. This enables a Sun pilot solenoid, pneumatic or manual valve to be fitted into the cartridge to select the valve in the open or closed condition.

Pilot Control Cartridge Valves

Page 125: The **DAAM** is a manually operated, two-position, two-way pilot valve. This valve could be fitted into any cartridge with a T-8A cavity in the end to provide manual switching. Available with momentary, detented, or dual operator.

Page 129: The **DBAM** is a manually operated, two-position, three-way valve.

Circuit Savers

Page 146: The **COFO** is a 120:1 ratio, pilot to close check valve in series 2 only. This valve is specifically designed for accumulator unloading and dump circuits when the pump is not operating.

Page 152: The **DS*X** is a two-position, three-way, vent-to-shift, normally closed diverter valve. This valve could be used in parallel with flow divider valves to enable the function to be bypassed in traction drive circuits.

Page 153: The **DS*Y** is a two-position, three-way, vent-to-shift diverter valve. This valve works as a simple flow diverter valve.

Page 154: The **LHDT** is a bi-directional, normally open modulating valve in series 1 only. This valve can be used with an external orifice to provide pressure compensated flow control in both directions.

Hybrid Relief Cartridge Valves

Page 156: The **HRDA** is a dual function cartridge providing both a direct acting relief valve and check valve. The relief function is before the check valve.

Page 157: The **HRDB** is a dual function cartridge providing both a direct acting relief valve and check valve. The relief function is after the check valve.

Page 158: The **HVCA** is a dual function cartridge providing both a ventable pilot operated relief and check valve. The ventable relief function is before the check valve.

Page 159: The **HVCA-8** is a dual function cartridge providing both a normally closed modulating function and a check valve and a T-8A cavity in the end of the cartridge. This would enable a Sun pilot valve such as a pilot proportional valve to provide a proportional pressure control and check function in one cartridge.

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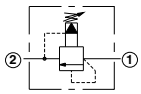
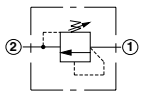
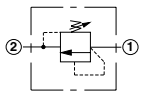
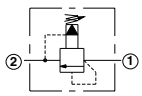
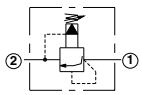
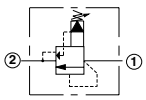
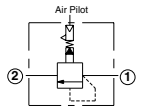
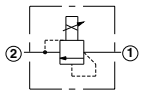
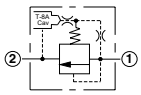
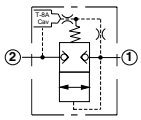
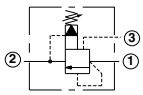
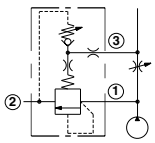
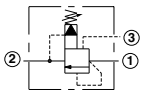
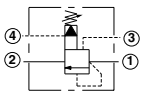
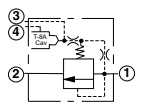
Model Codes printed in Red are Preferred Versions of products shown in this catalogue and most readily available.

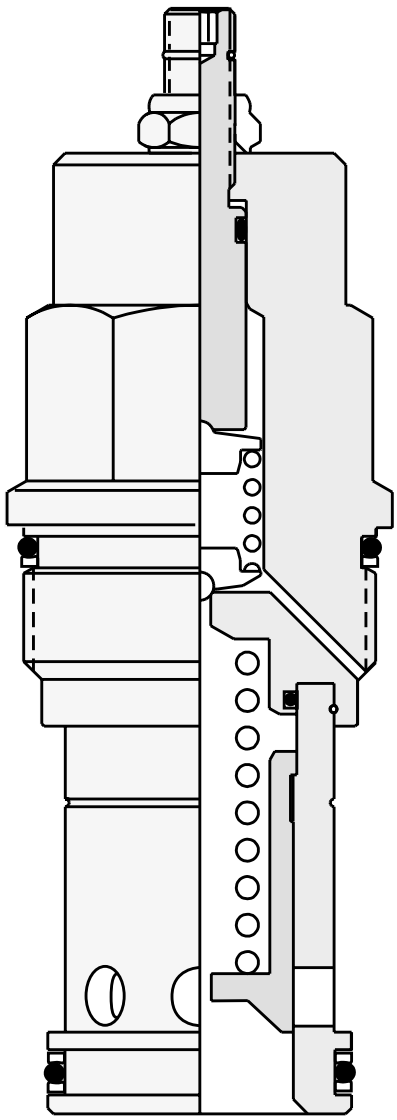
Specifications, descriptions and illustrative material contained herein were accurate as known at the time this publication was approved for printing.

Sun Hydraulics reserves the right to discontinue models at any time, or change prices, specifications or designs without notice or incurring obligation.

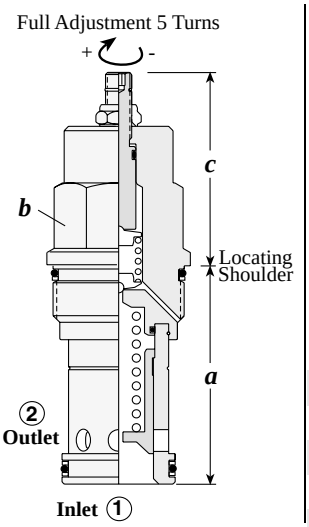
Printed in England

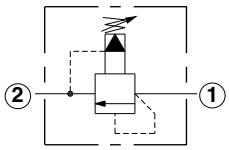
Relief Cartridge Valves

	Cartridge Type	*Page*
	Pilot Operated, Balanced Piston	6
	Direct Acting	7
	Direct Acting, Pilot Stage	8
	Pilot Operated, Balanced Poppet	9
	Pilot Operated, Balanced Poppet, Soft Start	10
	Pilot Operated, Kick-down	11
	Pilot Operated, Balanced Piston, Air Controlled	12
	Electro-proportional Pilot	13
	Balanced Piston, Modulating Element with Integral Pilot Control Cavity	14
	Balanced Poppet, Modulating Element with Integral Pilot Control Cavity	15
	Ventable, Pilot Operated, Balanced Piston	16
	Modulating Element with Relief Function	17
	Ventable, Pilot Operated, Balanced Poppet	18
	Ventable, Pilot Operated, Balanced Piston with External Drain	19
	Ventable, Balanced Piston, Modulating Element with External Drain and Integral Pilot Control Element	20



PILOT OPERATED BALANCED PISTON,



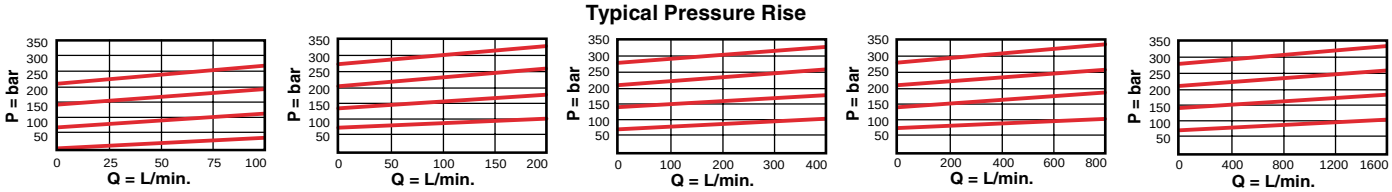


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	C	K	
45 L/min.	**RPCC – LAN**	T - 162A	31	19,1	54	56	59	35/40
95 L/min.	**RPEC – LAN**	T - 10A	39,7	22,2	51	53	58	40/50
200 L/min.	**RPGC – LAN**	T - 3A	47,8	28,6	54	56	61	60/70
380 L/min.	**RPIC – LAN**	T - 16A	61,9	31,8	62	64	69	200/215
760 L/min.	**RPKC – LAN**	T - 18A	79,4	41,3	72	74	78	465/500

Performance Curves

RPCC **RPEC** **RPGC** **RPIC** **RPKC**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Will accept maximum pressure at Port 2
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting
- Factory pressure settings established at 15 L/min.
- Typical response time 10 ms.
- Maximum leakage = RPCC, RPEC: 32,8 cc/min./70 bar, RPGC: 49,2 cc/min./70 bar, RPIC: 66,5 cc/min./70 bar, RPKC: 81,9 cc/min./70 bar
- RPCC minimum setting for all spring ranges is 5 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RP ✶ C – ✶ ✶ ✶

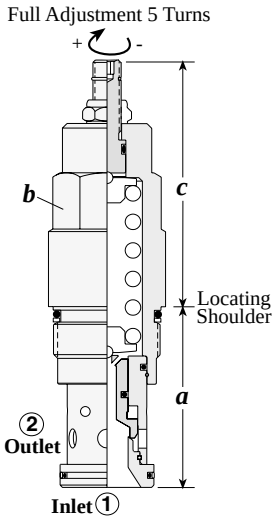
Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 45 L/min.*	**L** Standard Screw	**A** 7 - 210 bar	**N** Buna-N
E 95 L/min.	**C** Tamper Resistant	**B** 3,5 - 105 bar	**V** Viton
G 200 L/min.	**K** Handknob	**C** 10 - 420 bar	
I 380 L/min.		**N** 4 - 55 bar	
K 760 L/min.		**Q** 4 - 25 bar	
		W 10 - 315 bar	

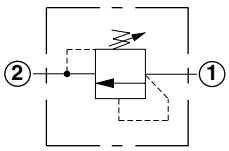
Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
N Option is standard set at 25 bar.
Q Option is standard set at 14 bar.
** Minimum setting 5 bar on all ranges.*
Customer may specify pressure setting.

*** See page 162 for information on Control Options*

Visit www.sunhydraulics.com for detailed and complete technical information on our full line of products.

DIRECT ACTING



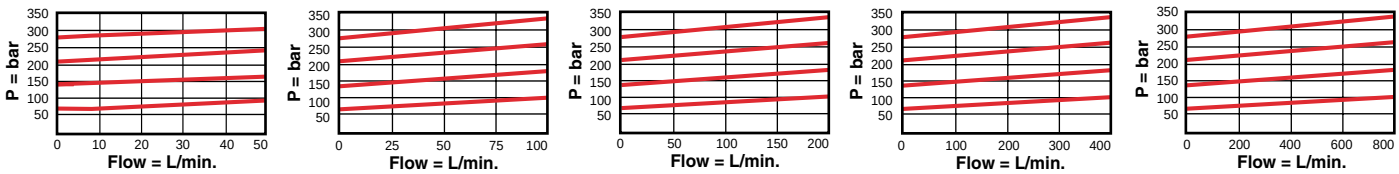


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	Cartridge Dimensions b	Cartridge Dimensions c L	Cartridge Dimensions c C	Installation Torque (Nm)
45 L/min.	**RDBA – LAN**	T - 162A	31	19,1	54	56	35/40
95 L/min.	**RDDA – LAN**	T - 10A	39,7	22,2	61	63	40/50
200 L/min.	**RDFA – LAN**	T - 3A	47,8	28,6	64	66	60/70
380 L/min.	**RDHA – LAN**	T - 16A	61,9	31,8	83	85	200/215
760 L/min.	**RDJA – LAN**	T - 18A	79,4	41,3	100	104	465/500

Performance Curves

RDBA **RDDA** **RDFA** **RDHA** **RDJA**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Cannot be adjusted with pressure at Port 1.
- Will accept maximum pressure at Port 2.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure settings established at 15 L/min.
- Typical response time 2 ms.
- Maximum leakage = 0,7 cc/min. at reseat.
- Reseat exceeds 90% of cracking pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RD ✶ A – ✶ ✶ ✶

Nominal Capacity

- **B** 45 L/min.
- **D** 95 L/min.
- **F** 200 L/min.
- **H** 380 L/min.
- **J** 760 L/min.

Control**

- **L** Standard Screw
- **C** Tamper Resistant

Adjustment Range

- **A** 35 - 210 bar
- **B** 20 - 105 bar
- **C** 70 - 420 bar
- **D** 14 - 55 bar
- **E** 7 - 25 bar
- **S** 3,5 - 14 bar
- **W** 70 - 315 bar

Seal

- **N** Buna-N
- **V** Viton

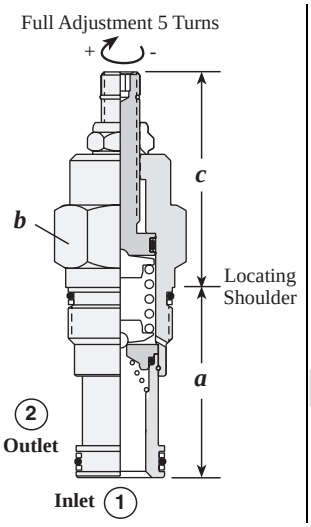
Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
S Option is standard set at 7 bar.
Customer may specify pressure setting.

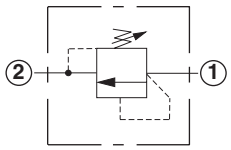
U.S. Patent #4,742,846
European Patent Pending

** *See page 162 for information on Control Options*

Visit www.sunhydraulics.com for detailed and complete technical information on our full line of products.

DIRECT ACTING, PILOT STAGE



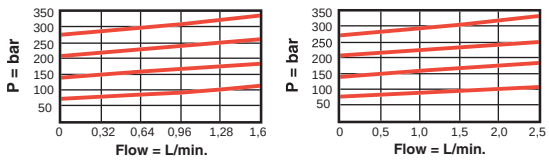


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	C	K	
1 L/min.	**RBAC – LAN**	T - 10A	39,7	22,2	51	53	58	40/50
2 L/min.	**RBAA – LAN**	T - 3A	47,8	28,6	54	56	61	60/70

Performance Curves

RBAC **RBAA**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Typical response time 2 ms.
- Maximum leakage less than 0,4 cc/min.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

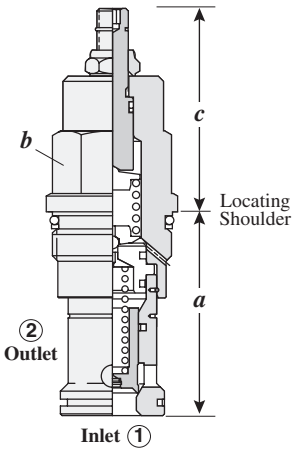
RB A ★ – ★ ★ ★

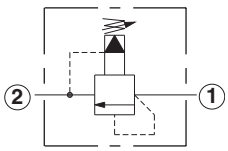
Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 1 L/min.	**L** Standard Screw	**A** 2 - 210 bar	**N** Buna-N
A 2 L/min.	**C** Tamper Resistant	**B** 2 - 105 bar	**V** Viton
	K Handknob	**C** 2 - 420 bar	
		D 2 - 55 bar	
		E 2 - 25 bar	
		W 2 - 315 bar	

** *See page 162 for information on Control Options*

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
Customer may specify pressure setting.

PILOT OPERATED, BALANCED POPPET



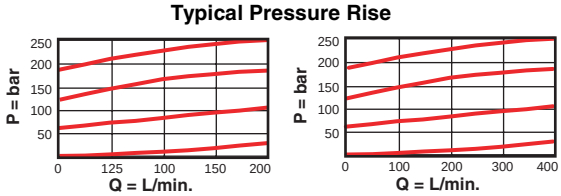


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* L	*c* C	*Installation Torque (Nm)*
200 L/min	**RPGS – LAN**	T - 3A	47,8	28,6	54	55	60/70
380 L/min.	**RPIS – LAN**	T - 16A	61,9	31,8	62,0	62,0	200/215

Performance Curves

RPGS **RPIS**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Maximum leakage 0,7 cc/min. at reseat
- Reseat exceeds 90% of cracking pressure.
- Factory pressure settings established at 15 L/min.
- Typical response time 10 ms.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RP ✶ S – ✶ ✶ ✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
G 200 L/min.	**C** Tamper Resistant Factory Set	**A** 7 - 210 bar	**N** Buna-N
I 380 L/min.	**K** Handknob	**B** 3,5 - 105 bar	**V** Viton
	L Standard Screw Adjustment	**C** 10 - 420 bar	
		N 4 - 55 bar	
		Q 4 - 25 bar	
		W 7 - 315 bar	

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
N Option is standard set at 25 bar.
Q Option is standard set at 14 bar.
Customer may specify pressure setting.

** *See page 162 for information on Control Options*

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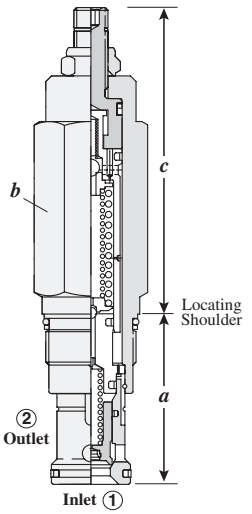
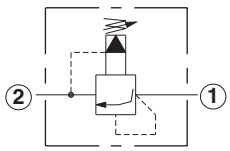
PILOT OPERATED, BALANCED POPPET, SOFT START



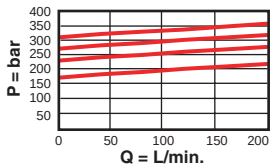


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* L	*c* C	*Installation Torque (Nm)*
200 l/min.	**RPGT - LAN**	T - 3A	47,8	28,6	85,8	88,1	60/70

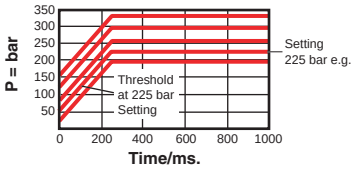
Performance Curves

RPGT

Typical Pressure Rise



Typical Ramp Time



- Maximum operating pressure = 350 bar
- Will accept maximum pressure at Port 2.
- Factory pressure settings established at 15 L/min.
- Shifting time from minimum to maximum setting 250 ms.
- Control pilot flow = 0,16 to 0,41 L/min.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

RP G T – ★ ★ ★

Nominal Capacity

G 200 L/min.

Control**

C Tamper Resistant Factory Set

L Standard Screw Adjustment

Adjustment Range

A 140 - 210 bar

C 315 - 420 bar

W 210-315 bar

Seal

N Buna-N

V Viton

Patents:
U.S. #6,039,070;
Germany EP 1 001 197;
Japan #3,119,230

*** See page 162 for information on Control Options*

Adjustment Range Options:
A is standard set at 140 bar.
C is standard set at 315 bar.
W is standard set at 210 bar.
Customer may specify pressure setting.

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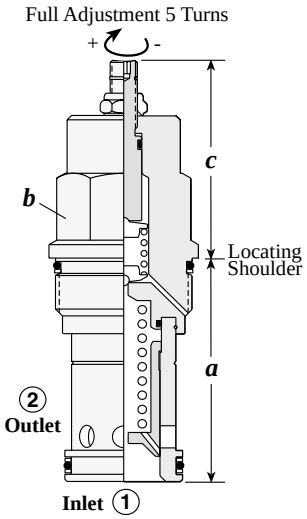
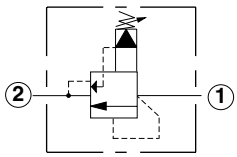
PILOT OPERATED, KICK-DOWN



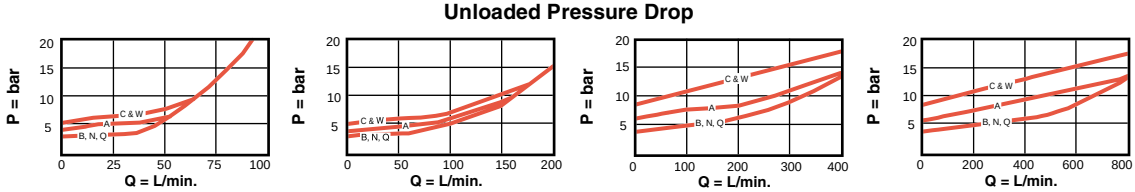


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
95 L/min.	**RQEB – LAN**	T - 10A	39,7	22,2	51	53	58	40/50
200 L/min.	**RQGB – LAN**	T - 3A	47,8	28,6	54	56	61	60/70
380 L/min.	**RQIB – LAN**	T - 16A	61,9	31,8	62	64	69	200/215
760 L/min.	**RQKB – LAN**	T - 18A	79,4	41,3	72	74	78	465/500

Performance Curves

RQEB **RQGB** **RQIB** **RQKB**

Unloaded Pressure Drop



- Maximum operating pressure = 350 bar
- Will accept maximum pressure at Port 2.
- Flow through cartridge must cease to reset valve.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting
- Factory pressure settings established at kick down point.
- Typical response time 25 ms.
- Maximum leakage = RQEB: 32,8 cc/min./70 bar, RQGB: 49,2 cc/min./70 bar, RQIB: 65,5 cc/min./70 bar, RQKB: 81,9 cc/min./70 bar

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RQ ★ B – ★ ★ ★

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
E 95 L/min.	**L** Standard Screw	**A** 7 - 210 bar	**N** Buna-N
G 200 L/min.	**C** Tamper Resistant	**B** 3,5 - 105 bar	**V** Viton
I 380 L/min.	**K** Handknob	**C** 10 - 420 bar	
K 760 L/min.		**N** 4 - 55 bar	
		Q 4 - 25 bar	
		W 10 - 315 bar	

*** See page 162 for information on Control Options*

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
N Option is standard set at 25 bar.
Q Option is standard set at 14 bar.
Customer may specify pressure setting.

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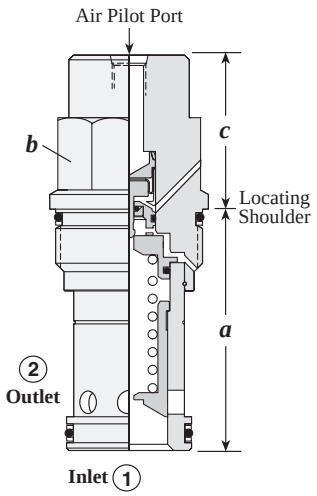
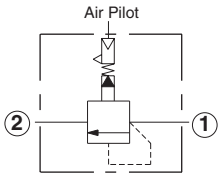
PILOT OPERATED, BALANCED PISTON, AIR CONTROLLED



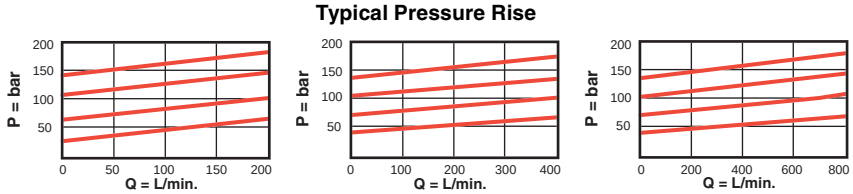


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* A	*c* B	*Installation Torque (Nm)*
200 L/min.	**RPGD – ABN**	T - 3A	47,8	28,6	34	-	60/70
380 L/min.	**RPID – BBN**	T - 16A	61,9	31,8	-	42	200/215
760 L/min.	**RPKD – BBN**	T - 18A	79.4	41,3	-	51	465/500

Performance Curves

RPGD **RPID** **RPKD**

Typical Pressure Rise



- Maximum operating pressure = 140 bar
- Will accept maximum pressure at Port 2.
- Maximum air pressure should not exceed 10 bar.
- Pilot ratio, air to hydraulic = 1:20
- Typical response time 10 ms.
- Maximum leakage = RPGD: 49,2 cc/min./70 bar, RPID: 65,5 cc/min./70 bar, RPKD: 81,9 cc/min./70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RP ✶ D – ✶ ✶ ✶

Nominal Capacity

G 200 L/min.

I 380 L/min.

K 760 L/min.

Control

Available for RPGD only

A 1/4" NPTF Pilot Port at end of Cartridge*

Available for RPID, RPKD only

B SAE-4 Pilot Port at end of Cartridge*

* *Maximum air pilot pressure should not exceed 10 bar.*

Adjustment Range

B 3,5 - 105 bar

Seal

N Buna-N

V Viton

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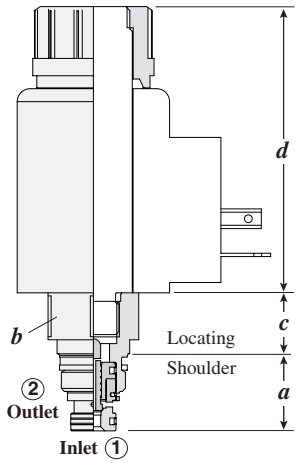
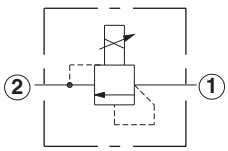
ELECTRO-PROPORTIONAL PILOT

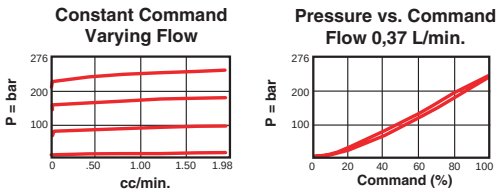




Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	d	Installation Torque (Nm)
1 L/min.	**RBAP – MAN**	T - 8A	18,8	22,2	15,0	70,1	35/40

Performance Curves

RBAP



- Maximum operating pressure = 350 bar
- Maximum leakage = 24,6 cc/min at reseat
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting
- Reseat exceeds 85% of crack
- Hysteresis with dither <4%
- Hysteresis with DC input <8%
- Linearity with dither <2%
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RB A P – ★ ★ ★

Nominal Capacity	*Control*	*Adjustment Range*	*Seal*
A 1 L/min.	**M** Manual Override (Standard)	**A** 20 - 210 bar	**N** Buna-N
		B 10 - 105 bar	**V** Viton
	NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-*) coils only. See page 167.**	**W** 35 - 350 bar	

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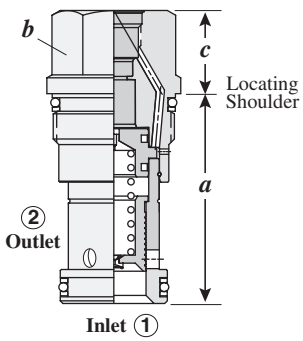
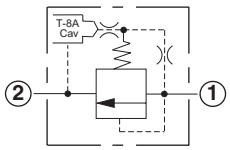
BALANCED PISTON, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY





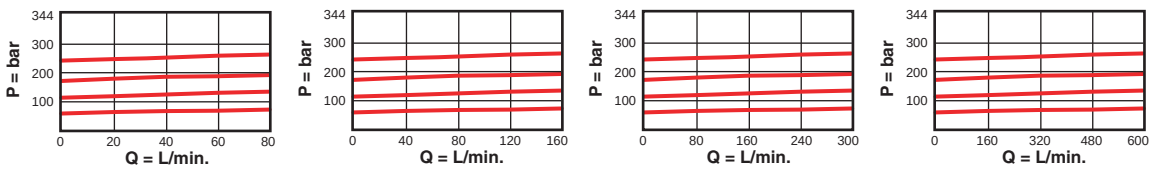
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
95 L/min.	**RPEC – 8WN**	T - 10A	39,7	22,2	22,2	40/50
190 L/min.	**RPGC – 8WN**	T - 3A	47,8	28,6	22,2	60/70
380 L/min.	**RPIC – 8WN**	T - 16A	61,9	31,8	31,8	200/215
760 L/min.	**RPKC – 8WN**	T - 18A	79,9	41,3	41,3	465/500

Performance Curves

RPEC-8 **RPGC-8** **RPIC-8** **RPKC-8**

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Will accept maximum pressure at Port 2.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting
- Control pilot flow = RPEC-8: 0,11 to 0,16 L/min., RPGC-8: 0,16 to 0,25 L/min., RPIC-8, RPKC-8: 0,25 to 0,33 L/min.
- Maximum leakage = RPEC-8: 32,8 cc/min/ 70 bar: RPGC-8: 49,2 cc/min./70, RPIC-8: 65,5 cc/min./70 bar, RPKC-8: 81,9 cc/min./70 bar.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

RP ✶ C – 8 ✶ ✶

Nominal Capacity	*Control*	*MinimumControl Pressure*	*Seal*
E 95 L/min.	**8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**D** 1,7 bar	**N** Buna-N
G 200 L/min.		**W** 7 bar	**V** Viton
I 380 L/min.			
K 760 L/min.			

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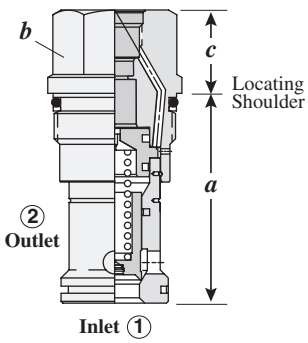
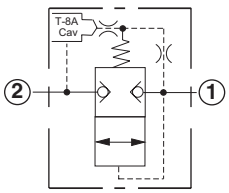
BALANCED POPPET, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY





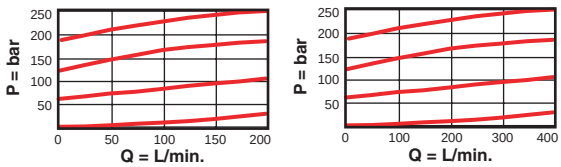
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
200 L/min.	**RPGS – 8WN**	T - 3A	84,7	28,6	22,2	60/70
380 L/min.	**RPIS – 8WN**	T - 16A	84,7	31,8	31,8	200/215

Performance Curves

RPGS-8 **RPIS-8**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Will accept maximum pressure at Port 2
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Typical response time 10 ms
- Control pilot flow = RPGS-8: 0,16 to 0,25 L/min., RPIS-8: 0,25 to 0,33 L/min.
- Maximum leakage = 0,7 cc/min. at reseat
- Reseat exceeds 90% of cracking pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RP ✶ S – 8 ✶ ✶

Nominal Capacity	*Control***	*MinimumControl Pressure*	*Seal*
G 200 L/min.	**8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**B** 3,5 bar	**N** Buna-N
I 380 L/min.		**W** 7 bar	**V** Viton

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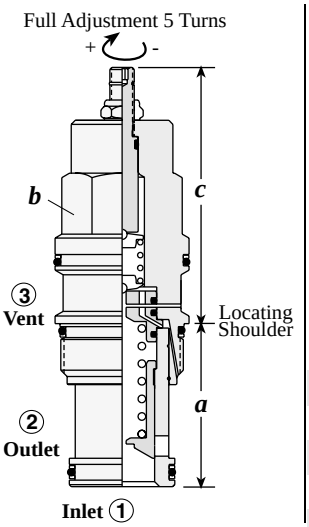
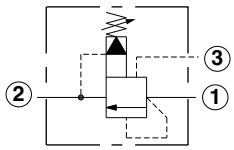
VENTABLE, PILOT OPERATED, BALANCED PISTON



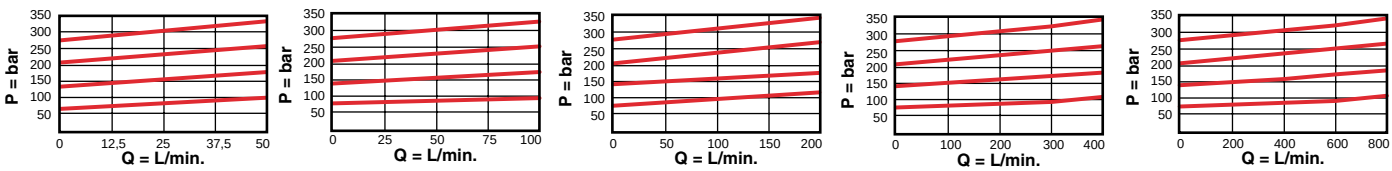


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
30 L/min.	**RVBA – LAN**	T - 163A	31	19,1	65	67	71	35/40
60 L/min.	**RVCA – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
120 L/min.	**RVEA – LAN**	T - 2A	34,9	28,6	72	74	78	60/70
240 L/min.	**RVGA – LAN**	T - 17A	46	31,8	84	86	90	200/215
480 L/min.	**RVIA – LAN**	T - 19A	63,5	41,3	100	104	107	465/500

Performance Curves

RVBA **RVCA** **RVEA** **RVGA** **RVIA**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Pressure at port 3 (vent) controls the valve below its setting.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Control pilot flow = RVBA, RVCA: 0,11 L/min. to 0,16 L/min.; RVEA: 0,16 L/min. to 0,25 L/min.; RVGA, RVIA: 0,25 L/min. to 0,33 L/min.
- Factory pressure setting established at 15 L/min.
- Typical response time 10 ms.
- Maximum leakage = RVBA, RVCA: 32,8 cc/min/70 bar, RVEA: 49,2 cc/min/70 bar, RVGA: 65,5 cc/min/70 bar, RVIA: 81,9 cc/min/70 bar.
- RVBA minimum setting for all spring ranges is 5 bar.
- Will accept maximum pressure at port 2.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RV ★ A – ★ ★ ★

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
B 30 L/min.*	**L** Standard Screw	**A** 7 - 210 bar	**N** Buna-N
C 60 L/min.	**C** Tamper Resistant	**B** 3,5 - 105 bar	**V** Viton
E 120 L/min.	**K** Handknob	**C** 10 - 420 bar	
G 240 L/min.		**N** 4 - 55 bar	
I 480 L/min.		**Q** 4 - 25 bar	
		W 10 - 315 bar	

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
N Option is standard set at 25 bar.
Q Option is standard set at 14 bar.

** Minimum setting 5 bar on all ranges.*
Customer may specify pressure setting.

*** See page 162 for information on Control Options*

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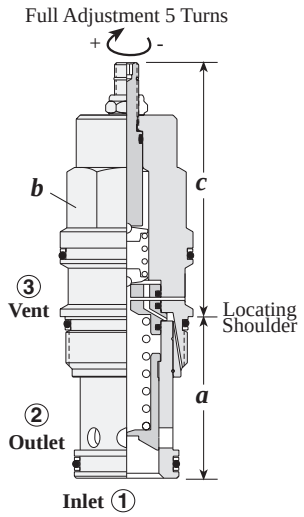
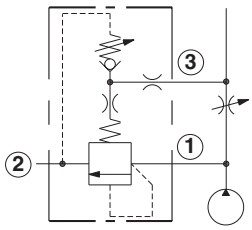
MODULATING ELEMENT WITH RELIEF FUNCTION



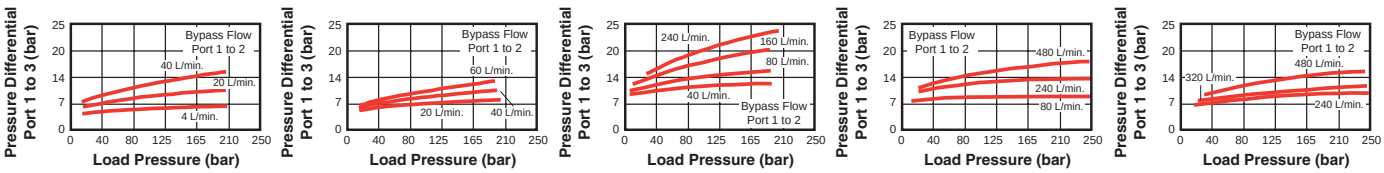


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
10 L/min.	**RVBB – LAN**	T - 163A	31	19,1	65	67	71	35/40
20 L/min.	**RVCB – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
40 L/min.	**RVEB – LAN**	T - 2A	34,9	28,6	72	74	78	60/70
80 L/min.	**RVGB – LAN**	T - 17A	46	31,8	84	86	90	200/215
160 L/min.	**RVIB – LAN**	T - 19A	63,5	41,3	100	104	107	465/500

Performance Curves

RVBB **RVCB** **RVEB** **RVGB** **RVIB**

Typical Compensator Differentials



- Back pressue on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Maximum operating pressure = 350 bar
- Factory pressure setting established at 15 L/min.
- Typical response time 10 ms.
- Maximum leakage = RVBB, RVCB: 32,8 cc/min/70 bar, RVEB: 49,2 cc/min/70 bar, RVGB: 65,5 cc/min/70 bar, RVIB: 81,9 cc/min/70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RV ★ B – ★ ★ ★

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
B 10 L/min.*	**L** Standard Screw	**A** 7 - 210 bar	**N** Buna-N
C 20 L/min.	**C** Tamper Resistant	**B** 7 - 105 bar**	**V** Viton
E 40 L/min.	**K** Handknob	**C** 7 - 420 bar	
G 80 L/min.			
I 160 L/min.			

** For RVCB, the bias pressure is 4 bar.*

Adjustment Range Options:
A, B, and C are standard set at 70 bar.
** Minimum setting 7 bar on all ranges.*
Customer may specify pressure setting.

*** See page 162 for information on Control Options*

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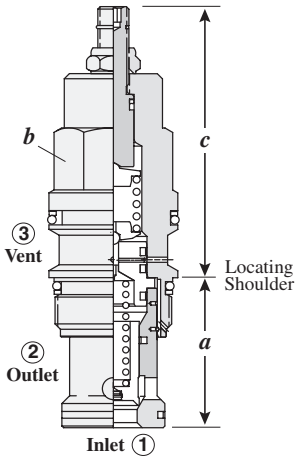
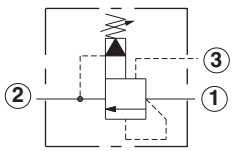
VENTABLE, PILOT OPERATED, BALANCED POPPET



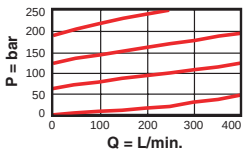


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
120 l/min.	**RVES – LAN**	T - 2A	35,0	28,6	71,0	73,0	78,0	60/70
200 l/min.	**RVGS – LAN**	T - 17A	46,0	31,8	83,3	84,1	89,7	200/215

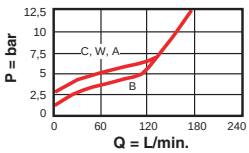
Performance Curves

RVES

Typical Pressure Rise

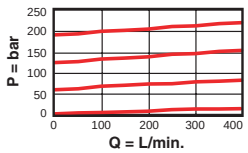


Vented Pressure

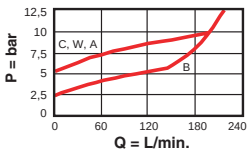


RVGS

Typical Pressure Rise



Vented Pressure



- Maximum operating pressure = 350 bar.
- Will accept maximum pressure at port 2
- Pressure at port 3 (vent) controls the valve below its setting.
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting.
- Factory pressure setting established at 15 L/min.
- Maximum leakage at reseat = 0,7 cc/min.
- Reseat exceeds 90% of crack
- Typical response 10 ms
- Control pilot flow = RVES: 0,16 L/min. to 0,25 L/min; RVGS: 0,25 L/min. to 0,33 L/min

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RV ✶ S – ✶ ✶ ✶

Nominal Capacity

E 30 L/min.

G 120 L/min.

Control**

C Tamper Resistant Factory Set

K Handknob

L Standard Screw Adjustment

** *See page 162 for information on Control Options*

Adjustment Range

A 7 - 210 bar

B 3,5 - 105 bar

C 10 - 420 bar

N 4 - 55 bar

Q 4 - 25 bar

W 10 - 315 bar

Adjustment Range Options:
A, B, C and W are standard set at .70 bar.
N Option is standard set at 25 bar.
Q option is standard set at 14 bar.

Customer may specify pressure settings.

Seal

N Buna-N

V Viton

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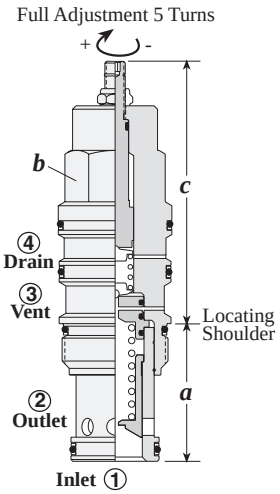
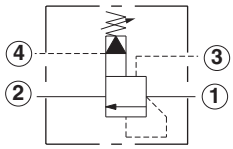
VENTABLE, PILOT OPERATED, BALANCED PISTON WITH EXTERNAL DRAIN



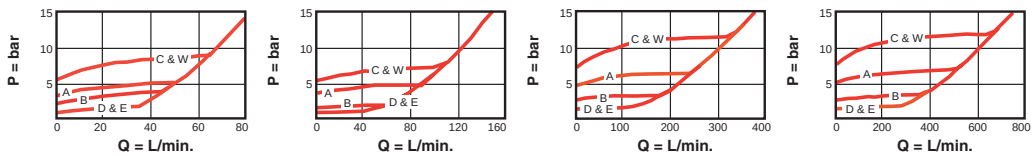


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
60 L/min.	**RVCD – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
120 L/min.	**RVED – LAN**	T - 22A	34,9	28,6	88	90	94	60/70
240 L/min.	**RVGD – LAN**	T - 23A	46	31,8	100	102	107	200/215
480 L/min.	**RVID – LAN**	T - 24A	63,5	41,3	122	126	129	465/500

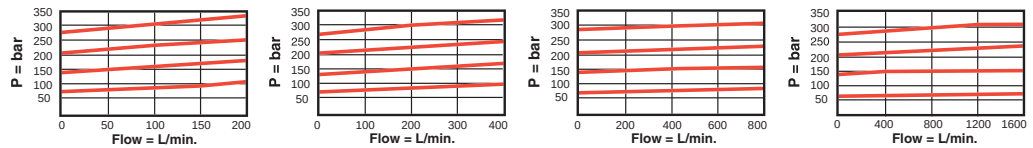
Performance Curves

RVCD **RVED** **RVGD** **RVID**

Vented Pressure



Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Pressure at port 4 is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar
- Pressure at port 3 (vent) controls the valve below its setting.
- Control pilot flow = RVCD: 0,11 L/min. to 0,16 L/min.; RVED: 0,16 L/min. to 0,25 L/min.; RVGD, RVID: 0,25 L/min. to 0,33 L/min.
- Factory pressure setting established at 15 L/min.
- Typical response time 10 ms.
- Maximum leakage = RVCD: 32,8 cc/min/70 bar, RVED: 49,2 cc/min/70 bar, RVGD: 65,5 cc/min/70 bar, RVID: 81,9 cc/min/70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RV ✶ D – ✶ ✶ ✶

Nominal Capacity

C	60 L/min.
E	120 L/min.
G	240 L/min.
I	480 L/min.

Control**

L	Standard Screw
C	Tamper Resistant
K	Handknob

Adjustment Range

A	7 - 210 bar
B	3,5 - 105 bar
C	10 - 420 bar
D	2 - 55 bar
E	2 - 25 bar
W	10 - 315 bar

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
Customer may specify pressure setting.

Seal

N	Buna-N
V	Viton

***See page 162 for information on Control Options*

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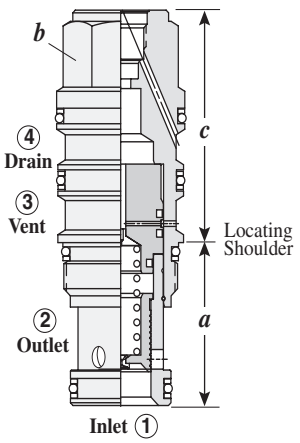
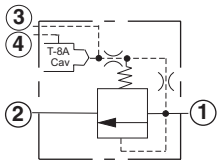
VENTABLE, BALANCED PISTON, MODULATING ELEMENT WITH EXTERNAL DRAIN AND INTEGRAL PILOT CONTROL ELEMENT





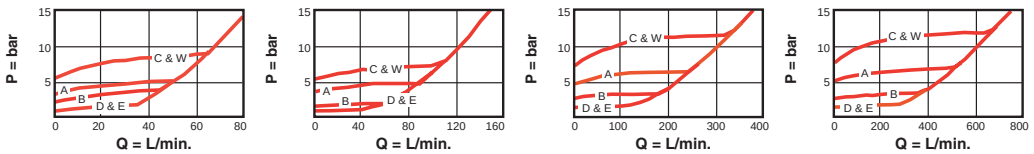
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**RVCD – 8WN**	T - 21A	34,9	22,2	45,2	45/50
120 L/min.	**RVED – 8WN**	T - 22A	34,9	28,6	50,8	60/70
240 L/min.	**RVGD – 8WN**	T - 23A	46,0	31,8	65,8	200/215
480 L/min.	**RVID – 8WN**	T - 24A	63,5	41,3	80,3	465/500

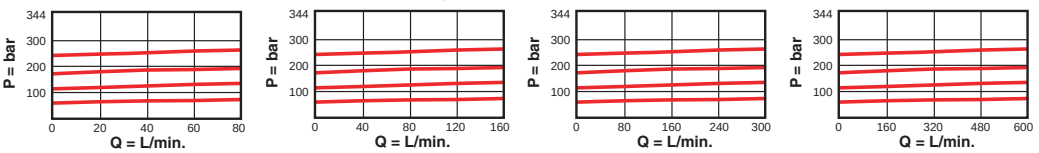
Performance Curves

RVCD-8 **RVED-8** **RVGD-8** **RVID-8**

Vented Pressure



Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Pressure at port 4 is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar
- Pressure at port 3 (vent) controls the valve below its setting.
- Control pilot flow = RVCD: 0,11 L/min. to 0,16 L/min.; RVED: 0,16 L/min. to 0,25 L/min.; RVGD, RVID: 0,25 L/min. to 0,33 L/min.
- Factory pressure setting established at 15 L/min.
- Typical response time 10 ms.
- Maximum leakage = RVCD: 32,8 cc/min/70 bar, RVED: 49,2 cc/min/70 bar, RVGD: 65,5 cc/min/70 bar, RVID: 81,9 cc/min/70 bar

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RV ★ D – 8 ★ ★

Nominal Capacity	*Control*	*Minimum Control Pressure*	*Seal*
C 60 L/min.	**8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**D** 1,7 bar	**N** Buna-N
E 120 L/min.		**W** 7 bar	**V** Viton
G 240 L/min.			
I 480 L/min.			

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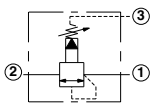
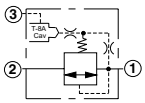
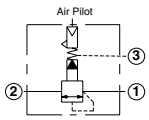
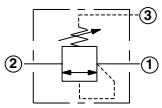
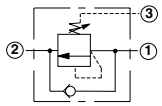
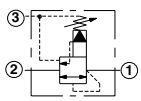
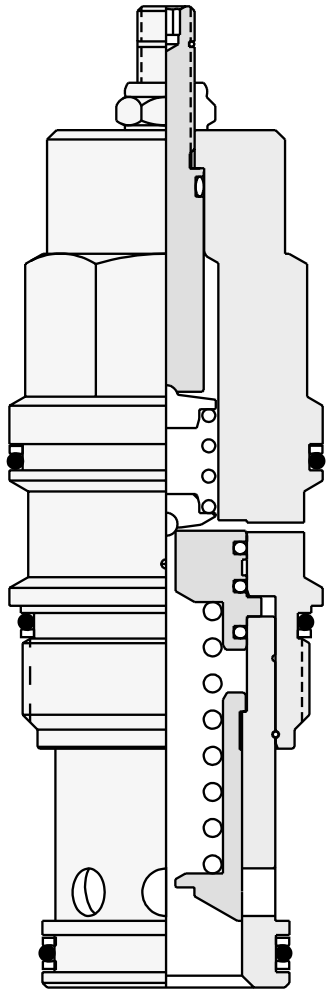
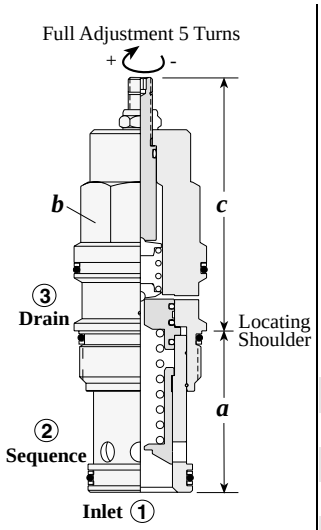
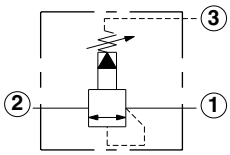
Sequence Cartridge Valves

	Cartridge Type	*Page*
	Pilot Operated, Balanced Piston	22
	Externally Drained, Balanced Piston, Modulating Element	23
	Air Controlled, Pilot Operated, Balanced Piston	24
	Direct Acting without Reverse Flow Check	25
	Direct Acting with Reverse Flow Check	26
	Pilot Operated, Kick-down	27



PILOT OPERATED, BALANCED PISTON



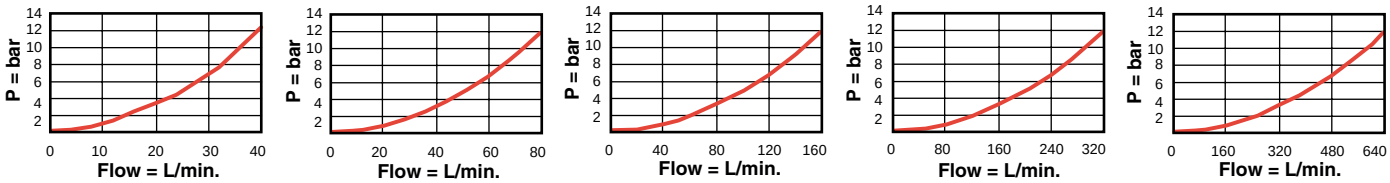


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
30 L/min.	**RSBC – LAN**	T - 163A	31	19,1	65	67	71	35/40
60 L/min.	**RSDC – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
120 L/min.	**RSFC – LAN**	T - 2A	34,9	28,6	72	74	78	60/70
240 L/min.	**RSHC – LAN**	T - 17A	46	31,8	84	86	90	200/215
480 L/min.	**RSJC – LAN**	T - 19A	63,5	41,3	100	104	107	465/500

Performance Curves

RSBC **RSDC** **RSFC** **RSHC** **RSJC**

Pressure Drop Sequenced Open



- Maximum operating pressure = 350 bar
- Maximum leakage = RSDC: 32,8 cc/min./70 bar, RSFC: 49,2 cc/min./70 bar, RSHC: 65,5 cc/min./70 bar , RSJC: 81,9 cc/min./70 bar.
- Typical response time 10 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar.
- Pilot flow continues to increase as the pressure at port 1 (inlet), relative to the pressure at port 3 (drain), rises above the valve setting.
- RSBC minimum setting is 5 bar for all spring ranges.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

RS ✶ C – ✶ ✶ ✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
B 30 L/min.*	**L** Standard Screw	**A** 7 - 210 bar	**N** Buna-N
D 60 L/min.	**C** Tamper Resistant	**B** 3,5 - 105 bar	**V** Viton
F 120 L/min.	**K** Handknob	**C** 10 - 420 bar	
H 240 L/min.		**N** 4 - 55 bar	
J 480 L/min.		**Q** 4 - 25 bar	
		W 10 - 315 bar	

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
N Option is standard set at 25 bar.
Q Option is standard set at 14 bar.

*** See page 162 for information on Control Options*

* *Minimum setting 5 bar on all ranges.*
Customer may specify pressure setting.

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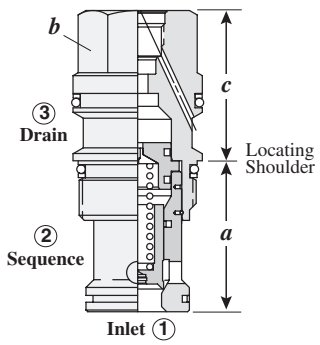
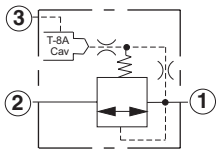
EXTERNALLY DRAINED, BALANCED PISTON, MODULATING ELEMENT





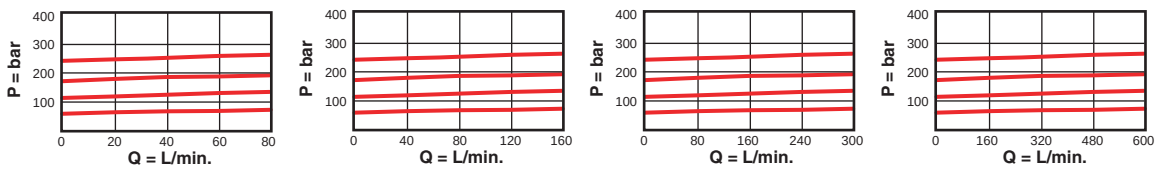
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
60 L/min.	**RSDC – 8WN**	T - 11A	34,9	22,2	30,2	40/50
120 L/min.	**RSFC – 8WN**	T - 2A	34,9	28,6	35,1	60/70
240 L/min.	**RSHC – 8WN**	T - 17A	46,0	31,8	46,0	200/215
480 L/min.	**RSJC – 8WN**	T - 19A	63,5	41,3	58,7	465/500

Performance Curves

RSDC-8 **RSFC-8** **RSHC-8** **RSJC-8**

Typical Pressure Rise



- Maximum operating pressure = 350 bar
- Will accept maximum pressure at Port 2.
- Pressure at port 3 is directly additive at a 1:1 ratio to the valve setting and should not exceed 350 bar
- Control pilot flow = RSDC-8: 0,11 to 0,16 L/min., RSFC-8: 0,16 to 0,25 L/min., RSHC-8, RSJC-8: 0,25 to 0,33 L/min.
- Maximum leakage = RSDC-8: 32,8 cc/min/ 70 bar: RSFC-8: 49,2 cc/min./70, RSHC-8: 65,5 cc/min./70 bar, RSJC-8: 81,9 cc/min./70 bar.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RS ★ C – 8 ★ ★

Nominal Capacity		*Control*		*Minimum Control Pressure*		*Seal*	
D	60 L/min.	**8**	T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**D**	1,7 bar	**N**	Buna-N
F	120 L/min.			**W**	7 bar	**V**	Viton
H	240 L/min.						
J	480 L/min.						

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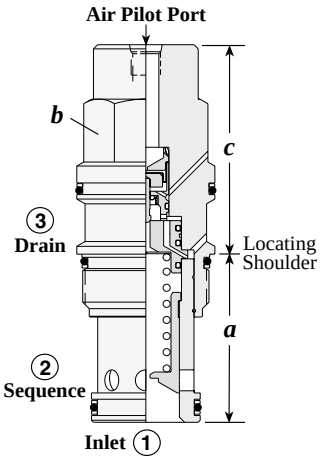
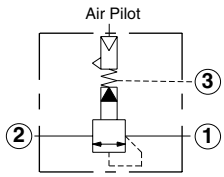
AIR CONTROLLED, PILOT OPERATED, BALANCED PISTON



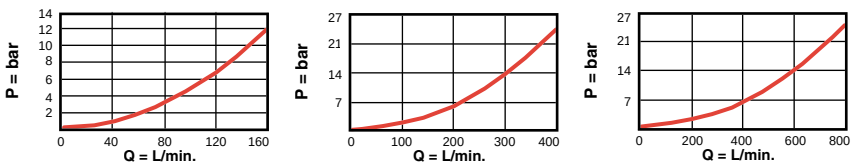


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* A	*c* B	*Installation Torque (Nm)*
120 L/min.	**RSFE – ABN**	T - 2A	34,9	28,6	51	-	60/70
240 L/min.	**RSHE – BBN**	T - 17A	46	31,8	-	63	200/215
480 L/min.	**RSJE – BBN**	T - 19A	63,5	41,3	-	80	465/500

Performance Curves

RSFE **RSHE** **RSJE**

Pressure Drop Sequenced Open



- Pilot ratio, air to hydraulic 1:20
- Maximum operating pressure = 140 bar
- Maximum air pressure should not exceed 10 bar.
- Typical response time 10 ms.
- Maximum leakage = RSFE: 49,2 cc/min./70 bar, RSHE: 65,5 cc/min./70 bar, RSJE: 81,9 cc/min./70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

RS ✶ E – ✶ B ✶

Nominal Capacity

F 120 L/min.

H 240 L/min.

J 480 L/min.

Control

Available for RSFE only

A 1/4" NPTF Pilot Port at end of Cartridge*

Available for RSHE, RSJE only

B SAE-4 Pilot Port at end of Cartridge*

Adjustment Range

B 3,5 - 105 bar

Seal

N Buna-N

V Viton

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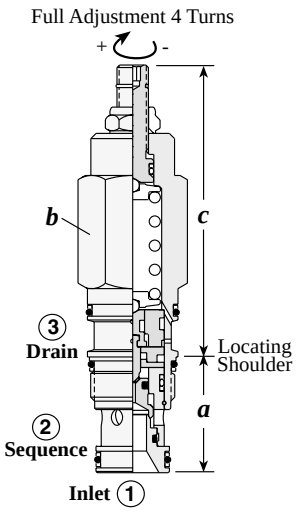
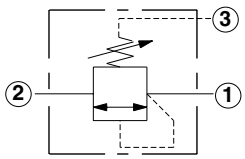
DIRECT ACTING WITHOUT REVERSE FLOW CHECK



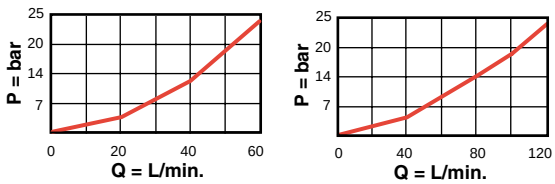


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**SXCA – LAN**	T - 11A	34,9	22,2	79	81	40/50
120 L/min.	**SXEA – LAN**	T - 2A	34,9	28,6	89	91	60/70

Performance Curves

SXCA **SXEA**

Pressure Drop Sequenced Open



- Maximum operating pressure = 350 bar
- Maximum valve leakage at reseat = 0,7 cc/min
- Typical response time 2 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar.
- Reseat exceeds 85% of cracking pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

SX ✶ A – ✶ ✶ ✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 60 L/min.	**L** Standard Screw	**A** 35 - 210 bar	**N** Buna-N
E 120 L/min.	**C** Tamper Resistant	**B** 20 - 105 bar	**V** Viton
		C 140 - 420 bar	
		D 14 - 55 bar	
		W 55 - 315 bar	

** *See page 162 for information on Control Options*

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
C Option is standard set at 140 bar.
D Option is standard set at 25 bar.
Customer may specify pressure setting.

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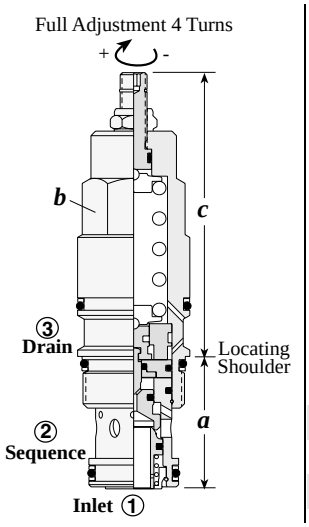
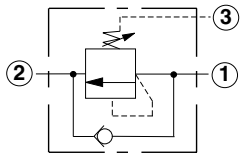
DIRECT ACTING WITH REVERSE FLOW CHECK



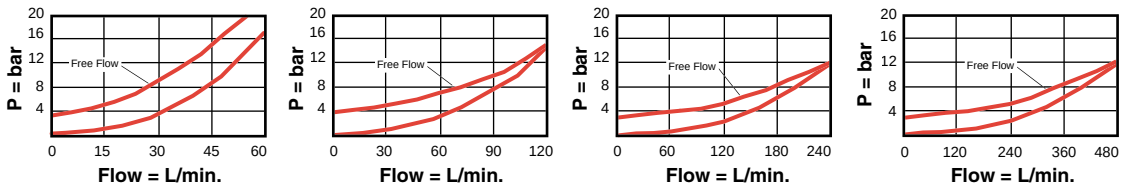


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* L	*c* C	*Installation Torque (Nm)*
60 L/min.	**SCCA – LAN**	T - 11A	34,9	22,2	79	81	40/50
120 L/min.	**SCEA – LAN**	T - 2A	34,9	28,6	89	91	60/70
240 L/min.	**SCGA – LAN**	T - 17A	46	31,8	100	102	200/215
480 L/min.	**SCIA – LAN**	T - 19A	63,5	41,3	122,9	128,5	465/500

Performance Curves

SCCA **SCEA** **SCGA** **SCIA**

Free Flow to Pressure Drop Sequenced Open



- Maximum operating pressure = 350 bar
- Maximum valve leakage at reseat = 0,7 cc/min
- Free flow check cracking pressure = 2,8 bar
- Typical response time 2 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar.
- Reseat exceeds 85% of cracking pressure.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

SC ★ A – ★ ★ ★

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 60 L/min.	**L** Standard Screw	**A** 35 - 210 bar	**N** Buna-N
E 120 L/min.	**C** Tamper Resistant	**B** 20 - 105 bar	**V** Viton
G 240 L/min.		**C** 140 - 420 bar	
I 480 L/min.		**D** 14 - 55 bar	
		W 55 - 315 bar	

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
C Option is standard set at 140 bar.
D Option is standard set at 25 bar.
Customer may specify pressure setting.

** *See page 162 for information on Control Options*

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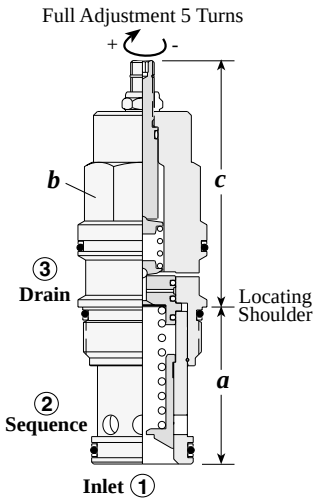
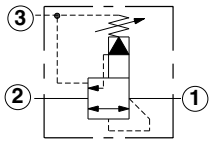
PILOT OPERATED, KICK-DOWN



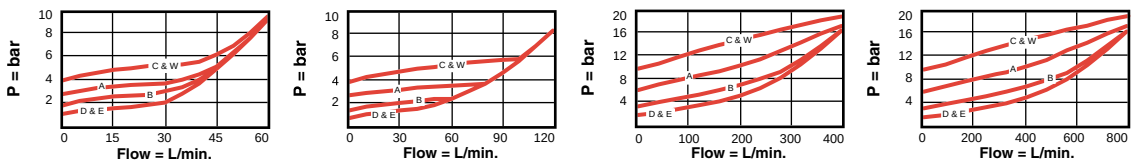


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
60 L/min.	**SQDB – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
120 L/min.	**SQFB – LAN**	T - 2A	34,9	28,6	72	74	78	60/70
240 L/min.	**SQHB – LAN**	T - 17A	46	31,8	84	86	90	200/215
480 L/min.	**SQJB – LAN**	T - 19A	63,5	41,3	100	104	107	465/500

Performance Curves

SQDB **SQFB** **SQHB** **SQJB**

Pressure Drop Sequenced Open



- Maximum operating pressure = 350 bar
- Maximum leakage = SQDB: 32,8 cc/min./70 bar, SQFB: 49,2 cc/min./70 bar , SQHB: 65,5 cc/min./70 bar, SQJB: 81,9 cc/min./70 bar
- Typical response time 25 ms
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar.
- To reset valve, flow through the cartridge must cease.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

SQ ★ B – ★ ★ ★

Nominal Capacity

- **D** 60 L/min.
- **F** 120 L/min.
- **H** 240 L/min.
- **J** 480 L/min.

*Control***

- **L** Standard Screw
- **C** Tamper Resistant
- **K** Handknob

Adjustment Range

- **A** 7 - 210 bar
- **B** 3,5 - 105 bar
- **C** 10 - 420 bar
- **D** 2 - 55 bar
- **E** 2 - 25 bar
- **W** 10 - 315 bar

Seal

- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
Customer may specify pressure setting.

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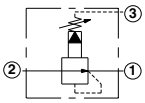
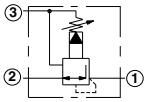
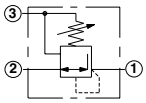
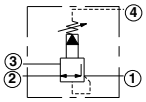
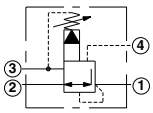
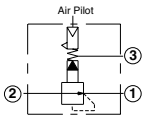
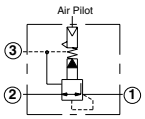
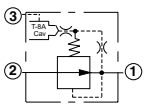
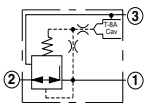
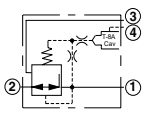
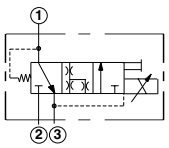
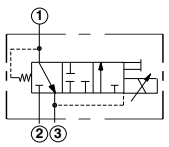
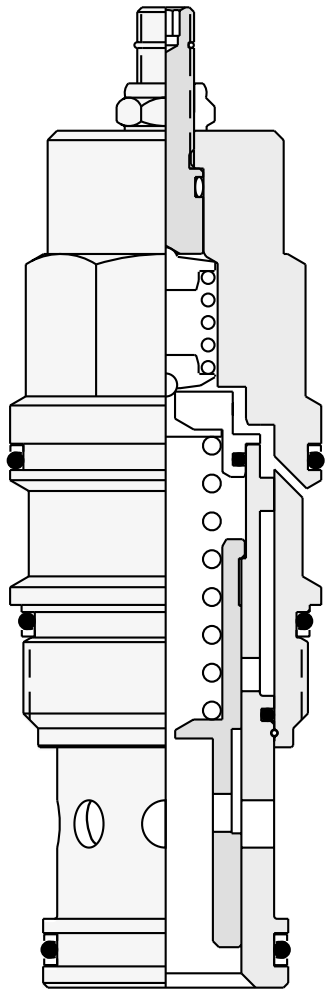
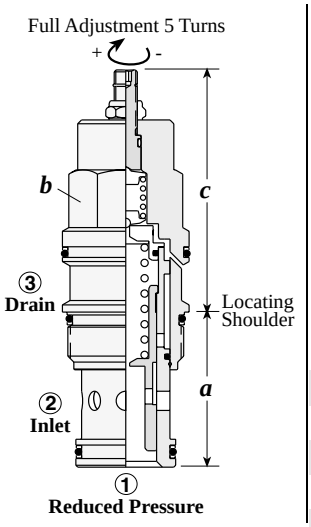
NOTES

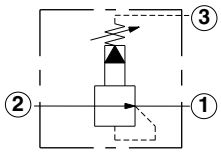
Reducing and Reducing/Relieving Cartridge Valves

	Cartridge Type	*Page*
	Pilot Operated Reducing	30
	Pilot Operated Reducing/Relieving	31
	Direct Acting Reducing/Relieving	32
	Pilot Operated Reducing/Relieving, Externally Drained	33
	Pilot Operated Reducing/Relieving, Ventable	34
	Air Controlled, Pilot Operated Reducing	35
	Air Controlled, Pilot Operated Reducing/Relieving	36
	Modulating Element with Integral Pilot Control Cavity	37
	3-Way, Modulating Element with Integral Pilot Control Cavity	38
	3-Way, Externally Drained, Modulating Element with Integral Pilot Control Cavity	39
	Electro-proportional, Direct Acting Reducing/Relieving	40
	Electro-proportional, Direct Acting with Low Leakage	41



PILOT OPERATED REDUCING



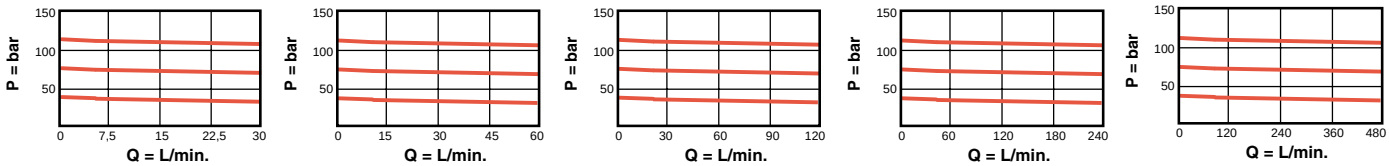


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* L	*c* C	*c* K	*Installation Torque (Nm)*
20 L/min.	**PBBB – LAN**	T - 163A	31	19,1	65	67	71	35/40
40 L/min.	**PBDB – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
80 L/min.	**PBFB – LAN**	T - 2A	34,9	28,6	72	74	78	60/70
160 L/min.	**PBHB – LAN**	T - 17A	46	31,8	84	86	90	200/215
320 L/min.	**PBJB – LAN**	T - 19A	63,5	41,3	100	104	107	465/500

Performance Curves

PB*B **PBDB** **PBFB** **PBHB** **PBJB**

Regulated Pressure



- Maximum operating pressure = 350 bar
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PBBB, PBDB: 0,11 to 0,16 L/min., PBFB: 0,16 to 0,25 L/min., PBHB, PBJB: 0,25 to 0,33 L/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

PB ★ B – ★ ★ ★

Nominal Capacity		*Control***		*Adjustment Range*		*Seal*	
B	20 L/min.*	**L**	Standard Screw	**A**	7 - 210 bar	**N**	Buna-N
D	40 L/min.	**C**	Tamper Resistant	**B**	3,5 - 105 bar	**V**	Viton
F	80 L/min.	**K**	Handknob	**N**	4 - 55 bar		
H	160 L/min.			**Q**	4 - 25 bar		
J	320 L/min.			**W**	10 - 315 bar		

Adjustment Range Options:
All are standard set at 14 bar.
Maximum pressure differentials for spring ranges:
A and B are 210 bar.
N and Q are 140 bar.
W is 350 bar inlet pressure.

** *See page 162 for information on Control Options*

* *Minimum setting 5 bar on all ranges.*
Customer may specify pressure setting.

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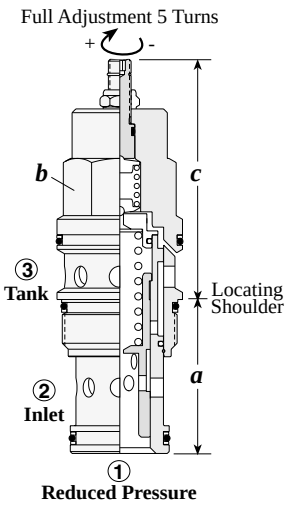
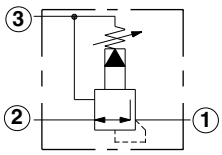
PILOT OPERATED REDUCING/RELIEVING



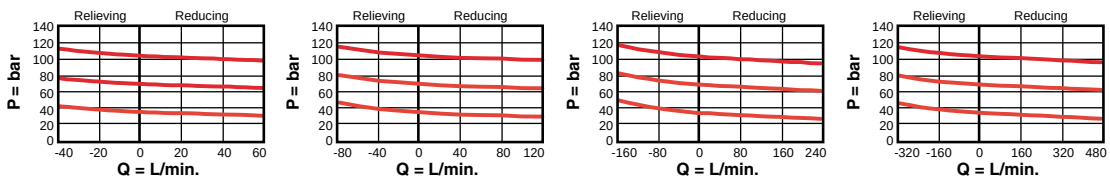


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* L	C	K	*Installation Torque (Nm)*
40 L/min.	**PPDB – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
80 L/min.	**PPFB – LAN**	T - 2A	34,9	28,6	72	74	78	60/70
160 L/min.	**PPHB – LAN**	T - 17A	46	31,8	84	86	90	200/215
320 L/min.	**PPJB – LAN**	T - 19A	63,5	41,3	100	104	107	465/500

Performance Curves

PPDB **PPFB** **PPHB** **PPJB**

Regulated Pressure



- Maximum operating pressure = 350 bar
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PPDB: 0,11 to 0,16 L/min., PPFB: 0,16 to 0,25 L/min., PPHB, PPJB: 0,25 to 0,33 L/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

PP ★ B – ★ ★ ★

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
D 40 L/min.	**L** Standard Screw	**A** 7 - 210 bar	**N** Buna-N
F 80 L/min.	**C** Tamper Resistant	**B** 3,5 - 105 bar	**V** Viton
H 160 L/min.	**K** Handknob	**N** 4 - 55 bar	
J 320 L/min.		**Q** 4 - 25 bar	
		W 10 - 315 bar	

** *See page 162 for information on Control Options*

Adjustment Range Options:
All are standard set at 14 bar.
Maximum pressure differentials for spring ranges:
A and B are 210 bar.
N and Q are 140 bar.
W is 350 bar inlet pressure.
Customer may specify pressure setting.

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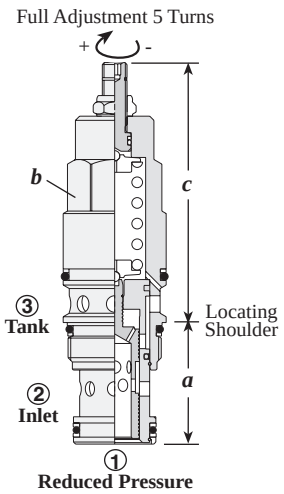
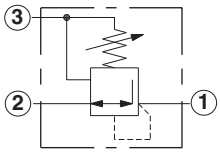
DIRECT ACTING REDUCING/RELIEVING



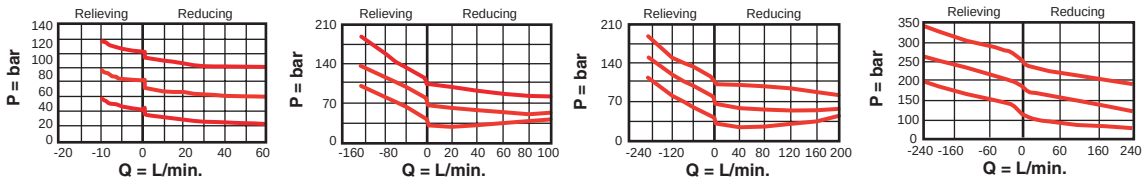


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	C	K	
40 L/min.	**PRDB – LAN**	T - 11A	34,9	22,2	79	81	85	40/50
80 L/min.	**PRFB – LAN**	T - 2A	34,9	28,6	89	91	96	60/70
160 L/min.	**PRHB – LAN**	T - 17A	46	31,8	100	102	107	200/215
320 L/min.	**PRJB – LAN**	T - 19A	63,5	41,3	124	127,8	130	350/375

Performance Curves

PRDB **PRFB** **PRHB** **PRJB**

Regulated Pressure



- Maximum operating pressure = 350 bar
- Factory pressure setting established at blocked control port (deadhead)
- Maximum leakage = PRDB: 32,8 cc/min/ 70 bar: PRFB: 49,2 cc/min./70, PRHB: 65,5 cc/min./70 bar, PRJB: 81,9 cc/min./70 bar.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.
- All spring ranges are capable of operating with 350 bar inlet pressure.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

PR ✶ B – ✶ ✶ ✶

Nominal Capacity

D 40 L/min.
F 80 L/min.
H 160 L/min.
J 320 L/min.

Control**

L Standard Screw
C Tamper Resistant
K Handknob

Adjustment Range

A 35 - 210 bar
B 3,5 - 105 bar
D 1,5 - 55 bar
E 1,5 - 25 bar
S 1,5 - 14 bar
W* 50 - 315 bar

Available for PRFB and PRHB

A 50-210 bar
B 20-105 bar
D 14-55 bar
E 7-25 bar
S 3,5-14 bar

Seal

N Buna-N
V Viton

Adjustment Range Options:
PRDB Only:
A is standard set at 70 bar.
B, D, E, S are standard set at 14 bar.
PRFB, PRHB:
A, W are standard set at 70 bar.
D is standard set at 25 bar.
E is standard set at 14 bar.
S is standard set at 7 bar.

** *See page 162 for information on Control Options*

* *Not available for PRFB, PRHB*
Customer may specify pressure setting.

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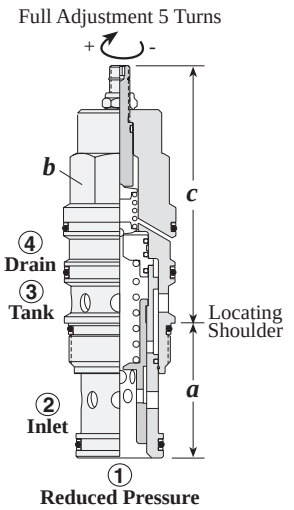
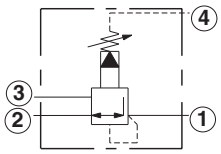
PILOT OPERATED REDUCING/RELIEVING, EXTERNALLY DRAINED



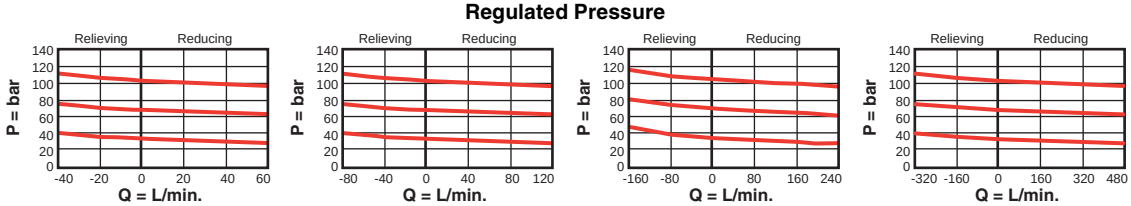


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	C	K	
40 L/min.	**PVDA – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
80 L/min.	**PVFA – LAN**	T - 22A	34,9	28,6	88	90	94	60/70
160 L/min.	**PVHA – LAN**	T - 23A	46	31,8	100	102	107	200/215
320 L/min.	**PVJA – LAN**	T - 24A	63,5	41,3	122	126	129	465/500

Performance Curves

PVDA **PVFA** **PVHA** **PVJA**

Regulated Pressure



- Maximum operating pressure = 350 bar
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PVDA: 0,11 to 0,16 L/min., PVFA: 0,16 to 0,25 L/min., PVHA, PVJA: 0,25 to 0,33 L/min.
- Maximum pressure at port 3 should be limited to 210 bar.
- Pressure on the drain (port 4) is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

PV ✶ A – ✶ ✶ ✶

Nominal Capacity		*Control***		*Adjustment Range*		*Seal*	
D	40 L/min.	**L**	Standard Screw	**A**	7 - 210 bar	**N**	Buna-N
F	80 L/min.	**C**	Tamper Resistant	**B**	3,5 - 105 bar	**V**	Viton
H	160 L/min.	**K**	Handknob	**D**	2 - 55 bar		
J	320 L/min.			**E**	2 - 25 bar		
				W	10 - 315 bar		

***See page 162 for information on Control Options*

Adjustment Range Options:
All are standard set at 14 bar.
Maximum pressure differentials for spring ranges:
A and B are 210 bar.
D and E are 140 bar.
W is 350 bar inlet pressure.
Customer may specify pressure setting.

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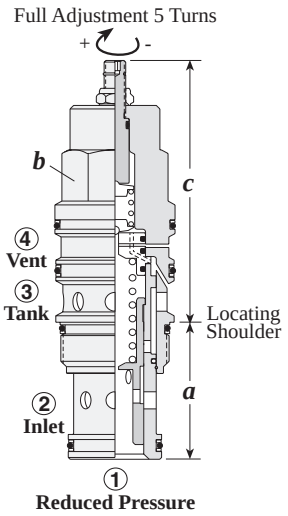
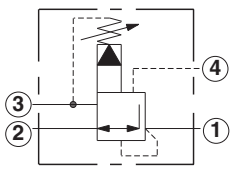
PILOT OPERATED REDUCING/RELIEVING, VENTABLE



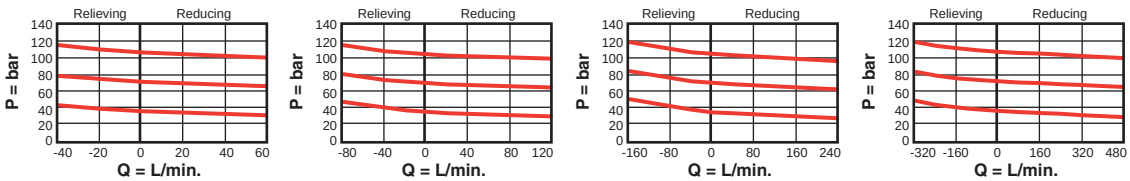


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
40 L/min.	**PVDB – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
80 L/min.	**PVFB – LAN**	T - 22A	34,9	28,6	88	90	94	60/70
160 L/min.	**PVHB – LAN**	T - 23A	46	31,8	100	102	107	200/215
320 L/min.	**PVJB – LAN**	T - 24A	63,5	41,3	122	126	129	465/500

Performance Curves

PVDB **PVFB** **PVHB** **PVJB**

Regulated Pressure



- Maximum operating pressure = 350 bar
- Factory pressure setting established at blocked control port (deadhead)
- Control pilot flow = PVDB: 0,11 to 0,16 L/min., PVFB: 0,16 to 0,25 L/min., PVHB, PVJB: 0,25 to 0,33 L/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.
- By controlling the pressure at the vent (port 4), the effective setting of the valve can be controlled below the nominal valve setting.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

PV ★ B – ★ ★ ★

Nominal Capacity		*Control***		*Adjustment Range*		*Seal*	
D	40 L/min.	**L**	Standard Screw	**A**	7 - 210 bar	**N**	Buna-N
F	80 L/min.	**C**	Tamper Resistant	**B**	3,5 - 105 bar	**V**	Viton
H	160 L/min.	**K**	Handknob	**D**	2 - 55 bar		
J	320 L/min.			**E**	2 - 25 bar		
				W	10 - 315 bar		

** *See page 162 for information on Control Options*

Adjustment Range Options:
All are standard set at 14 bar.
Maximum pressure differentials for spring ranges:
A and B are 210 bar.
D and E are 140 bar.
W is 350 bar inlet pressure.
Customer may specify pressure setting.

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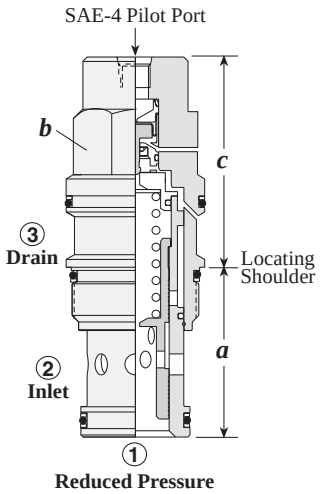
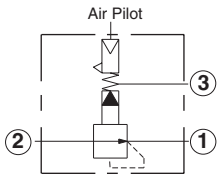
AIR CONTROLLED, PILOT OPERATED REDUCING



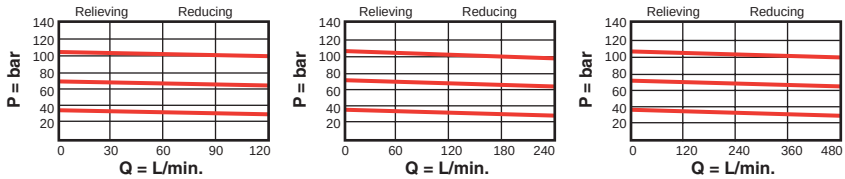


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* A	*c* B	*Installation Torque (Nm)*
80 L/min.	**PBFC – ABN**	T - 2A	34,9	28,6	51	-	60/70
160 L/min.	**PBHC – BBN**	T - 17A	46	31,8	-	63	200/215
320 L/min.	**PBJC – BBN**	T - 19A	63,5	41,3	-	80	465/500

Performance Curves

PBFC **PBHC** **PBJC**

Regulated Pressure



- Pilot ratio, air to hydraulic 1:20
- Maximum operating pressure = 140 bar
- Maximum air pressure should not exceed 10 bar.
- Control pilot flow = PBFC: 0,16 to 0,25 L/min., PBHC, PBJC: 0,25 to 0,33 L/min.
- Maximum pressure differential, inlet to outlet = 210 bar.
- The pressure at port 3 determines the minimum valve setting and should not exceed 70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

PB ✶ C – ✶ ✶ ✶

Nominal Capacity

F 80 L/min.

H 160 L/min.

J 320 L/min.

Control

Available in PBFC only

A 1/4" NPTF Pilot Port at end of Cartridge

Available for PBHC, PBJC only

B SAE-4 Pilot Port at end of Cartridge

Adjustment Range

B 3,5 - 105 bar

Seal

N Buna-N

V Viton

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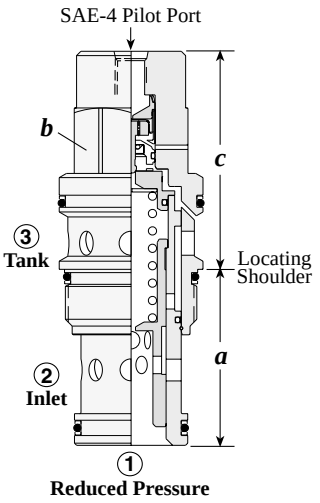
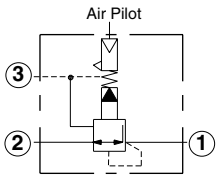
AIR CONTROLLED, PILOT OPERATED REDUCING/RELIEVING



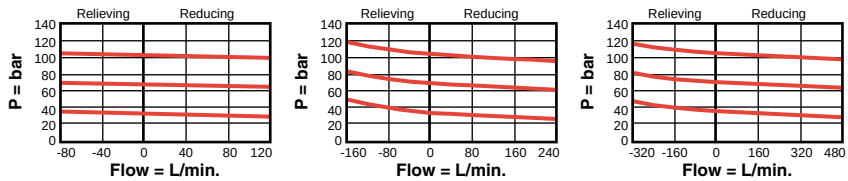


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* A	*c* B	*Installation Torque (Nm)*
80 L/min.	**PPFC – ABN**	T - 2A	34,9	28,6	51	-	60/70
160 L/min.	**PPHC – BBN**	T - 17A	46	31,8	-	63	200/215
320 L/min.	**PPJC – BBN**	T - 19A	63,5	41,3	-	80	465/500

Performance Curves

PPFC **PPHC** **PPJC**

Regulated Pressure



- Pilot ratio, air to hydraulic 1:20Maximum operating pressure = 140 bar
- Maximum air pressure should not exceed 10 bar.
- Control pilot flow = PPFC: 0,16 to 0,25 L/min., PPHC, PPJC: 0,25 to 0,33 L/min.
- Maximum pressure differential, inlet to outlet = 210 bar.
- The pressure at port 3 determines the minimum valve setting and should not exceed 70 bar.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

PP ✶ C – ✶ ✶ ✶

Nominal Capacity

F 80 L/min.

H 160 L/min.

J 320 L/min.

Control

Available in PPFC only

A 1/4" NPTF Pilot Port at end of Cartridge

Available for PPHC, PPJC only

B SAE-4 Pilot Port at end of Cartridge

Adjustment Range

B 3,5 - 105 bar

Seal

N Buna-N

V Viton

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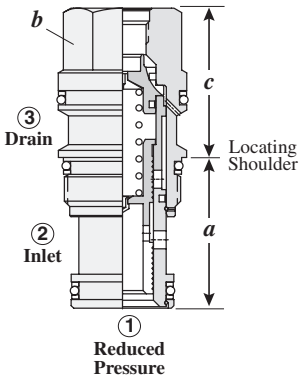
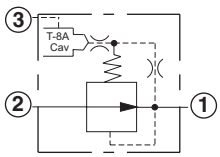
MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY





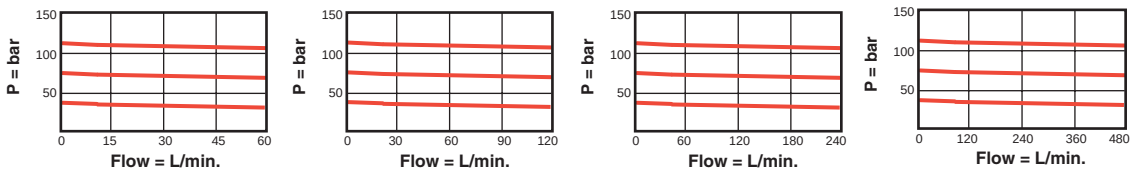
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
40 L/min.	**PBDB – 8WN**	T - 11A	34,9	22,2	30,2	40/50
80 L/min.	**PBFB – 8WN**	T - 2A	34,9	28,6	35,1	60/70
160 L/min.	**PBHB – 8WN**	T - 17A	46,0	31,8	46,0	200/215
320 L/min.	**PBJB – 8WN**	T - 19A	63,5	41,3	58,7	465/500

Performance Curves

PBDB-8 **PBFB-8** **PBHB-8** **PBJB-8**

Regulated Pressure with T-8A Pilot Stage Installed



- Maximum operating pressure = 350 bar
- Control pilot flow = PBDB-8: 0,11 to 0,16 L/min., PBFB-8: 0,16 to 0,25 L/min., PBHB-8, PBJB-8: 0,25 to 0,33 L/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.
- Maximum inlet pressure is determined by the bias spring. The D spring is limited to 140 bar maximum differential pressure and the W spring is limited to 350 bar maximum inlet pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

PB ✶ B – 8 ✶ ✶

Nominal Capacity	*Control*	*Minimum Control Pressure*	*Seal*
D 40 L/min.	**8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**D** 1,7 bar	**N** Buna-N
F 80 L/min.		**W** 7 bar	**V** Viton
H 160 L/min.			
J 320 L/min.			

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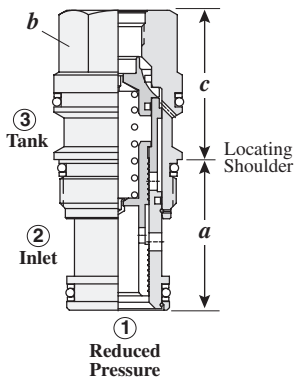
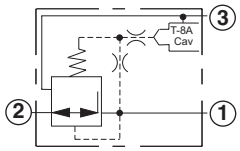
3-WAY, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY





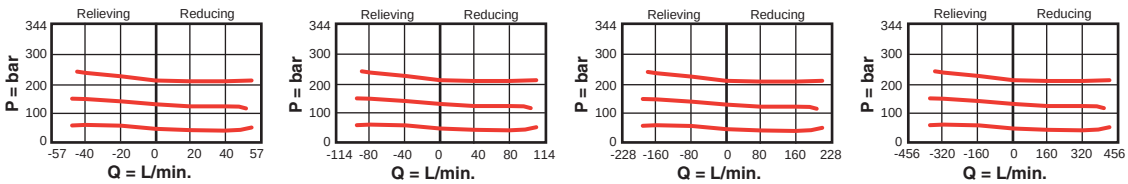
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
40 L/min.	**PPDB – 8WN**	T - 11A	34,9	22,2	30,2	40/50
80 L/min.	**PPFB – 8WN**	T - 2A	34,9	28,6	35,1	60/70
160 L/min.	**PPHB – 8WN**	T - 17A	46,0	31,8	46,0	200/215
320 L/min.	**PPJB – 8WN**	T - 19A	63,5	41,3	58,7	465/500

Performance Curves

PPDB-8 **PPFB-8** **PPHB-8** **PPJB-8**

Regulated Pressure with T-8A Pilot Stage Installed



- .Maximum operating pressure = 350 bar
- Control pilot flow = PPDB-8: 0,11 to 0,16 L/min., PPFB-8: 0,16 to 0,25 L/min., PPHB-8, PPJB-8: 0,25 to 0,33 L/min.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.
- Maximum inlet pressure is determined by the bias spring. The D spring is limited to140 bar maximum differential pressure and the W spring is limited to 350 bar maximum inlet pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

PP ★ B – 8 ★ ★

Nominal Capacity	*Control*	*MinimumControl Pressure*	*Seal*
D 40 L/min.	**8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**D** 1,7 bar	**N** Buna-N
F 80 L/min.		**W** 7 bar	**V** Viton
H 160 L/min.			
J 320 L/min.			

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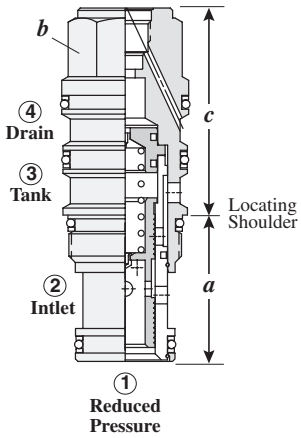
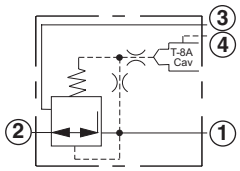
3-WAY, EXTERNALLY DRAINED, MODULATING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY





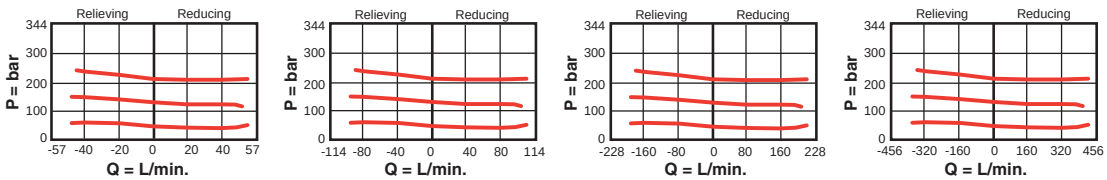
The -8 control option allows a pilot control valve to be incorporated directly into the end of the modulating element via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
40 L/min.	**PVDA – 8WN**	T - 21A	34,9	22,2	45,2	40/50
80 L/min.	**PVFA – 8WN**	T - 22A	34,9	28,6	50,8	60/70
160 L/min.	**PVHA – 8WN**	T - 23A	46,0	31,8	65,8	200/215
320 L/min.	**PVJA – 8WN**	T - 24A	63,5	41,3	80,3	465/500

Performance Curves

PVDA-8 **PVFA-8** **PVHA-8** **PVJA-8**

Regulated Pressure with T-8A Pilot Stage Installed



- Maximum operating pressure = 350 bar
- Control pilot flow = PVDA-8: 0,11 to 0,16 L/min., PVFA-8: 0,16 to 0,25 L/min., PVHA-8, PVJA-8: 0,25 to 0,33 L/min.
- Maximum pressure at port 3 should be limited to 210 bar.
- Pressure on the drain (port 4) is directly additive to the valve setting at a 1:1 ratio and should not exceed 350 bar.
- Maximum inlet pressure is determined by the bias spring. The D spring is limited to 140 bar maximum differential pressure and the W spring is limited to 350 bar maximum inlet pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

PV ★ A – 8 ★ ★

Nominal Capacity	*Control*	*Minimum Control Pressure*	*Seal*
D 40 L/min.	**8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**D** 1,7 bar	**N** Buna-N
F 80 L/min.		**W** 7 bar	**V** Viton
H 160 L/min.			
J 320 L/min.			

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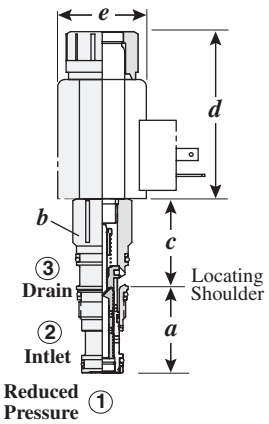
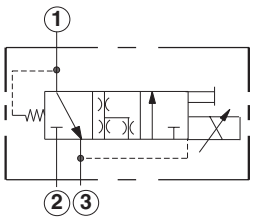
ELECTRO-PROPORTIONAL, DIRECT ACTING REDUCING/RELIEVING



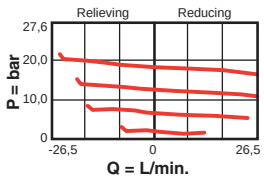


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c*	*d*	*e (dia.)*	*Installation Torque (Nm)*
20 L/min.	**PRDL - MDN**	T-11A	35,1	22,2	38,1	70,1	37,3	45/50

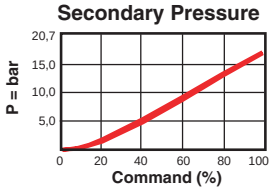
Performance Curves

PRDL

Regulated Pressure



Command vs. Secondary Pressure



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 328 cc/min. at deadhead
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

PR D L – M D N

Nominal Capacity	*Control*	*Operating Range*	*Seal*
L 20 L/min.	**M** Manual Override (Standard)	**D** 3,5 - 35 bar	**N** Buna-N
		E 1,7 - 18 bar	**V** Viton
		S 0,7 - 7 bar	

NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-*) coils only. See page 167.**

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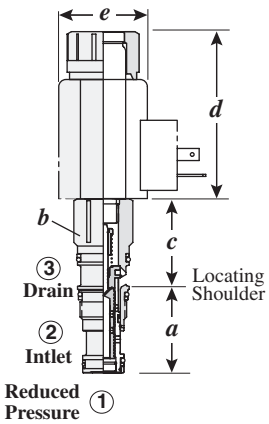
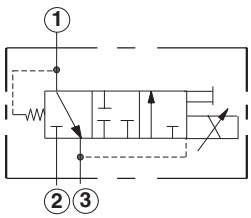
ELECTRO-PROPORTIONAL, DIRECT ACTING WITH LOW LEAKAGE

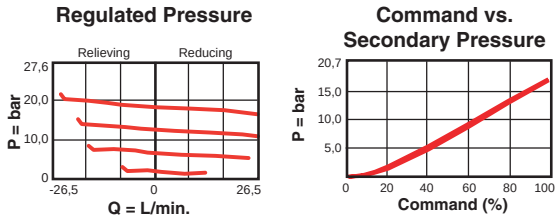




Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	d	e (dia.)	Installation Torque (Nm)
20 L/min.	**PRDP - MDN**	T-11A	35,1	22,2	38,1	70,1	37,3	45/50

Performance Curves

PRDP



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 32.8 cc/min. at deadhead
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 210 bar.
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

PR D P – M D N

Nominal Capacity	*Control*	*Operating Range*	*Seal*
P 20 L/min.	**M** Manual Override (Standard)	**D** 3,5 - 35 bar	**N** Buna-N
		E 1,7 - 18 bar	**V** Viton

NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-*) coils only. See page 167.**

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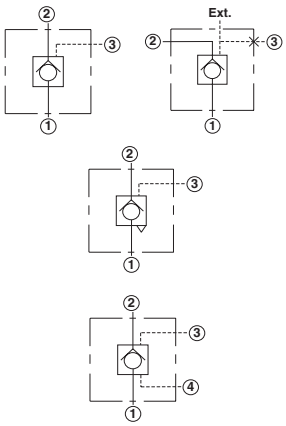
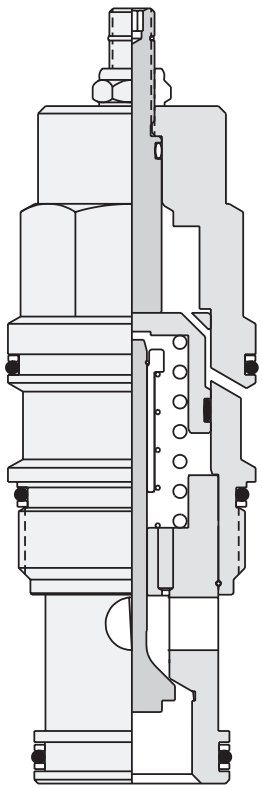
NOTES

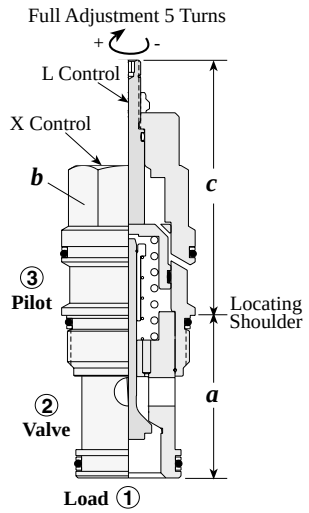
Pilot Operated Check Cartridge Valves

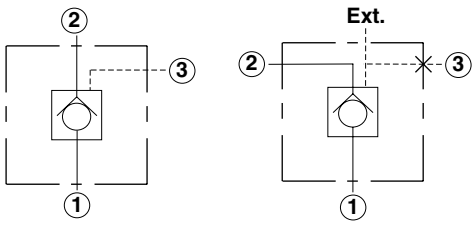


Cartridge Type	*Page*
Pilot Operated	44
Atmospherically Referenced, 3 Port Cavity	45
Vented, 4 Port Cavity	46



PILOT OPERATED



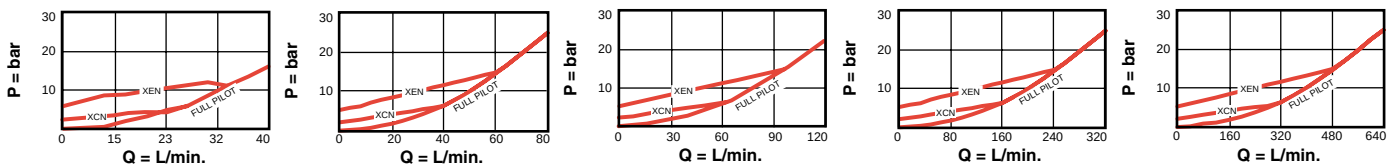


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* X,B,E,P	*c* L	*Installation Torque (Nm)*
30 L/min.	**CKBB – XCN**	T - 163A	31	19,1	32	43	35/40
60 L/min.	**CKCB – XCN**	T - 11A	34,9	22,2	31	62	40/50
120 L/min.	**CKEB – XCN**	T - 2A	34,9	28,6	35	72	60/70
240 L/min.	**CKGB – XCN**	T - 17A	46	31,8	46	84	200/215
480 L/min.	**CKIB – XCN**	T - 19A	63,5	41,3	59	100	465/500

Performance Curves

CKB* **CKC*** **CKE*** **CKG*** **CKI***

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,07 cc/min.
- CKBB, CKBD available only with 2 bar or 5 bar check valve cracking pressures.
- CK*D has sealed pilot for use in circuits where cross port leakage is undesirable.
- CK*B has unsealed pilot to allow air trapped in the pilot line to be purged from the circuit.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CK ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

- **B*** 30 L/min.
- **C** 60 L/min.
- **E** 120 L/min.
- **G** 240 L/min.
- **I** 480 L/min.

Version

- **B** Bleed through Pilot
- **D** Sealed Pilot Piston

Control**

- **X** Standard Pilot
- **L** Manual Load Release
- **B** 1/4" BSPP External Pilot Port 3 blocked
- **E** SAE-4 External Pilot Port 3 blocked
- **P** 1/4" NPTF External Pilot Port 3 blocked

Cracking Pressure

- **A** 0,3 bar
- **B** 1,0 bar
- **C** 2,0 bar
- **D** 3,5 bar
- **E** 5,0 bar
- **F** 7,0 bar

Seal

- **N** Buna-N
- **V** Viton

** *See page 162 for information on Control Options*

* *CKBB, CKBD available with C and E Cracking Pressures Only.*

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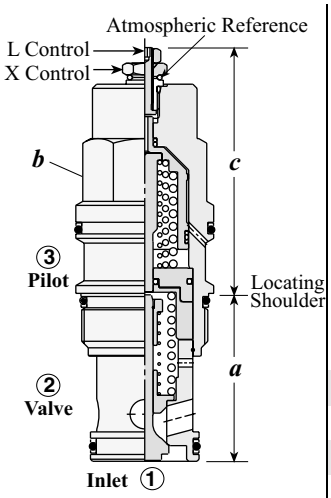
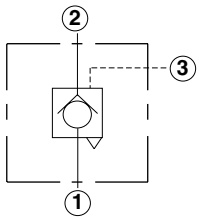
ATMOSPHERICALLY REFERENCED, 3 PORT CAVITY



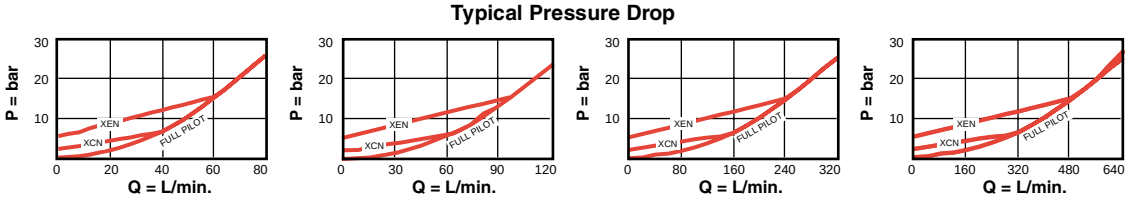


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					X	L	S	
60 L/min.	**CKCV – XCN**	T - 11A	34,9	22,2	51	57	43	40/50
120 L/min.	**CKEV – XCN**	T - 2A	34,9	28,6	59	65	51	60/70
240 L/min.	**CKGV – XCN**	T - 17A	46	31,8	71	77	63	200/215
480 L/min.	**CKIV – XCN**	T - 19A	63,5	41,3	84	96	84	465/500

Performance Curves

CKCV **CKEV** **CKGV** **CKIV**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,07 cc/min.
- Approximately 0,07 cc of fluid will pass from the pilot area to the vented spring chamber every 4000 cycles.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CK ✶ V – ✶ ✶ ✶

Nominal Capacity

- **C** 60 L/min.
- **E** 120 L/min.
- **G** 240 L/min.
- **I** 480 L/min.

Control**

- **X** Standard Pilot
- **S** External SAE-4 Vent Port
- **L** Manual Load Release External Vent

Cracking Pressure

- **A** 0,3 bar
- **B** 1,0 bar
- **C** 2,0 bar
- **D** 3,5 bar
- **E** 5,0 bar
- **F** 7,0 bar

Seal

- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

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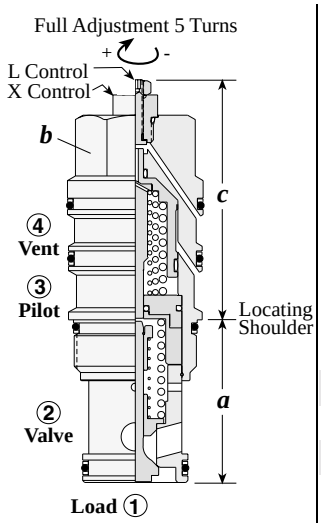
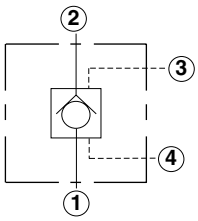
VENTED, 4 PORT CAVITY



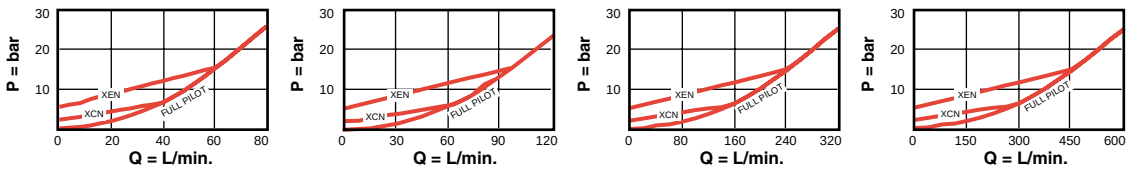


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* X	*c* L	*Installation Torque (Nm)*
60 L/min.	**CVCV – XCN**	T - 21A	34,9	22,2	54	60	40/50
120 L/min.	**CVEV – XCN**	T - 22A	34,9	28,6	60	65	60/70
240 L/min.	**CVGV – XCN**	T - 23A	46	31,8	72	77	200/215
480 L/min.	**CVIV – XCN**	T - 24A	63,5	41,3	89	96	465/500

Performance Curves

CVCV **CVEV** **CVGV** **CVIV**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,07 cc/min.
- Port 4 (vent) should never be blocked as seal weepage will eventually cause valve to malfunction.
- Will accept pressure at port 4 (vent) but cannot exceed 350 bar.

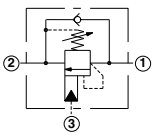
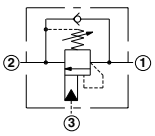
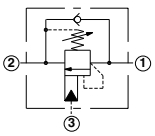
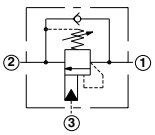
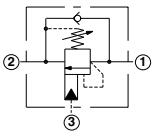
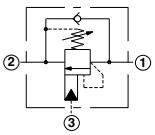
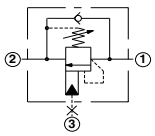
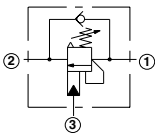
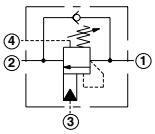
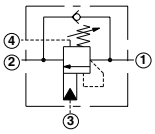
OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

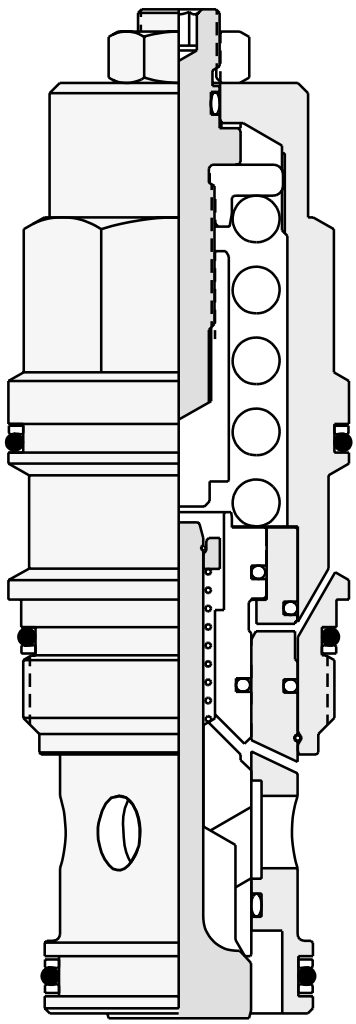
CV ★ V – ★ ★ ★

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 60 L/min.	**X** Standard Pilot	**A** 0,3 bar	**N** Buna-N
E 120 L/min.	**L** Manual Load Release	**B** 1,0 bar	**V** Viton
G 240 L/min.		**C** 2,0 bar	
I 480 L/min.		**D** 3,5 bar	
		E 5,0 bar	
		F 7,0 bar	

** *See page 162 for information on Control Options*

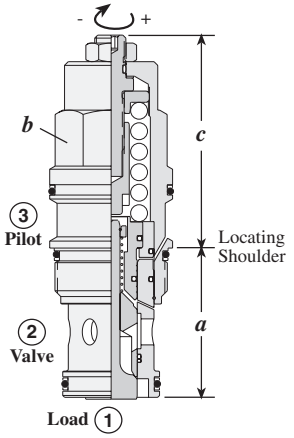
Counterbalance Cartridge Valves

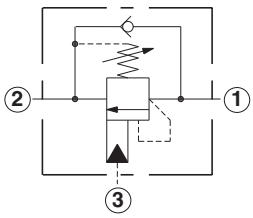
	Cartridge Type	*Page*
	Standard, 280 Bar Maximum Setting	48
	Standard, 350 Bar Maximum Setting	49
	Semi-Restrictive, 280 Bar Maximum Setting	50
	Semi-Restrictive, 350 Bar Maximum Setting	51
	Restrictive, 280 Bar Maximum Setting	52
	Restrictive, 350 Bar Maximum Setting	53
	Without Pilot Assist, 3 Port Cavity	54
	Atmospherically Referenced, 3 Port Cavity	55
	Vented, 280 Bar Maximum Setting	56
	Vented, 420 Bar Maximum Setting	57



STANDARD, 280 BAR MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.
Complete Adjustment 3 3/4 Turns



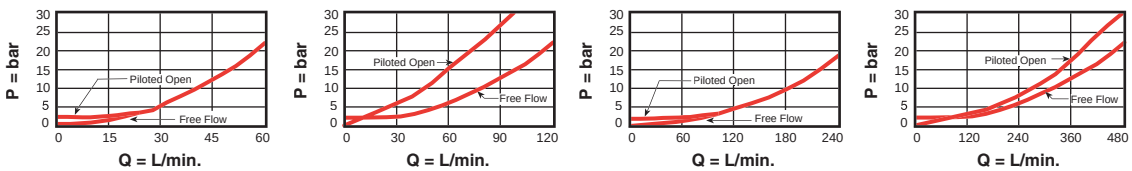


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**CBCA – LHN**	T - 11A	34,9	22,2	50	56	40/50
120 L/min.	**CBEA – LHN**	T - 2A	34,9	28,6	61	64	60/70
240 L/min.	**CBGA – LHN**	T - 17A	46	31,8	70	84	200/215
480 L/min.	**CBIA – LHN**	T - 19A	63,5	41,3	90	104	465/500

Performance Curves

CBC* **CBE*** **CBG*** **CBI***

Free Flow and Pilot Open Pressure Drop



- Load holding to 215 bar with 280 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CB ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

C 60 L/min.
E 120 L/min.
G 240 L/min.
I 480 L/min.

Version

A 3:1 Pilot Ratio
B 1.5:1 Pilot Ratio (with sealed pilot)
Y 2:1 Pilot Ratio (with Bleed through Pilot)

Control**

L Standard Screw
C Tamper Resistant

*** See page 162 for information on Control Options*

Cracking Pressure

1,7 Bar Check Spring

H 70 - 280 bar
I 25 - 105 bar

0,3 Bar Check Spring

A 70 - 280 bar
B 25 - 105 bar

Adjustment Range Options:
A and H are standard set at 210 bar.
I and B are standard set at 70 bar.
Customer may specify setting.

Seal

N Buna-N
V Viton

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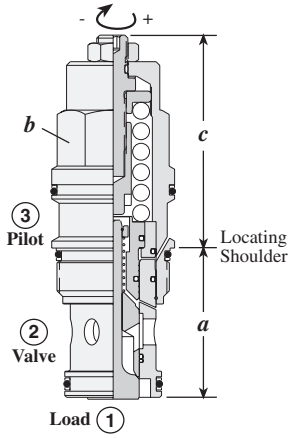
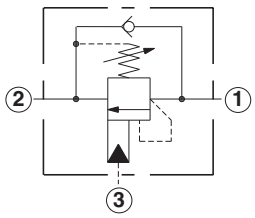
STANDARD, 350 BAR MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.
Complete Adjustment 3 3/4 Turns



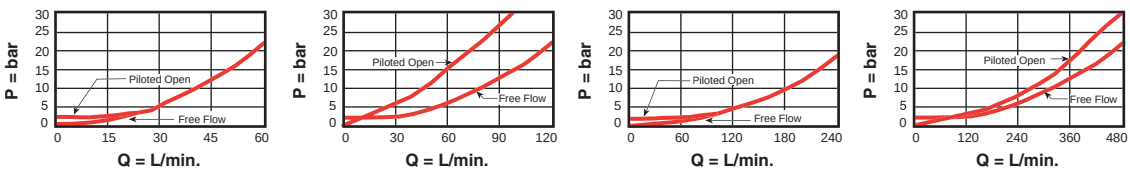


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**CBCG – LJN**	T - 11A	34,9	22,2	50	56	40/50
120 L/min.	**CBEG – LJN**	T - 2A	34,9	28,6	61	64	60/70
240 L/min.	**CBGG – LJN**	T - 17A	46	31,8	70	84	200/215
480 L/min.	**CBIG – LJN**	T - 19A	63,5	41,3	90	104	465/500

Performance Curves

CBC* **CBE*** **CBG*** **CBI***

Free Flow and Pilot Open Pressure Drop



- Load holding to 270 bar with 350 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CB ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

- **C** 60 L/min.
- **E** 120 L/min.
- **G** 240 L/min.
- **I** 480 L/min.

Version

- **G** 4.5:1 Pilot Ratio
- **H** 10:1 Pilot Ratio
- **L** 2.3:1 Pilot Ratio (with sealed pilot)

Control**

- **L** Standard Screw
- **C** Tamper Resistant

Cracking Pressure

1,7 Bar Check Spring

- **J** 140 - 350 bar
- **K** 70 - 175 bar

0,3 Bar Check Spring

- **C** 140 - 350 bar
- **D** 70 - 175 bar

Seal

- **N** Buna-N
- **V** Viton

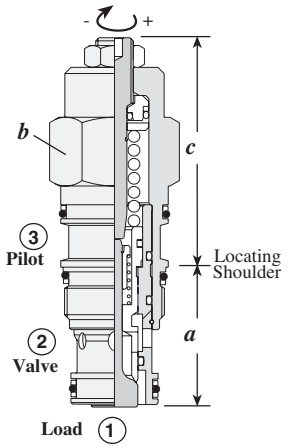
*** See page 162 for information on Control Options*

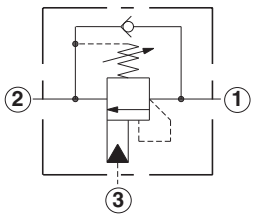
Adjustment Range Options:
J and C are standard set at 210 bar.
K and D are standard set at 140 bar.
Customer may specify setting.

Visit www.sunhydraulics.com for detailed and complete technical information on our full line of products.

SEMI-RESTRICTIVE, 280 BAR MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.
Complete Adjustment 3 3/4 Turns



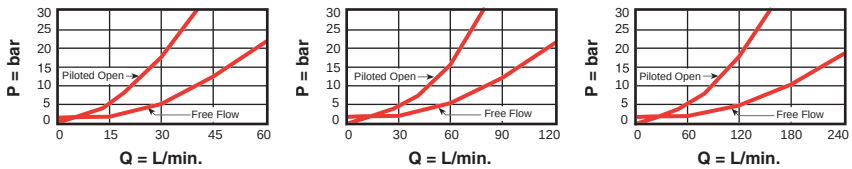


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
40 L/min.	**CBBC – LHN**	T - 11A	34,9	22,2	50	56	40/50
80 L/min.	**CBDC – LHN**	T - 2A	34,9	28,6	61	64	60/70
160 L/min.	**CBFC – LHN**	T - 17A	46	31,8	70	84	200/215

Performance Curves

CBB* **CBD*** **CBF***

Free Flow and Pilot Open Pressure Drop



- Load holding to 215 bar with 280 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CB ★ ★ – ★ ★ ★

Nominal Capacity

B 40 L/min.
D 80 L/min.
F 160 L/min.

Version

B 1.5:1 Pilot Ratio (with sealed pilot)
C 3:1 Pilot Ratio (with sealed pilot)

Control**

L Standard Screw
C Tamper Resistant

*** See page 162 for information on Control Options*

Cracking Pressure

1,7 Bar Check Spring

H 70 - 280 bar
I 25 - 105 bar

0,3 Bar Check Spring

A 70 - 280 bar
B 25 - 105 bar

Adjustment Range Options:
A and H are standard set at 210 bar.
I and B are standard set at 70 bar.
Customer may specify setting.

Seal

N Buna-N
V Viton

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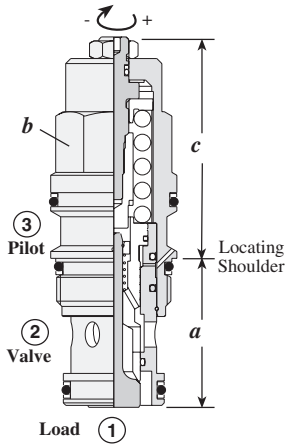
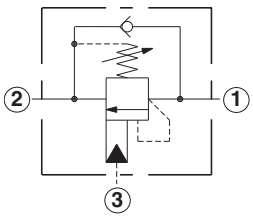
SEMI-RESTRICTIVE, 350 BAR MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.
Complete Adjustment 3 3/4 Turns



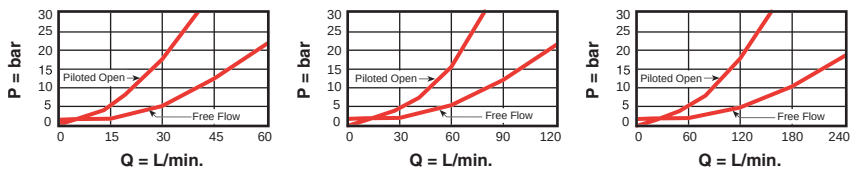


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
40 L/min.	**CBBD – LJN**	T - 11A	34,9	22,2	50	56	40/50
80 L/min.	**CBDD – LJN**	T - 2A	34,9	28,6	61	64	60/70
160 L/min.	**CBFD – LJN**	T - 17A	46	31,8	70	84	200/215

Performance Curves

CBB* **CBD*** **CBF***

Free Flow and Pilot Open Pressure Drop



- Load holding to 270 bar with 350 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CB ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

B 40 L/min.
D 80 L/min.
F 160 L/min.

Version

D 4.5:1 Pilot Ratio (with sealed pilot)
L 2.3:1 Pilot Ratio (with sealed pilot)

Control**

L Standard Screw
C Tamper Resistant

Cracking Pressure

1,7 Bar Check Spring

J 140 - 350 bar
K 70 - 175 bar

0,3 Bar Check Spring

C 140 - 350 bar
D 70 - 175 bar

Adjustment Range Options:
J and C are standard set at 210 bar.
K and D are standard set at 140 bar.
Customer may specify setting.

Seal

N Buna-N
V Viton

** *See page 162 for information on Control Options*

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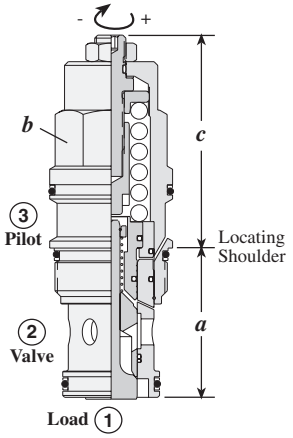
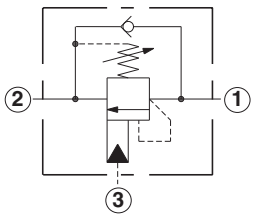
RESTRICTIVE, 280 BAR MAXIMUM SETTING

Turn screw clockwise to reduce setting and release load.
Complete Adjustment 3 3/4 Turns



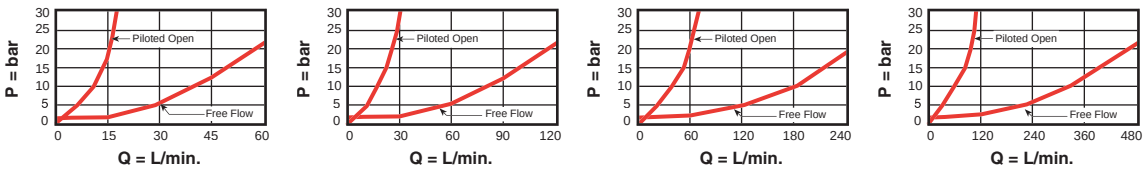


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
15 L/min.	**CBBA – LHN**	T - 11A	34,9	22,2	50	56	40/50
30 L/min.	**CBDA – LHN**	T - 2A	34,9	28,6	61	64	60/70
60 L/min.	**CBFA – LHN**	T - 17A	46	31,8	70	84	200/215
80 L/min.	**CBHA – LHN**	T - 19A	63,5	41,3	90	104	465/500

Performance Curves

CBB* **CBD*** **CBF*** **CBH***

Free Flow and Pilot Open Pressure Drop



- Restrictive valves have no relief capacity other than as a thermal relief.
- Load holding to 215 bar with 280 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CB ★ ★ – ★ ★ ★

Nominal Capacity

B 15 L/min.
D 30 L/min.
F 60 L/min.
H 80 L/min.

Version

A 3:1 Pilot Ratio (with sealed pilot)

Available in CBBY only

Y 2:1 Pilot Ratio (with Bleed through Pilot)

Control**

L Standard Screw
C Tamper Resistant

Cracking Pressure

1,7 Bar Check Spring

H 70 - 280 bar
I 25 - 105 bar

0,3 Bar Check Spring

A 70 - 280 bar
B 25 - 105 bar

Seal

N Buna-N
V Viton

** *See page 162 for information on Control Options*

Adjustment Range Options:
A and H are standard set at 210 bar.
I and B are standard set at 70 bar.
Customer may specify setting.

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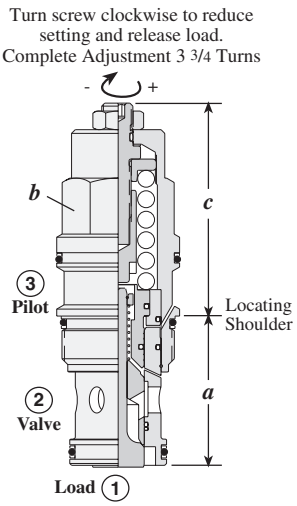
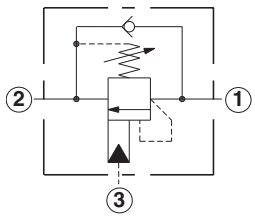
RESTRICTIVE, 350 BAR MAXIMUM SETTING



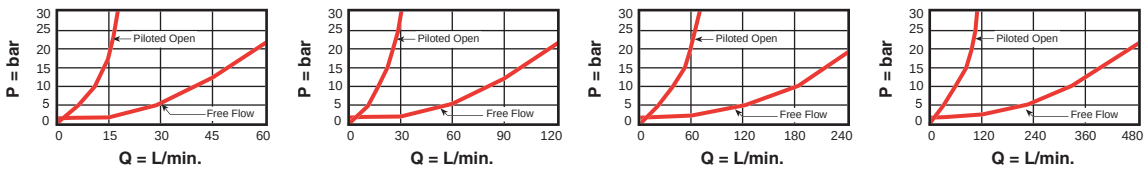


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
15 L/min.	**CBBG – LJN**	T - 11A	34,9	22,2	50	56	40/50
30 L/min.	**CBDG – LJN**	T - 2A	34,9	28,6	61	64	60/70
60 L/min.	**CBFG – LJN**	T - 17A	46	31,8	70	84	200/215
80 L/min.	**CBHG – LJN**	T - 19A	63,5	41,3	90	104	465/500

Performance Curves

CBB* **CBD*** **CBF*** **CBH***

Free Flow and Pilot Open Pressure Drop



- Restrictive valves have no relief capacity other than as a thermal relief.
- Load holding to 270 bar with 350 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the back pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CB ★ ★ – ★ ★ ★

Nominal Capacity

B 15 L/min.
D 30 L/min.
F 60 L/min.
H 80 L/min.

Version

G 4.5:1 Pilot Ratio (with sealed pilot)

Control**

L Standard Screw
C Tamper Resistant

Cracking Pressure

1,7 Bar Check Spring

J 140 - 350 bar
K 70 - 175 bar

0,3 Bar Check Spring

C 140 - 350 bar
D 70 - 175 bar

Seal

N Buna-N
V Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
J and C are standard set at 210 bar.
K and D are standard set at 140 bar.
Customer may specify setting.

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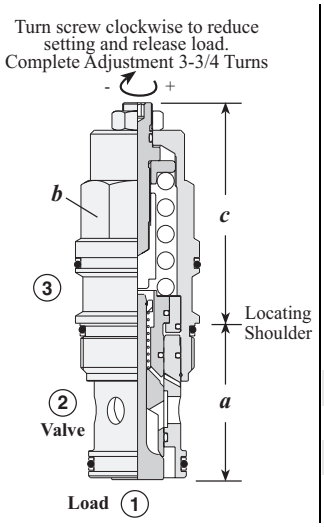
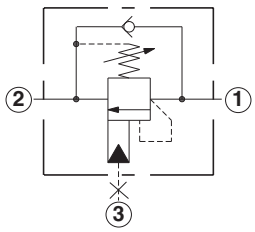
WITHOUT PILOT ASSIST, 3 PORT CAVITY



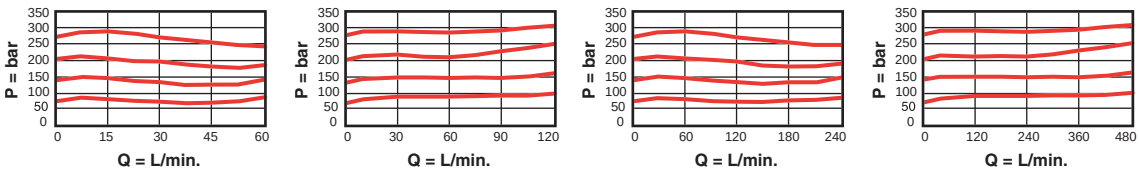


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**CCCA – LAN**	T - 11A	34,9	22,2	50	56	40/50
120 L/min.	**CCEA – LAN**	T - 2A	34,9	28,6	61	73	60/70
240 L/min.	**CCGA – LAN**	T - 17A	46	31,8	70	84	200/215
480 L/min.	**CCIA – LAN**	T - 19A	63,5	41,3	90	104	465/500

Performance Curves

CCCA **CCEA** **CCGA** **CCIA**

Typical Relief Characteristics



- Maximum operating pressure = 280 bar
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Back pressure at port 2 is directly additive to the relief setting of the valve.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CC ✶ A – ✶ ✶ ✶

Nominal Capacity

C 60 L/min.
E 120 L/min.
G 240 L/min.
I 480 L/min.

Version

A Standard

Control**

L Standard Screw
C Tamper Resistant

Cracking Pressure

1,7 Bar Check Spring

H 70 - 280 bar
I 25 - 105 bar

0,3 Bar Check Spring

A 70 - 280 bar
B 25 - 105 bar

Seal

N Buna-N
V Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
A and H are standard set at 210 bar.
I and B are standard set at 70 bar.
Customer may specify setting.

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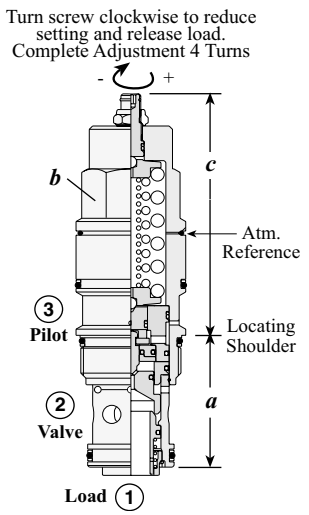
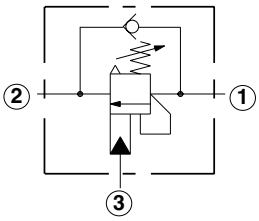
ATMOSPHERICALLY REFERENCED, 3 PORT CAVITY



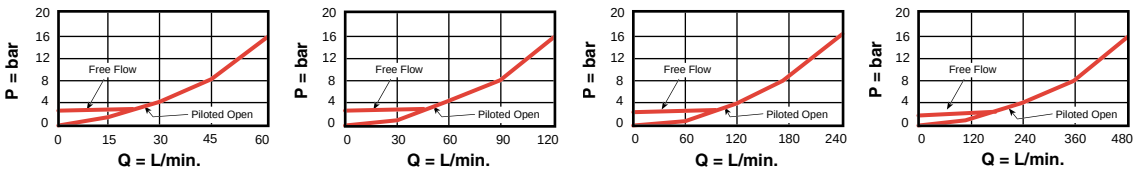


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**CACA – LHN**	T - 11A	34,9	22,2	74	81	40/50
120 L/min.	**CAEA – LHN**	T - 2A	34,9	28,6	84	90	60/70
240 L/min.	**CAGA – LHN**	T - 17A	46	31,8	96	101	200/215
480 L/min.	**CAIA – LHN**	T - 19A	63,5	41,3	117	126	465/500

Performance Curves

CAC* **CAE*** **CAG*** **CAI***

Free Flow and Pilot Open Pressure Drop



- Load holding to 210 bar with 280 bar valve setting for CA*A, CA*K; 320 bar with 420 bar valve setting for CA*G, CA*L.
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Free flow check cracking pressure = 2,8 bar
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CA ★ ★ – ★ ★ ★

Nominal Capacity

- **C** 60 L/min.
- **E** 120 L/min.
- **G** 240 L/min.
- **I** 480 L/min.

Version

- **A** 3:1 Pilot Ratio
- **G** 5:1 Pilot Ratio
- **K** 1:1 Pilot Ratio
- **L** 2:1 Pilot Ratio

Control**

- **L** Standard Screw
- **C** Tamper Resistant

Cracking Pressure

A and K Pilot Ratios

- **H** 70 - 280 bar
- **I** 25 - 105 bar

G and L Pilot Ratios

- **F** 70 - 175 bar
- **G** 140 - 420 bar

Adjustment Range Options:
H is standard set at 210 bar.
I is standard set at 70 bar.
F is standard set at 140 bar.
G is standard set at 280 bar.
Customer may specify setting.

Seal

- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

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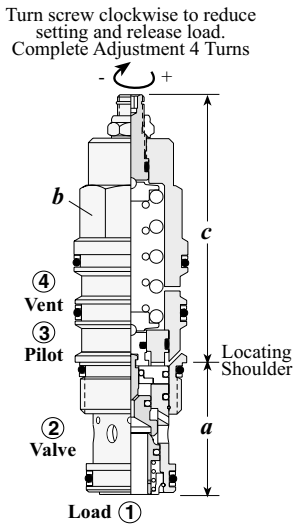
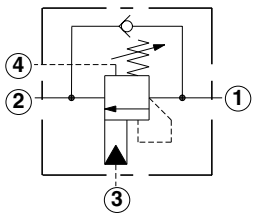
VENTED, 280 BAR MAXIMUM SETTING



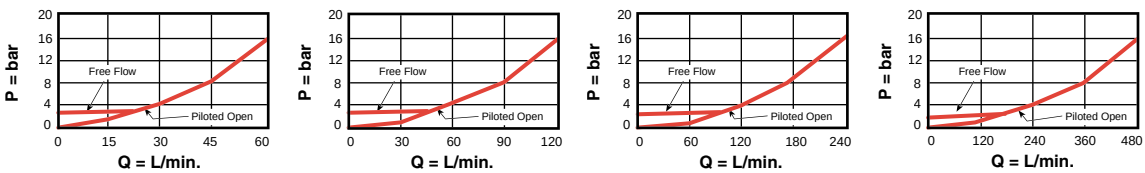


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**CWCA– LHN**	T - 21A	34,9	22,2	74	81	40/50
120 L/min.	**CWEA– LHN**	T - 22A	34,9	28,6	84	90	60/70
240 L/min.	**CWGA– LHN**	T - 23A	46	31,8	96	101	200/215
480 L/min.	**CWIA – LHN**	T - 24A	63,5	41,3	117	126	465/500

Performance Curves

CWC* **CWE*** **CWG*** **CWI***

Free Flow and Pilot Open Pressure Drop



- Load holding to 210 bar with 280 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Free flow check cracking pressure = 2,8 bar
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CW ★ ★ – ★ ★ ★

Nominal Capacity	Version	Control**	Cracking Pressure	Seal
C 60 L/min.	**A** 3:1 Pilot Ratio	**L** Standard Screw	*Pilot Ratios*	**N** Buna-N
E 120 L/min.	**K** 1:1 Pilot Ratio	**C** Tamper Resistant	**H** 70 - 280 bar	**V** Viton
G 240 L/min.			**I** 25 - 105 bar	
I 480 L/min.				

** *See page 162 for information on Control Options*

Adjustment Range Options:
H is standard set at 210 bar.
I is standard set at 70 bar.
Customer may specify setting.

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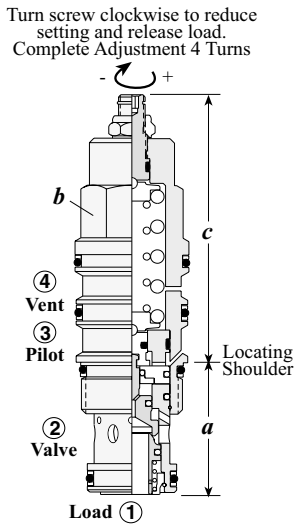
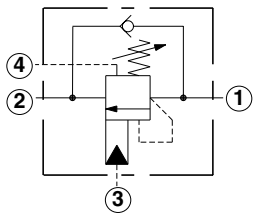
VENTED, 420 BAR MAXIMUM SETTING



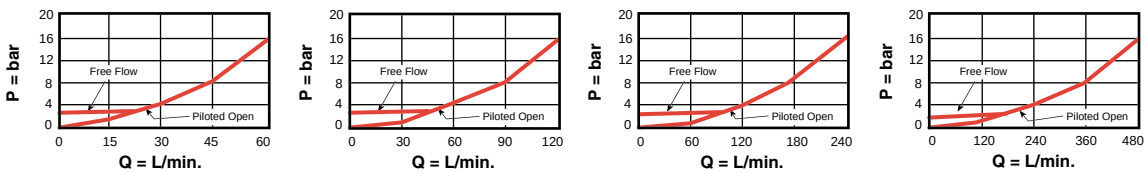


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
60 L/min.	**CWCG– LFN**	T - 21A	34,9	22,2	74	81	40/50
120 L/min.	**CWEG– LFN**	T - 22A	34,9	28,6	84	90	60/70
240 L/min.	**CWGG– LFN**	T - 23A	46	31,8	96	101	200/215
480 L/min.	**CWIG – LFN**	T - 24A	63,5	41,3	117	126	465/500

Performance Curves

CWC* **CWE*** **CWG*** **CWI***

Free Flow and Pilot Open Pressure Drop



- Load holding to 320 bar with 420 bar valve setting
- Maximum valve leakage at reseat = 0,4 cc/min.
- Reseat exceeds 85% of set pressure
- Factory pressure setting established at 32,8 cc/min.
- Free flow check cracking pressure = 2,8 bar
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CW ★ ★ – ★ ★ ★

Nominal Capacity	*Version*	*Control***	*Cracking Pressure*	*Seal*
C 60 L/min.	**G** 5:1 Pilot Ratio	**L** Standard Screw	*Pilot Ratios*	**N** Buna-N
E 120 L/min.	**L** 2:1 Pilot Ratio	**C** Tamper Resistant	**F** 70 - 175 bar	**V** Viton
G 240 L/min.			**G** 140 - 420 bar	
I 480 L/min.				

*** See page 162 for information on Control Options*

Adjustment Range Options:
F is standard set at 140 bar.
G is standard set at 280 bar.
Customer may specify setting.

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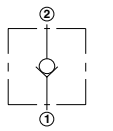
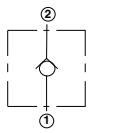
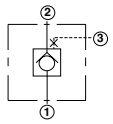
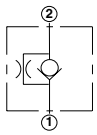
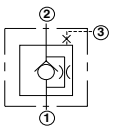
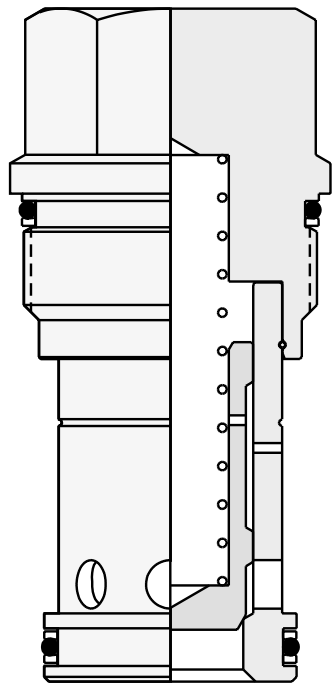
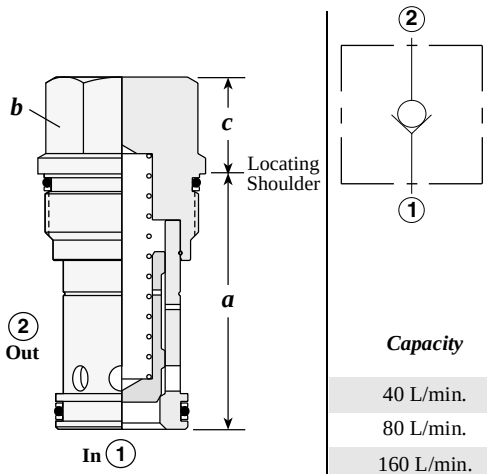
NOTES

Check Cartridge Valves

	Cartridge Type	*Page*
	Free Flow Nose to Side	60
	Free Flow Side to Nose	61
	Free Flow Side to Nose, Port 3 Blocked	62
	Free Flow Nose to Side with Bypass Orifice	63
	2 To 1 Free Flow, with Customer Specified Orifice, Port 3 Blocked, 3 Port Cavity	64



FREE FLOW NOSE TO SIDE

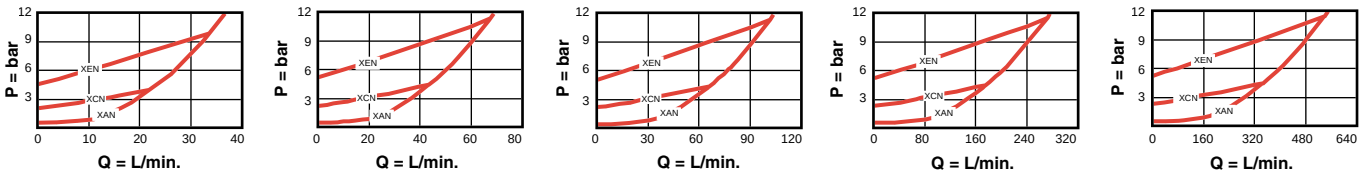


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c X	Installation Torque (Nm)
40 L/min.	**CXBA – XCN**	T - 162A	31	19,1	21	35/40
80 L/min.	**CXDA – XCN**	T - 13A	34,9	22,2	19	40/50
160 L/min.	**CXFA – XCN**	T - 5A	41,1	28,6	18	60/70
320 L/min.	**CXHA – XCN**	T - 16A	61,9	31,8	25	200/215
640 L/min.	**CXJA – XCN**	T - 18A	79,4	41,3	31	465/500

Performance Curves

CXBA **CXDA** **CXFA** **CXHA** **CXJA**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,07 cc/min.
- Will accept 350 bar at ports 1 and 2.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CX ✶ A – ✶ ✶ ✶

Nominal Capacity	*Control***	*Cracking Pressure*	*Seal*
B 40 L/min.	**X** Non-adjustable	**A** 0,3 bar	**N** Buna-N
D 80 L/min.		**B** 1,0 bar	**V** Viton
F 160 L/min.		**C** 2,0 bar	
H 320 L/min.		**D** 3,5 bar	
J 640 L/min.		**E** 5,0 bar	
		F 7,0 bar	

** *See page 162 for information on Control Options*

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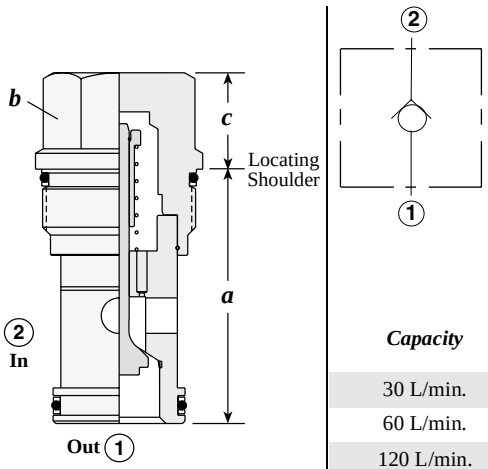
FREE FLOW SIDE TO NOSE

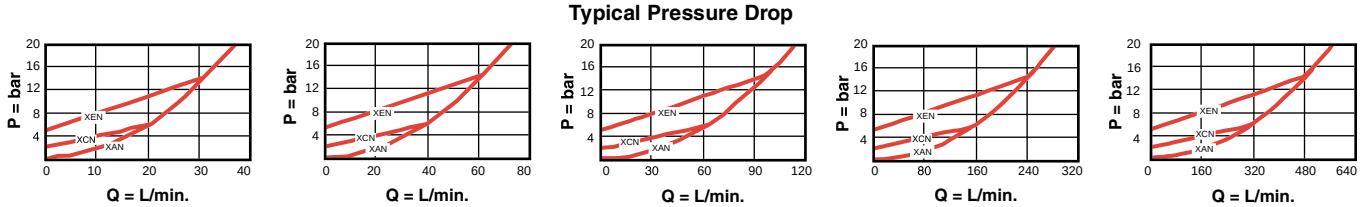


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c X	Installation Torque (Nm)
30 L/min.	**CXAD – XCN**	T - 162A	31	19,1	21	35/40
60 L/min.	**CXCD – XCN**	T - 13A	34,9	22,2	19	40/50
120 L/min.	**CXED – XCN**	T - 5A	41,1	28,6	18	60/70
240 L/min.	**CXGD – XCN**	T - 16A	61,9	31,8	25	200/215
480 L/min.	**CXID – XCN**	T - 18A	79,4	41,3	31	465/500

Performance Curves

CXAD **CXCD** **CXED** **CXGD** **CXID**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,07 cc/min.
- Will accept 350 bar at ports 1 and 2.
- CXAD only available with 0,3, 2 and 5 bar cracking pressures.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CX ✶ D – ✶ ✶ ✶

Nominal Capacity	*Control***	*Cracking Pressure*	*Seal*
A* 30 L/min.	**X** Non-adjustable	**A** 0,3 bar	**N** Buna-N
C 60 L/min.		**B** 1,0 bar	**V** Viton
E 120 L/min.		**C** 2,0 bar	
G 240 L/min.		**D** 3,5 bar	
I 480 L/min.		**E** 5,0 bar	
		F 7,0 bar	

** *See page 162 for information on Control Options*

* *CXAD available with A, C, E Cracking Pressures Only.*

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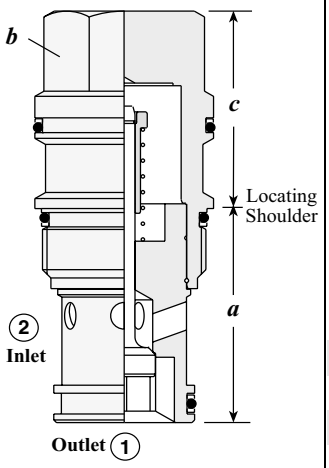
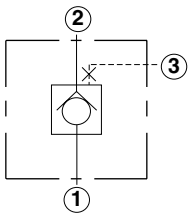
FREE FLOW SIDE TO NOSE, PORT 3 BLOCKED



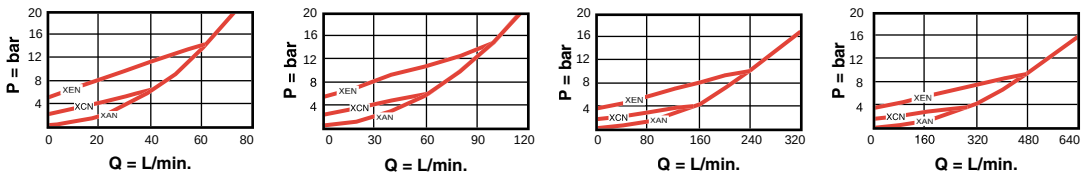


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* X	*Installation Torque (Nm)*
60 L/min.	**CXCE – XCN**	T - 11A	34,9	22,2	31	40/50
120 L/min.	**CXEE – XCN**	T - 2A	34,9	28,6	35	60/70
240 L/min.	**CXGE – XCN**	T - 17A	46	31,8	46	200/215
480 L/min.	**CXIE – XCN**	T - 19A	63,5	41,3	59	465/500

Performance Curves

CXCE **CXEE** **CXGE** **CXIE**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,07 cc/min.
- Will accept 350 bar at ports 1 and 2.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CX ★ E – ★ ★ ★

Nominal Capacity	*Control***	*Cracking Pressure*	*Seal*
C 60 L/min.	**X** Non-adjustable	**A** 0,3 bar	**N** Buna-N
E 120 L/min.		**B** 1,0 bar	**V** Viton
G 240 L/min.		**C** 2,0 bar	
I 480 L/min.		**D** 3,5 bar	
		E 5,0 bar	
		F 7,0 bar	

*** See page 162 for information on Control Options*

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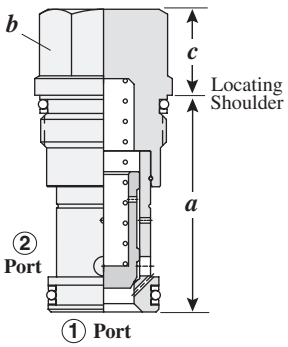
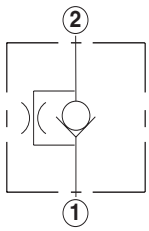
FREE FLOW NOSE TO SIDE WITH BYPASS ORIFICE



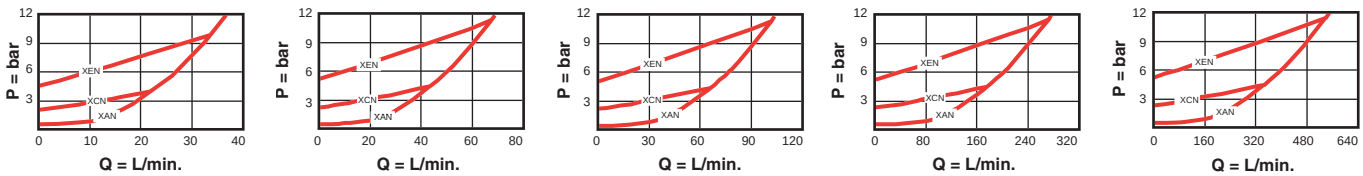


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* X	*Installation Torque (Nm)*
30 L/min.	**CNBC – XCN**	T - 162A	31,0	19,1	20,8	35/40
60 L/min.	**CNDC – XCN**	T - 13A	35,1	22,2	19,1	45/50
120 L/min.	**CNFC – XCN**	T - 5A	41,4	28,6	17,5	60/70
240 L/min.	**CNHC – XCN**	T - 16A	61,7	31,8	24,6	200/215
480 L/min.	**CNJC – XCN**	T - 18A	79,5	41,3	30,2	465/500

Performance Curves

CNBC **CNDC** **CNFC** **CNHC** **CNJC**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Will accept 350 bar at ports 1 and 2.
- Orifice range = CNBC, CNDC: 0,4 - 1,6 mm, CNFC: 0,4 - 2,0 mm, CNHC: 0,4 - 2,4 mm, CNJC: 0,4 - 3,2 mm.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CN ✶ C – ✶ ✶ ✶

Nominal Capacity	*Control***	*Cracking Pressure*	*Seal*
B 30 L/min.	**X** Non-adjustable	**A** 0,3 bar	**N** Buna-N
D 60 L/min.		**B** 1,0 bar	**V** Viton
F 120 L/min.		**C** 2,0 bar	
H 240 L/min.		**D** 3,5 bar	
J 480 L/min.		**E** 5,0 bar	
		F 7,0 bar	

***See page 162 for information on Control Options*

Customer specified orifice setting range:
CNBC: 0,4 - 1,6 mm
CNDC: 0.4 - 1,6 mm
CNFC: 0,4 - 2,0 mm
CNHC: 0,4 - 2,4 mm
CNJC: 0,4 - 3,2 mm

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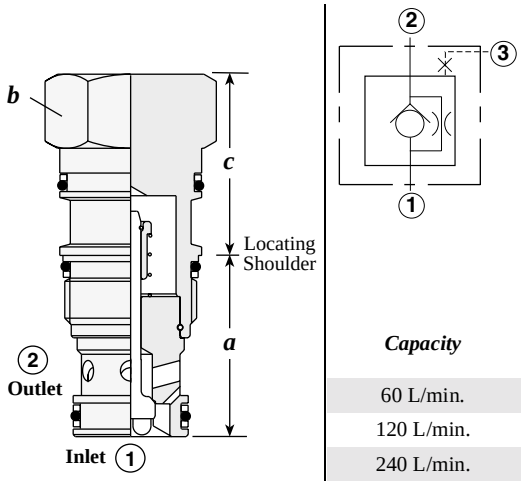
2 TO 1 FREE FLOW, WITH CUSTOMER SPECIFIED ORIFICE, PORT 3 BLOCKED, 3 PORT CAVITY

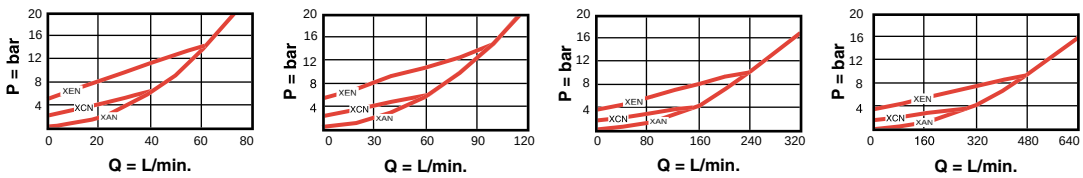


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c* X	
60 L/min.	**CNCD – XCN**	T - 11A	34,9	22,2	31	40/50
120 L/min.	**CNED – XCN**	T - 2A	34,9	28,6	35	60/70
240 L/min.	**CNGD – XCN**	T - 17A	46	31,8	46	200/215
480 L/min.	**CNID – XCN**	T - 19A	63,5	41,3	59	465/500

Performance Curves

CNCD **CNED** **CNGD** **CNID**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Will accept 350 bar at ports 1 and 2
- Orifice range = CNCD: 0,4 - 1,6 mm, CNED: 0,4 - 2,0 mm, CNGD: 0,4 - 2,4 mm, CNID: 0,4 - 3,2 mm

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CN ✶ D – ✶ ✶ ✶

Nominal Capacity	*Control***	*Cracking Pressure*	*Seal*
C 60 L/min.	**X** Non-adjustable	**A** 0,3 bar	**N** Buna-N
E 120 L/min.		**B** 1,0 bar	**V** Viton
G 240 L/min.		**C** 2,0 bar	
I 480 L/min.		**D** 3,5 bar	
		E 5,0 bar	
		F 7,0 bar	

** *See page 162 for information on Control Options*

Customer specified orifice setting range:
CNCD: 0.4 - 1,6 mm
CNED: 0,4 - 2,0 mm
CNGD: 0,4 - 2,4 mm
CNID: 0,4 - 3,2 mm

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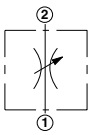
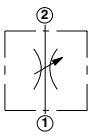
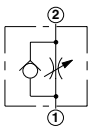
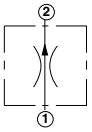
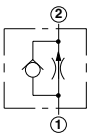
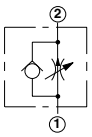
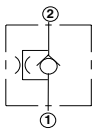
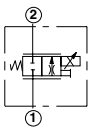
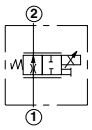
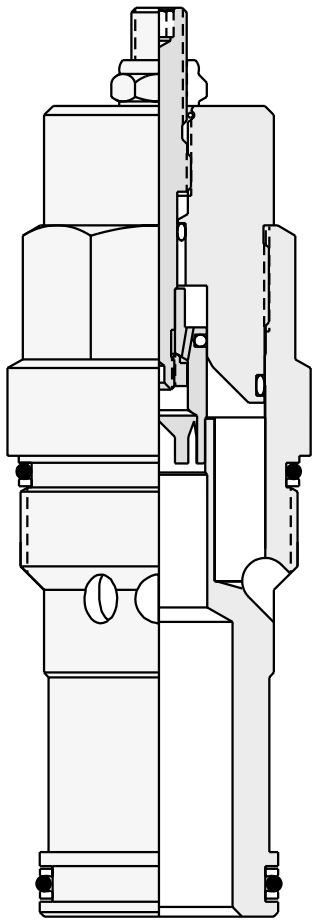
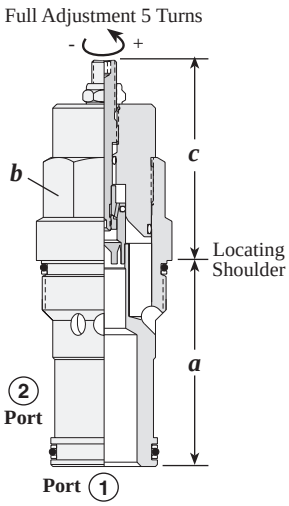
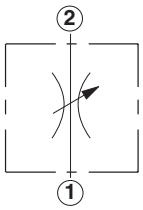
Flow Control Valves

	Cartridge Type	*Page*
	Fully Adjustable Needle	66
	Fully Adjustable Needle, High Capacity	67
	Fully Adjustable Needle with Reverse Flow Check	68
	Fixed Orifice, Pressure Compensated	69
	Fixed Orifice, Pressure Compensated with Reverse Flow Check	70
	Fully Adjustable Pressure Compensated with Reverse Flow Check	71
	Free Flow Side-to-Nose with Bypass Orifice	72
	Electro-proportional, Normally Closed Throttle	73
	Electro-proportional, Normally Open Throttle	74



FULLY ADJUSTABLE NEEDLE



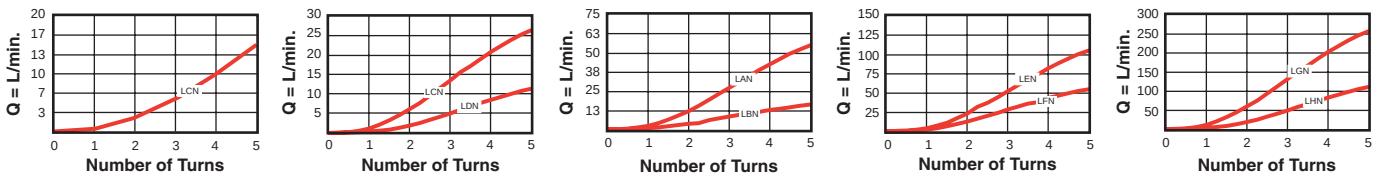


Maximum Nominal Orifice	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	H	K	
4,0 mm dia.	**NFBC – LCN**	T - 162A	31	19,1	41	-	45	35/40
4,8 mm dia.	**NFCC – LCN**	T - 13A	34,9	22,2	58	64	64	40/50
6,3 mm dia.	**NFDC – LAN**	T - 5A	41,1	28,6	67	72	73	60/70
9,6 mm dia.	**NFEC – LEN**	T - 16A	61,9	31,8	73	79	79	200/215
14,2 mm dia.	**NFFC – LGN**	T - 18A	79,4	41,3	84	90	90	465/500

Performance Curves

NFBC **NFCC** **NFDC** **NFEC** **NFFC**

Adjustment Sensitivity at 7 bar Differential



- Maximum operating pressure = 350 bar
- Maximum valve leakage at shutoff = less than 0,4 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

NF ✶ C – ✶ ✶ ✶

Maximum Nominal Orifice

- **B** 4,0 mm dia.
- **C** 4,8 mm dia.
- **D** 6,3 mm dia.
- **E** 9,6 mm dia.
- **F** 14,2 mm dia.

Control**

- **L** Standard Screw
- **H** Calibrated Handknob with Detent Lock
- **K** Handknob

Orifice Options

NFBC
- **C** 4 mm

NFCC
- **C** 4,8 mm
- **D** 2,5 mm

NFDC
- **A** 6,3 mm
- **B** 3,2 mm

NFEC
- **E** 9,6 mm
- **F** 7,1 mm

NFFC
- **G** 14,2 mm
- **H** 9,6 mm

Seal

- **N** Buna-N
- **V** Viton

** *See page 162 for information on Control Options*

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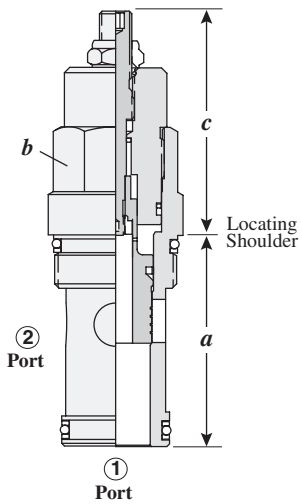
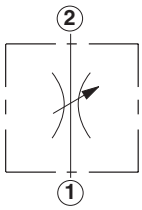
FULLY ADJUSTABLE NEEDLE, HIGH CAPACITY



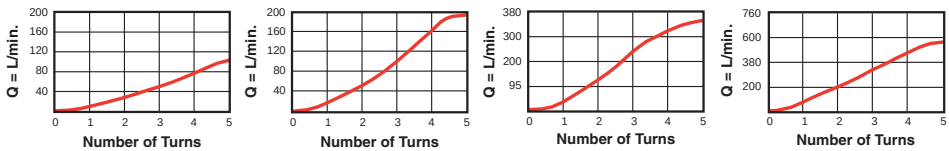


Nominal Orifice	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	H	K	
8,4 mm dia.	**NFCD – LFN**	T - 13A	34,9	22,2	58	64	64	40/50
12,7 mm dia.	**NFDD – LGN**	T - 5A	41,1	28,6	67	72	73	60/70
17,5 mm dia.	**NFED – LHN**	T - 16A	61,9	31,8	73	79	79	200/215
21,6 mm dia.	**NFFD – LIN**	T - 18A	79,4	41,3	84	90	90	465/500

Performance Curves

NFCD **NFDD** **NFED** **NFFD**

Adjustment Sensitivity at 7 bar Differential



- Maximum operating pressure = 350 bar
- Maximum valve leakage at shutoff = less than 0,4 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

NF ★ D – ★ ★ ★

Nominal Orifice

C 8,4 mm dia.

D 12,7 mm dia.

E 17,5 mm dia.

F 21,6 mm dia.

Control**

L Standard Screw

H Calibrated Handknob with Detent Lock

K Handknob

Orifice Options

NFCD

F 8,4 mm

NFDD

G 12,7 mm

NFED

H 17,5 mm

NFFD

I 21,6 mm

Seal

N Buna-N

V Viton

** *See page 162 for information on Control Options*

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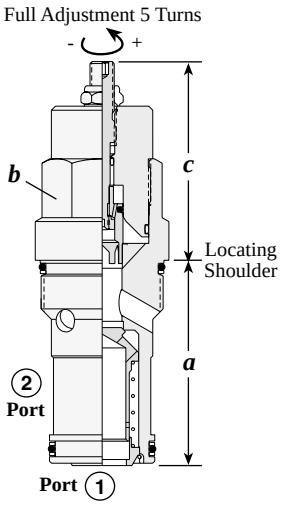
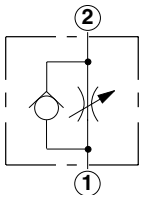
FULLY ADJUSTABLE NEEDLE WITH REVERSE FLOW CHECK



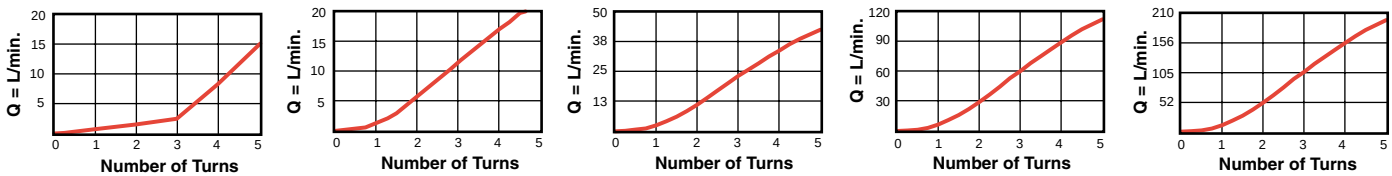


Maximum Nominmal Orifice	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c H	c K	Installation Torque (Nm)
4,0 mm dia.	**NCBB – LCN**	T - 162A	31	19,1	41	-	45	35/40
4,8 mm dia.	**NCCB – LCN**	T - 13A	34,9	22,2	58	64	64	40/50
6,3 mm dia.	**NCEB – LCN**	T - 5A	41,1	28,6	67	72	73	60/70
9,6 mm dia.	**NCFB – LCN**	T - 16A	61,9	31,8	73	79	79	200/215
14,2 mm dia.	**NCGB – LCN**	T - 18A	79,4	41,3	84	90	90	465/500

Performance Curves

NCBB **NCCB** **NCEB** **NCFB** **NCGB**

Adjustment Sensitivity at 7 bar Differential



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,4 cc/min.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

NC ✶ ✶ – ✶ C ✶

Maximum Nominal Orifice

NCBB* 4,0 mm dia.

NCCB 4,8 mm dia.
NCCC 2,3 mm dia.

NCEB 6,3 mm dia.
NCEC 3,2 mm dia.

NCFB 9,6 mm dia.
NCFC 7,1 mm dia.

NCGB 14,2 mm dia.
NCGC 9,6 mm dia.

Version

B High Capacity

C Low Capacity

*Control***

L Standard Screw

H Calibrated Handknob with Detent Lock

K Handknob

*Cracking Pressure**

A 0,3 bar

C 2,0 bar

E 5,0 bar

Seal

N Buna-N

V Viton

** *See page 162 for information on Control Options*

**Cracking Pressure Ranges:*
A and E ranges are not available in T-162A cavity.

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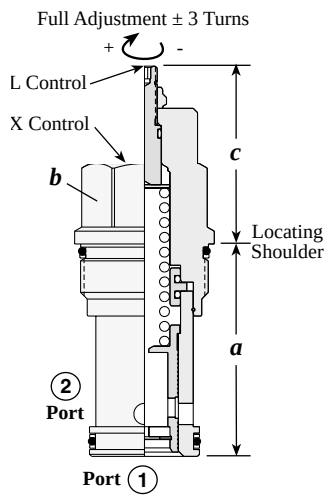
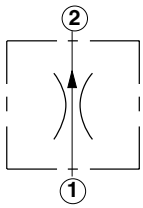
FIXED ORIFICE, PRESSURE COMPENSATED



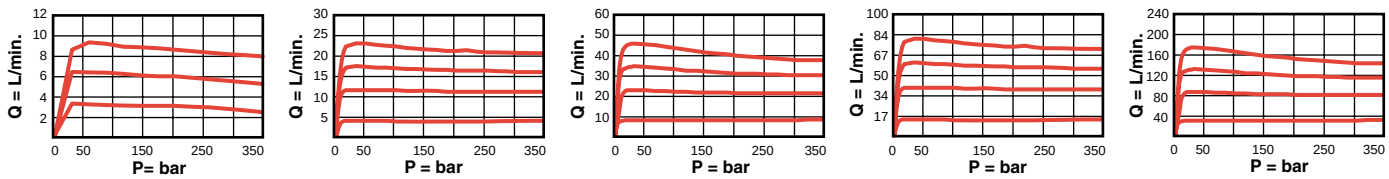


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					X	L	K	
0,4-12 L/min.	**FXBA – XAN**	T - 162A	31	19,1	21	54	58	35/40
0,4-25 L/min.	**FXCA – XAN**	T - 13A	34,9	22,2	19	51	58	40/50
0,4-50 L/min.	**FXDA – XAN**	T - 5A	41,1	28,6	18	54	61	60/70
0,8-100 L/min.	**FXEA – XAN**	T - 16A	61,9	31,8	25	62	69	200/215
0,8-200 L/min.	**FXFA – XAN**	T - 18A	79,4	41,3	31	72	78	465/500

Performance Curves

FXBA **FXCA** **FXDA** **FXEA** **FXFA**

Typical Performance



- Maximum operating pressure = 350 bar
- Customer must specify flow setting
- Accurate pressure compensated control requires that a 14 bar minimum pressure differential be maintained across the valve.
- The tuneable control option provides +/- 25% variation from the nominal factory pre-set flow.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FX ✶ A – ✶ A ✶

Nominal Capacity

- **B** 0,4-12 L/min.
- **C** 0,4-25 L/min.
- **D** 0,4-50 L/min.
- **E** 0,8-100 L/min.
- **F** 0,8-200 L/min.

*Control***

- **X** Non-adjustable Factory set at customer specified flow
- **L** Tuning Adjustment ±25% of customer specified flow
- **K** Handknob with **L** control

Adjustment Range

- **A** Fixed Orifice

Customer must specify flow

Seal

- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

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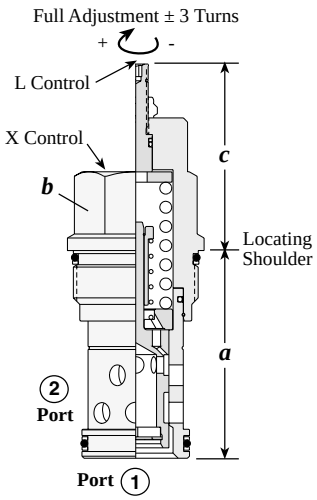
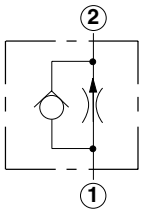
FIXED ORIFICE, PRESSURE COMPENSATED WITH REVERSE FLOW CHECK



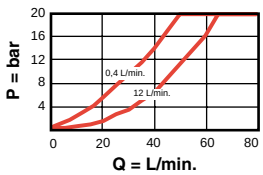


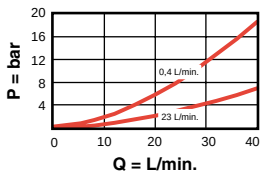
Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					X	L	K	
0,4-12 L/min.	**FCBB – XAN**	T - 162A	31	19,1	21	54	58	35/40
0,4-25 L/min.	**FCCB – XAN**	T - 13A	34,9	22,2	19	51	58	40/50
0,4-50 L/min.	**FCDB – XAN**	T - 5A	41,1	28,6	18	54	61	60/70
0,8-100 L/min.	**FCEB – XAN**	T - 16A	61,9	31,8	25	62	69	200/215
0,8-200 L/min.	**FCFB – XAN**	T - 18A	79,4	41,3	31	72	78	465/500

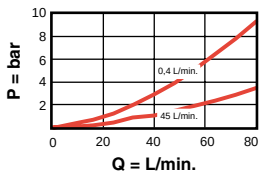
Performance Curves

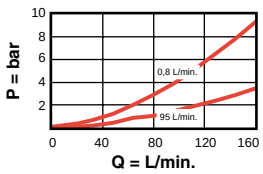
FCBB **FCCB** **FCDB** **FCEB** **FCFB**

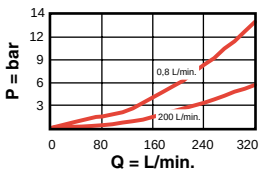
Reverse Free Flow Pressure Drop Based on Specified Flow Extremes











- Maximum operating pressure = 350 bar
- Customer must specify flow setting
- Accurate pressure compensated control requires that a 14 bar minimum pressure differential be maintained across the valve.
- The tuneable control option provides +/- 25% variation from the nominal factory pre-set flow.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FC ✶ B – ✶ A ✶

Nominal Capacity

B 0,4-12 L/min.

C 0,4-25 L/min.

D 0,4-50 L/min.

E 0,8-100 L/min.

F 0,8-200 L/min.

Control**

X Non-adjustable Factory set at customer specified flow

L Tuning Adjustment ±25% of customer specified flow

K Handknob with **L** control

Adjustment Range

A Fixed Orifice

Customer must specify flow

Seal

N Buna-N

V Viton

*** See page 162 for information on Control Options*

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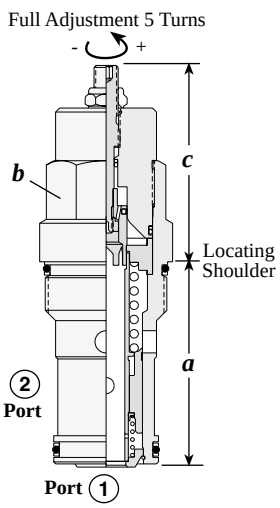
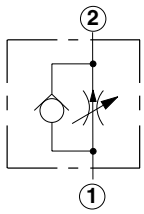
FULLY ADJUSTABLE, PRESSURE COMPENSATED WITH REVERSE FLOW CHECK



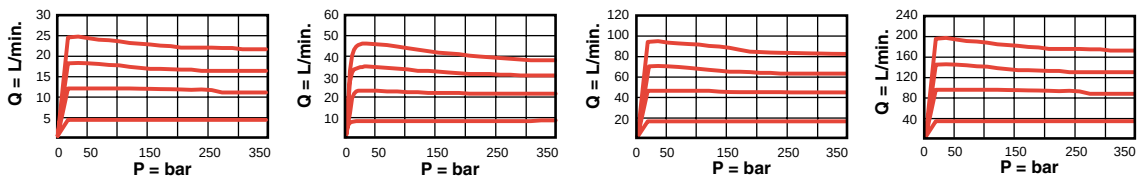


Nominal Flow Range	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	H	K	
0,4-23 L/min.	**FDBA – LAN**	T - 13A	34,9	22,2	58	64	64	40/50
0,4-45 L/min.	**FDCB – LAN**	T - 5A	41,1	28,6	67	72	73	60/70
1-95 L/min.	**FDEA – LAN**	T - 16A	61,9	31,8	73	79	79	200/215
1-200 L/min.	**FDFA – LAN**	T - 18A	79,4	41,3	84	90	90	465/500

Performance Curves

FDBA **FDCB** **FDEA** **FDFA**

Typical Performance



- Maximum operating pressure = 350 bar
- Accurate pressure compensated control requires that a 14 bar minimum pressure differential be maintained across the valve.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FD ✶✶ – ✶ A ✶

Nominal Flow Range

BA 0,4-23 L/min.

CB 0,4-45 L/min.

EA 1-95 L/min.

FA 1-200 L/min.

*Control***

L Standard Screw

H Calibrated Handknob with Detent Lock

K Handknob

Adjustment Range

FDBA
A 0,4 - 23 L/min.

FDCB
A 0,4 - 45 L/min.

FDEA
A 1 - 95 L/min.

FDFA
A 1 - 200 L/min.

Seal

N Buna-N

V Viton

*** See page 162 for information on Control Options*

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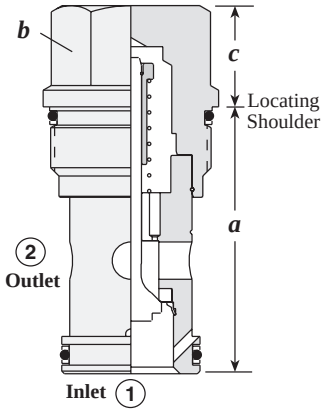
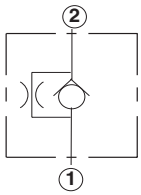
FREE FLOW SIDE-TO-NOSE WITH BYPASS ORIFICE



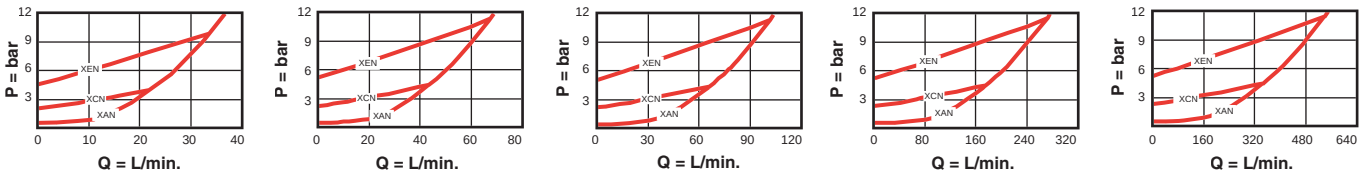


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	Cartridge Dimensions b	Cartridge Dimensions c X	Installation Torque (Nm)
30 L/min.	**CNAC – XCN**	T - 162A	31	19,1	21	35/40
60 L/min.	**CNCC – XCN**	T - 13A	34,9	22,2	19	40/50
120 L/min.	**CNEC – XCN**	T - 5A	41,1	28,6	18	60/70
240 L/min.	**CNGC – XCN**	T - 16A	61,9	31,8	25	200/215
480 L/min.	**CNIC – XCN**	T - 18A	79,4	41,3	31	465/500

Performance Curves

CNAC **CNCC** **CNEC** **CNGC** **CNIC**

Typical Pressure Drop for Nominal Cracking Pressures



- Maximum operating pressure = 350 bar
- Will accept 350 bar at ports 1 and 2.
- * Orifice range = CNAC, CNCC: 0,4 - 1,6 mm, CNEC: 0,4 - 2,0 mm, CNGC: 0,4 - 2,4 mm, CNIC: 0,4 - 3,2 mm.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CN ★ C – ★ ★ ★

Nominal Capacity	*Control***	*Cracking Pressure*	*Seal*
A 30 L/min.	**X** Non-adjustable	**A** 0,3 bar	**N** Buna-N
C 60 L/min.		**B** 1,0 bar	**V** Viton
E 120 L/min.		**C** 2,0 bar	
G 240 L/min.		**D** 3,5 bar	
I 480 L/min.		**E** 5,0 bar	
		F 7,0 bar	

** *See page 162 for information on Control Options*

* **Customer specified orifice setting range:**
CNAC: 0,4 - 1,6 mm
CNCC: 0.4 - 1,6 mm
CNEC: 0,4 - 2,0 mm
CNGC: 0,4 - 2,4 mm
CNIC: 0,4 - 3,2 mm

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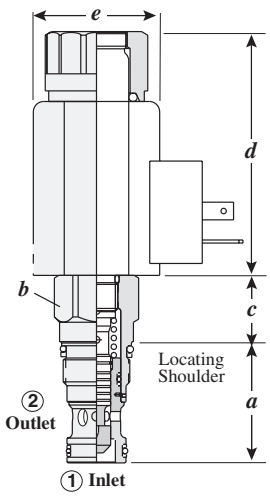
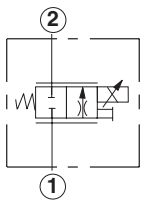
ELECTRO-PROPORTIONAL, NORMALLY CLOSED THROTTLE

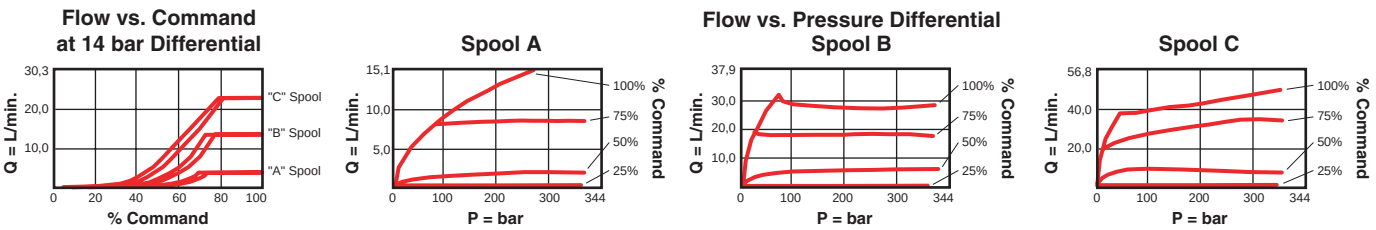




Maximum Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*	*d*	*e*	
28 L/min.	**FPCC – MCN**	T - 13A	35,1	22,2	19,1	70,1	37,3	40/50

Performance Curves

FPCC



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 100 cc/min. at 210 bar
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

FP C C – ★ ★ ★

Maximum Nominal Capacity	*Control***	*Nominal Capacity*	*Seal*
C 28 L/min.	**M** Manual Override (Standard)	**A** 6 L/min.	**N** Buna-N
	NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-*) coils only. See page 167.**	**B** 14 L/min.	**V** Viton
		C 28 L/min.	

** *See page 162 for information on Control Options*

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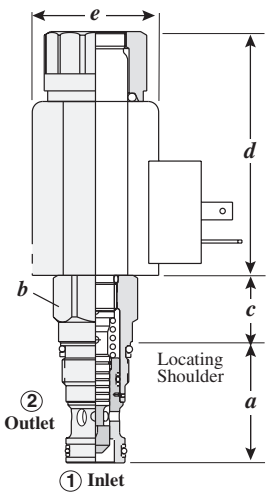
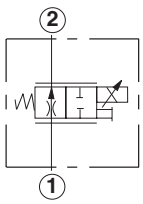
ELECTRO-PROPORTIONAL, NORMALLY OPEN THROTTLE



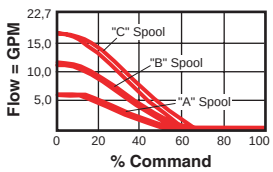


Maximum Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	d	e	*Installation Torque (Nm)*
28 L/min.	**FPCH – MCN**	T - 13A	35,1	22,2	19,1	70,1	1,47	40/50

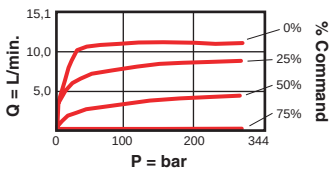
Performance Curves

FPCH

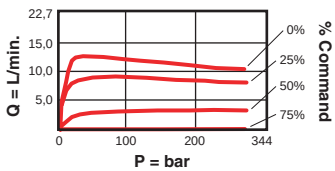
Flow vs. Command at 14 bar Differential



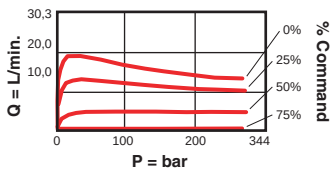
Spool A



Flow vs. Pressure Differential Spool B



Spool C



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 100 cc/min. at 210 bar
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FP C H – ★ ★ ★

Maximum Nominal Capacity	*Control***	*Nominal Capacity*	*Seal*
C 28 L/min.	**D** Manual Override (Standard)	**A** 6 L/min.	**N** Buna-N
		B 14 L/min.	**V** Viton
		C 20 L/min.	

** *See page 162 for information on Control Options*

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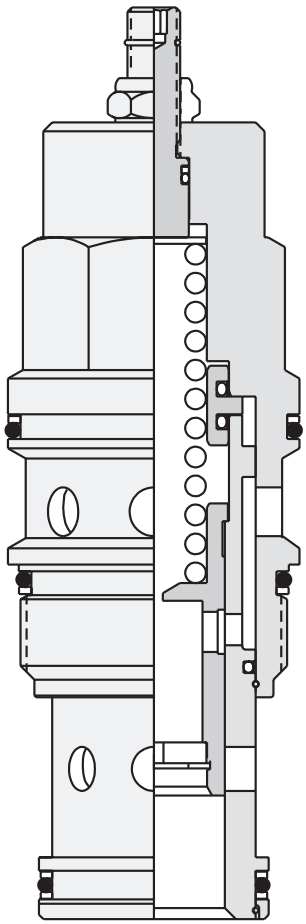
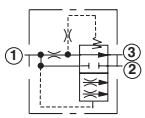
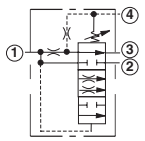
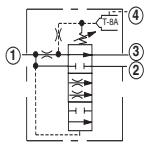
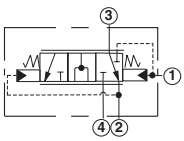
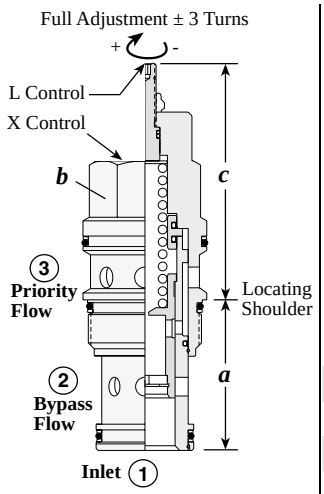
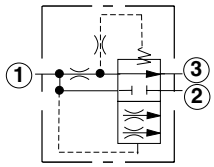
Priority Flow Control Cartridge Valves



	Cartridge Type	*Page*
	Bypass / Restrictive, Fixed Orifice	76
	Ventable, Bypass / Restrictive, Fixed Orifice	77
	Ventable, Bypass / Restrictive, Fixed Orifice with Integral Pilot Control Cavity	78
	Bypass / Restrictive Modulating Element	79

BYPASS / RESTRICTIVE, FIXED ORIFICE



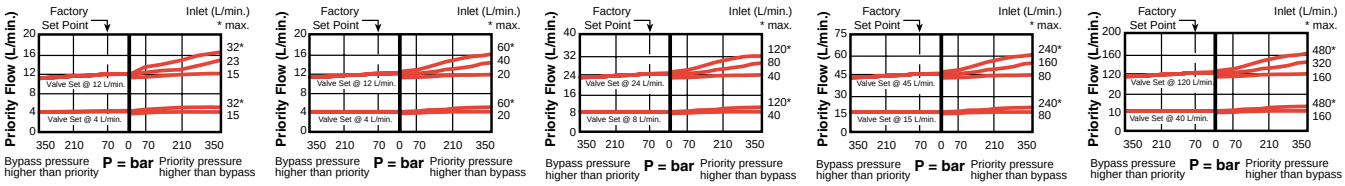


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c X	c L	c K	Installation Torque (Nm)
0,4-12 L/min.	**FRBA – XAN**	T - 163A	31	19,1	32	43	47	35/40
0,4-25 L/min.	**FRCA – XAN**	T - 11A	34,9	22,2	31	64	71	40/50
0,4-50 L/min.	**FRDA – XAN**	T - 2A	34,9	28,6	35	72	78	60/70
0,8-100 L/min.	**FREA – XAN**	T - 17A	46	31,8	46	84	91	200/215
0,8-200 L/min.	**FRFA – XAN**	T - 19A	63,5	41,3	60	100	107	465/500

Performance Curves

FRBA **FRCA** **FRDA** **FREA** **FRFA**

Typical Performance



- Maximum operating pressure = 350 bar
- Customer must specify a flow rating. Factory set flow ratings are within +/- 10% of the requested setting.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- Maximum pressure at port 3 should be limited to 210 bar.
- Both priority and bypass flow are usable up to the system operating pressure.
- Bypass flow is not available until priority flow requirements are satisfied.
- Blocking priority flow will also block bypass flow.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FR ✶ A – ✶ A ✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
B 0,4-12 L/min.	**X** Non-adjustable Factory set at customer specified flow	**A** Fixed Orifice	**N** Buna-N
C 0,4-25 L/min.		**Customer must specify flow**	**V** Viton
D 0,4-50 L/min.	**L** Tuning Adjustment ±25% of customer specified flow		
E 0,8-100 L/min.			
F 0,8-200 L/min.	**K** Handknob for **L** control		

Maximum Inlet Flow:
FRBA: 30 L/min.
FRCA: 60 L/min.
FRDA: 120 L/min.
FREA: 240 L/min.
FRFA: 480 L/min.

** *See page 162 for information on Control Options*

Priority Flow ranges:
FRBA: 0,4 - 12 L/min.
FRCA:0,4 - 25 L/min.
FRDA:0,4 - 50 L/min.
FREA: 0,8 - 100 L/min.
FRFA: 0,8 - 200 L/min.

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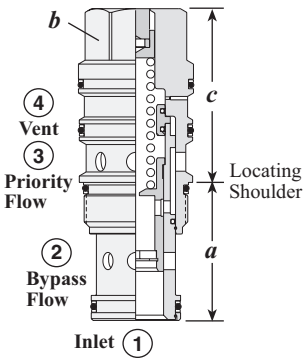
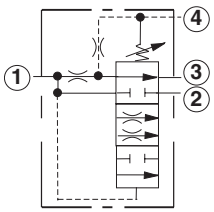
VENTABLE, BYPASS / RESTRICTIVE, FIXED ORIFICE



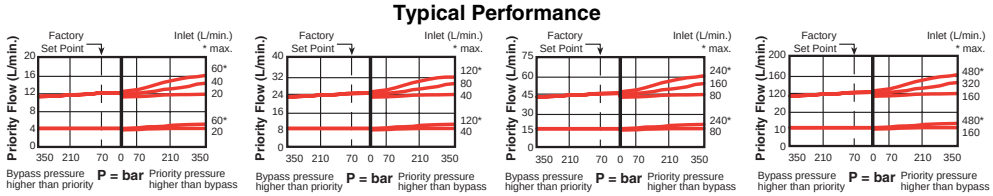


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* X	*c* L	*c* K	*Installation Torque (Nm)*
0,4-25 L/min.	**FVCA – XAN**	T - 21A	34,9	22,2	46	79	86	40/50
0,4-50 L/min.	**FVDA – XAN**	T - 22A	34,9	28,6	51	88	94	60/70
0,8-100 L/min.	**FVEA – XAN**	T - 23A	46	31,8	66	100	107	200/215
0,8-200 L/min.	**FVFA – XAN**	T - 24A	63,5	41,3	81	121	128	465/500

Performance Curves

FVCA **FVDA** **FVEA** **FVFA**

Typical Performance



- Maximum operating pressure = 350 bar
- Nominal vent flow = 0,75 L/min.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- Maximum pressure at port 3 should be limited to 210 bar.
- Both priority and bypass flow are usable up to the system operating pressure.
- Bypass flow is not available until priority flow requirements are satisfied, except when the valve is vented. When port 4 (vent) is open, all flow diverts to port 2 if pressure at port 1 (inlet) is 10,5 bar or higher.
- Using a pressure control on port 4 will limit the pressure at the priority port (port 3). If pressure on the bypass port (port 2) exceeds the setting of the pressure control, priority flow will be shut off an all the flow will go out the bypass port.
- Blocking priority flow will also block bypass flow.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

FV ✶ A – ✶ A ✶

Nominal Capacity		*Control***		*Adjustment Range*		*Seal*	
C	0,4-25 L/min.	**X**	Non-adjustable factory set at customer specified flow	**A**	Fixed Orifice	**N**	Buna-N
D	0,4-50 L/min.	**L**	Tuning Adjustment ±25% of customer specified flow		**Customer must specify flow**	**V**	Viton
E	0,8-100 L/min.						
F	0,8-200 L/min.	**K**	Handknob (includes L controls)				

Maximum Inlet Flow:
FVCA: 60 L/min.
FVDA: 120 L/min.
FVEA: 240 L/min.
FVFA: 480 L/min.

***See page 162 for information on Control Options*

Priority Flow ranges:
FVCA: 0,4 - 25 L/min.
FVDA: 0,4 - 50 L/min.
FVEA: 0,8 - 100 L/min.
FVFA: 0,8 - 200 L/min.

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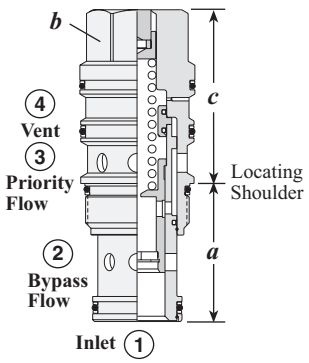
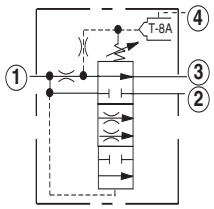
VENTABLE, BYPASS / RESTRICTIVE, FIXED ORIFICE WITH INTEGRAL PILOT CONTROL CAVITY





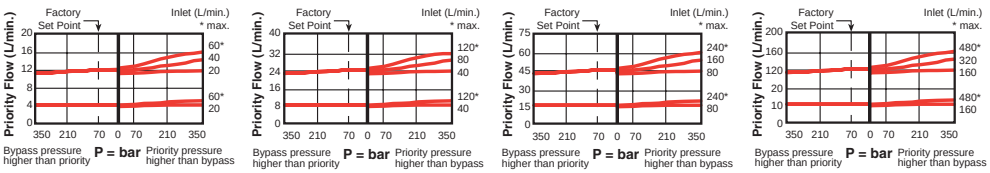
The -8 control option allows the pilot control valve to be incorporated directly into the end of the priority flow control cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c* **8**	
0,4-25 L/min.	**FVCA – 8AN**	T - 21A	34,9	22,2	46	40/50
0,4-50 L/min.	**FVDA – 8AN**	T - 22A	34,9	28,6	46	40/50
0,8-100 L/min.	**FVEA – 8AN**	T - 23A	46	31,8	46	40/50
0,8-200 L/min.	**FVFA – 8AN**	T - 24A	63.5	41,3	46	40/50

Performance Curves

FVCA-8 **FVDA-8** **FVEA-8** **FVFA-8**

Typical Performance



- Maximum operating pressure = 350 bar
- Nominal vent flow = 0,75 L/min.
- Pressure at the bypass port (port 2) may exceed pressure at the priority port (port 3).
- Maximum pressure at port 3 should be limited to 210 bar.
- Both priority and bypass flow are usable up to the system operating pressure.
- Bypass flow is not available until priority flow requirements are satisfied, except when the valve is vented. When port 4 (vent) is open, all flow diverts to port 2 if pressure at port 1 (inlet) is 10,5 bar or higher.
- Using a pressure control on port 4 will limit the pressure at the priority port (port 3). If pressure on the bypass port (port 2) exceeds the setting of the pressure control, priority flow will be shut off and all the flow will go out the bypass port.
- Blocking priority flow will also block bypass flow.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FV ✶ A – 8 A ✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 0,4-25 L/min.	**8** T-8A cavity in hex body for pilot operation (Pilot valve to be ordered separately)	**A** Fixed Orifice	**N** Buna-N
D 0,4-50 L/min.		**Customer must specify flow**	**V** Viton
E 0,8-100 L/min.			
F 0,8-200 L/min.			

Maximum Inlet Flow:
FVCA: 60 L/min.
FVDA: 120 L/min.
FVEA: 240 L/min.
FVFA: 480 L/min.

Priority Flow ranges:
FVCA: 0,4 - 25 L/min.
FVDA: 0,4 - 50 L/min.
FVEA: 0,8 - 100 L/min.
FVFA: 0,8 - 200 L/min.

***See page 162 for information on Control Options*

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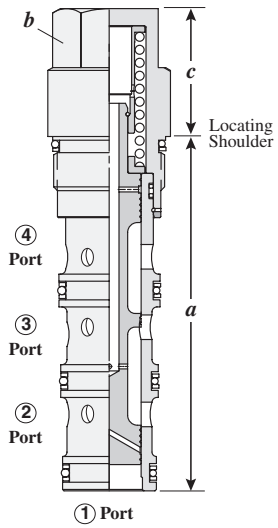
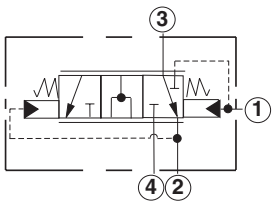
BYPASS / RESTRICTIVE MODULATING ELEMENT





Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c X	Installation Torque (Nm)
60 L/min.	**LHDA – XFN**	T - 31A	84,8	22,2	30	40/50
120 L/min.	**LHFA – XFN**	T - 32A	92,2	28,6	34	60/70
240 L/min.	**LHHA – XFN**	T - 33A	114,4	31,8	42	200/215
480 L/min.	**LHJA – XFN**	T - 34A	139,7	41,3	51	465/500

- Maximum operating pressure = 350 bar
- Bypass flow is not available until priority flow requirements are satisfied.
- Bypass pressure at port 4 can be higher than pressure at control port 2.
- Priority flow can be turned on or off with a pilot sized solenoid valve on port 1.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LH ✶ A – X ✶ ✶

Maximum Inlet Flow	*Control***	*Adjustment Range*	*Seal*
D 60 L/min.	**X** Non-adjustable	**E** 5 - 7 bar	**N** Buna-N
F 120 L/min.		**F** 7 - 9,5 bar	**V** Viton
H 240 L/min.			
J 480 L/min.			

*** See page 162 for information on Control Options*

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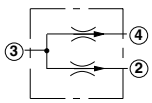
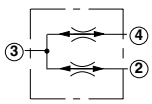
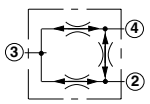
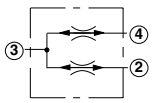
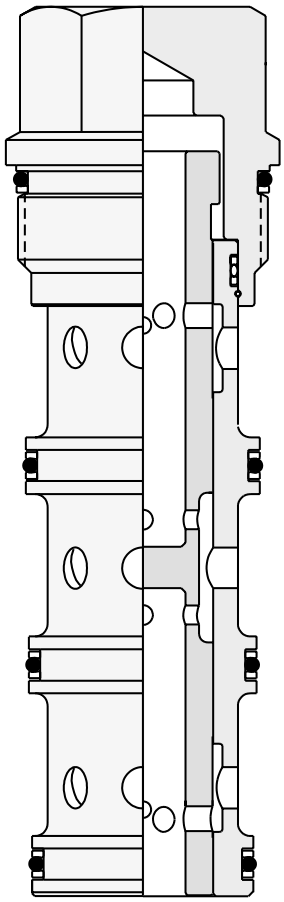
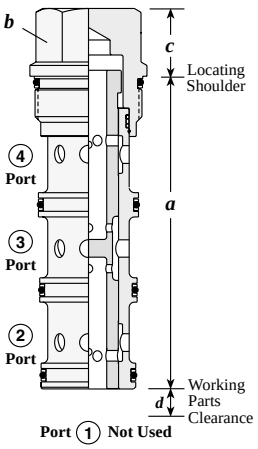
NOTES

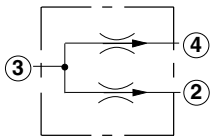
Flow Divider / Combiner Cartridge Valves

	Cartridge Type	*Page*
	Divider	82
	Divider / Combiner, Closed Centre	83
	Synchronizing Divider / Combiner	84
	High Capacity Divider / Combiner, Closed Center	85



DIVIDER



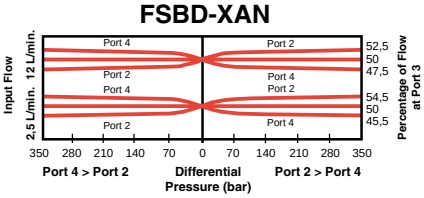


Capacity Min/Max	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	d	*Installation Torque (Nm)*
2,5-12 L/min.	**FSBD – XAN**	T - 31A	84,8	22,2	19	17	40/50
6-30 L/min.	**FSCD – XAN**	T - 31A	84,8	22,2	19	17	40/50
12-60 L/min.	**FSDD – XAN**	T - 32A	92,2	28,6	18	20	60/70
23-120 L/min.	**FSED – XAN**	T - 33A	114,4	31,8	25	26	200/215
45-240 L/min.	**FSFD – XAN**	T - 34A	139,7	41,3	31	30	465/500

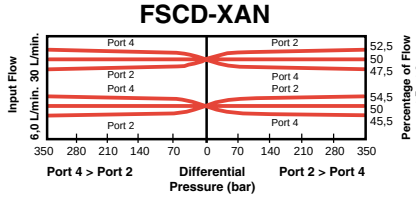
Performance Curves

Operating Characteristics

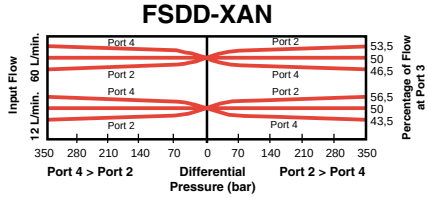
FSBD-XAN



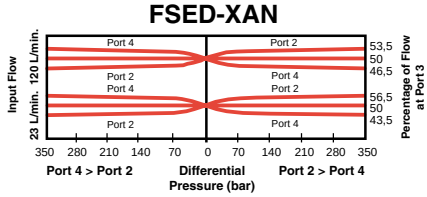
FSCD-XAN



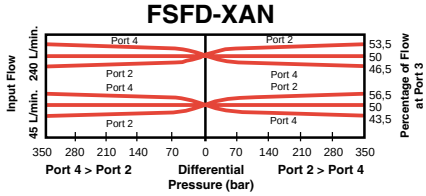
FSDD-XAN



FSED-XAN



FSFD-XAN



- Maximum operating pressure = 350 bar
- This valve is a divider only; any attempt to flow backwards through the valve is not advised.
- Divisional accuracy at maximum rated input flow = FSBD: ±2.5%, FSCD, FSDD, FSED, FSFD: ±3.5%
- Divisional accuracy at minimum rated input flow = FSBD: ±4.5%, FSCD, FSDD, FSED, FSFD: ±6.5%
- Pressure drop at maximum input flow = 18 bar
- Pressure drop at minimum input flow = 0,7 bar
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing control until the flow reaches the minimum rating.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

FS ★ D – X ★ ★

Nominal Capacity	*Control*	*Flow Proportion*	*Seal*
B 2,5-12 L/min.	**X** Non-adjustable	**A** 50/50 Flow Split	**N** Buna-N
C 6-30 L/min.		**B***40/60 Flow Split	**V** Viton
D 12-60 L/min.		**C***33/67 Flow Split	
E 23-120 L/min.			
F 45-240 L/min.			

* *Port 4 is always high percentage flow.*

Reverse Flow Path is unpredictable
Divisional Accuracy =
FSCD, FSDD, FSED and FSFD:
± 6.5 % at minimum input flow
± 3.5 % at maximum input flow
FSBD:
± 4.5 % at minimum input flow
± 2.5 % at maximum input flow

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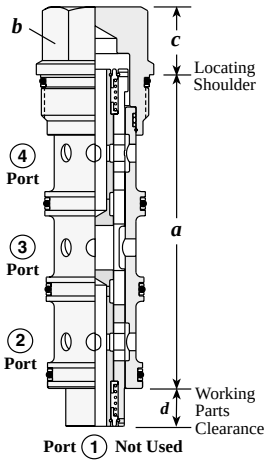
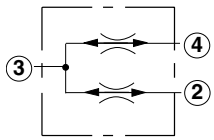
DIVIDER / COMBINER, CLOSED CENTER





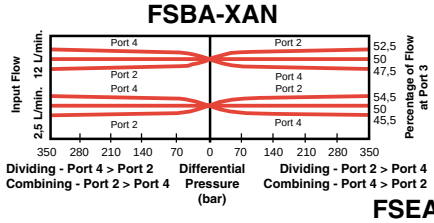
Note: Closed center valves have spring centered internal spools that provide blocked flow paths when centered. Centering occurs when the Port 3 flow is also blocked. This internal blocking isolates Port 2 and 4 from cross flow.

Capacity Min/Max	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	d	*Installation Torque (Nm)*
2,5-12 L/min.	**FSBA – XAN**	T - 31A	84,8	22,2	19	17	40/50
6-30 L/min.	**FSCA – XAN**	T - 31A	84,8	22,2	19	17	40/50
12-60 L/min.	**FSDA – XAN**	T - 32A	92,2	28,6	18	20	60/70
23-120 L/min.	**FSEA – XAN**	T - 33A	114,4	31,8	25	26	200/215
45-240 L/min.	**FSFA – XAN**	T - 34A	139,7	41,3	31	30	465/500

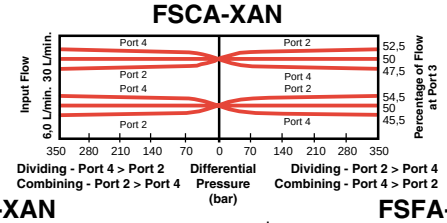
Performance Curves

Operating Characteristics

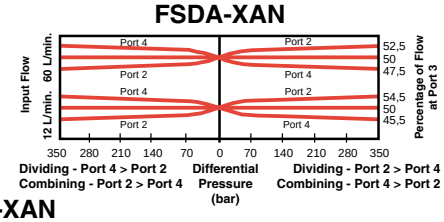
FSBA-XAN



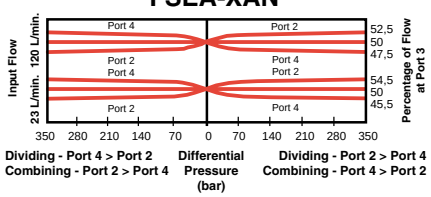
FSCA-XAN



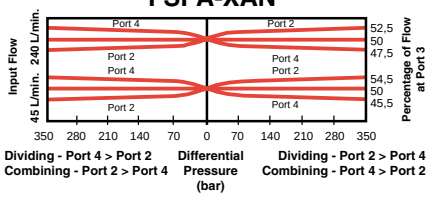
FSDA-XAN



FSEA-XAN



FSFA-XAN



- Maximum operating pressure = 350 bar
- Divisional accuracy at rated maximum input flow = 50% ±2.5%
- Divisional accuracy at rated minimum input flow = 50% ±4.5%
- Pressure drop at maximum input flow = 24 bar
- Pressure drop at minimum input flow = 1,7 bar
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- Divisional and combining accuracy are equal.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

FS ★ A – X A ★

Nominal Capacity		*Control*		*Flow Proportion*		*Seal*	
B	2,5-12 L/min.	**X**	Non-adjustable	**A**	50/50 Flow Split	**N**	Buna-N
C	6-30 L/min.					**V**	Viton
D	12-60 L/min.						
E	23-120 L/min.						
F	45-240 L/min.						

Divisional Accuracy (Combining and Dividing) =
± 4.5 % at minimum input flow
± 2.5 % at maximum input flow

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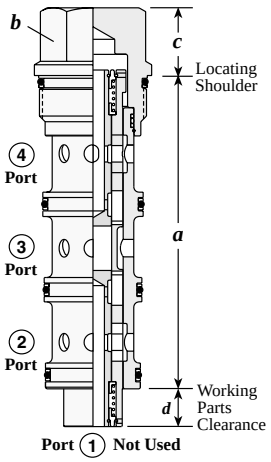
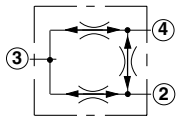
SYNCHRONIZING DIVIDER / COMBINER



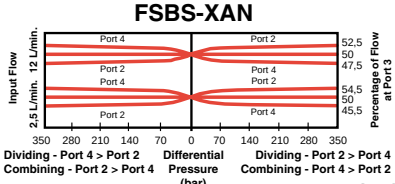


Capacity Min/Max	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*				*Installation Torque (Nm)*
			a	*b*	*c*	*d*	
2,5-12 L/min.	**FSBS – XAN**	T - 31A	84,8	22,2	19	17	40/50
6-30 L/min.	**FSCS – XAN**	T - 31A	84,8	22,2	19	17	40/50
12-60 L/min.	**FSDS – XAN**	T - 32A	92,2	28,6	18	20	60/70
23-120 L/min.	**FSES – XAN**	T - 33A	114,4	31,8	25	26	200/215
45-240 L/min.	**FSFS – XAN**	T - 34A	139,7	41,3	31	30	465/500

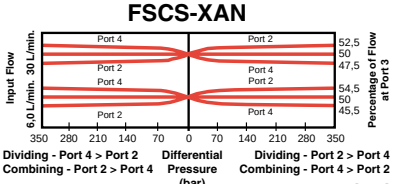
Performance Curves

Operating Characteristics

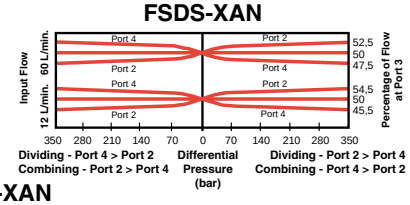
FSBS-XAN



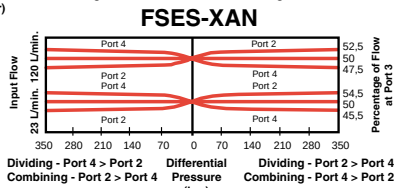
FSCS-XAN



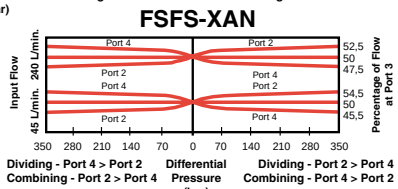
FSDS-XAN



FSES-XAN



FSFS-XAN



- Maximum operating pressure = 350 bar
- Divisional accuracy at rated maximum input flow = 50% ±2.5%
- Divisional accuracy at rated minimum input flow = 50% ±4.5%
- Pressure drop at maximum input flow = 24 bar
- Pressure drop at minimum input flow = 1,7 bar
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- The synchronization feature provides bi-directional static error correction.
- Divisional and combining accuracy are equal.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

FS ✶ S – X A ✶

Nominal Capacity	*Control*	*Flow Proportion*	*Seal*
B 2,5-12 L/min.	**X** Non-adjustable	**A** 50/50 Flow Split	**N** Buna-N
C 6-30 L/min.			**V** Viton
D 12-60 L/min.			
E 23-120 L/min.			
F 45-240 L/min.			

Divisional Accuracy (Combining and Dividing) =
± 4.5 % at minimum input flow
± 2.5 % at maximum input flow
Synchronizing Flow per Leg:
FSBS: 0,6 - 1 L/min.
FSCS: 0,75 - 2 L/min.
FSDS: 1,2 - 2,5 L/min.
FSES: 3 - 6 L/min.
FSFS: 9 - 13 L/min.

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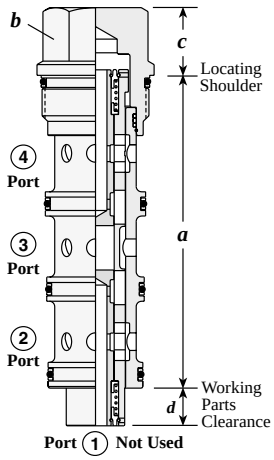
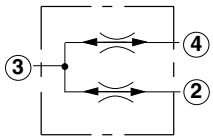
HIGH CAPACITY DIVIDER / COMBINER, CLOSED CENTER





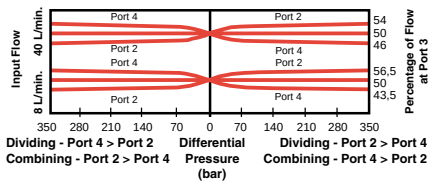
Note: Closed center valves have spring centered internal spools that provide blocked flow paths when centered. Centering occurs when the Port 3 flow is also blocked. This internal blocking isolates Port 2 and 4 from cross flow.

Capacity Min/Max	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	d	*Installation Torque (Nm)*
8-40 L/min.	**FSCH – XAN**	T - 31A	84,8	22,2	19	17	40/50
15-80 L/min.	**FSDH – XAN**	T - 32A	92,2	28,6	18	20	60/70
32-160 L/min.	**FSEH – XAN**	T - 33A	114,4	31,8	25	26	200/215
60-320 L/min.	**FSFH – XAN**	T - 34A	139,7	41,3	31	30	465/500

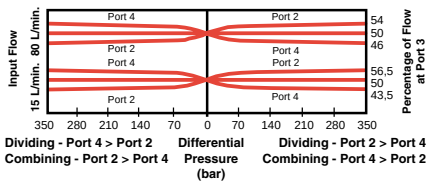
Performance Curves

Constant Command - Varying Flow

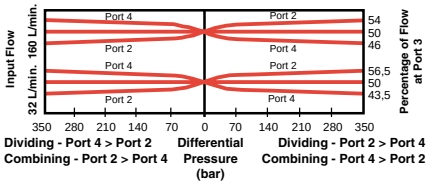
FSCH-XAN



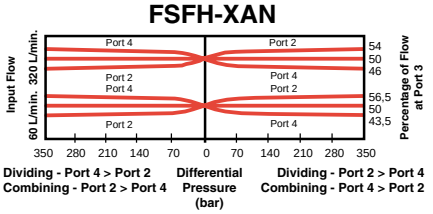
FSDH-XAN



FSEH-XAN



FSFH-XAN



- Maximum operating pressure = 350 bar
- Divisional accuracy at rated maximum input flow = 50% ±4%
- Divisional accuracy at rated minimum input flow = 50% ±6.5%
- Pressure drop at maximum input flow = 24 bar
- Pressure drop at minimum input flow = 1,7 bar
- Below the minimum flow rating there is not enough flow for the valve to modulate. It is effectively a tee. If flow starts at zero and rises, there will be no dividing or combining control until the flow reaches the minimum rating.
- Divisional and combining accuracy are equal.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FS ★ H – X A ★

Nominal Capacity	*Control*	*Flow Proportion*	*Seal*
C 8-40 L/min.	**X** Non-adjustable	**A** 50/50 Flow Split	**N** Buna-N
D 15-80 L/min.			**V** Viton
E 32-160 L/min.			
F 60-320 L/min.			

Divisional Accuracy (Combining and Dividing) =
± 6.5 % at minimum input flow
± 4.0 % at maximum input flow

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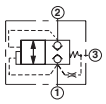
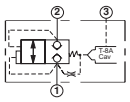
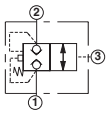
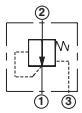
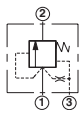
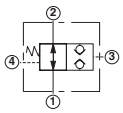
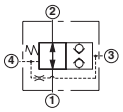
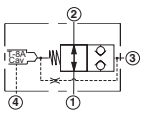
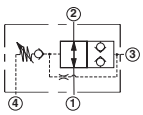
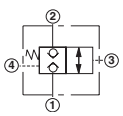
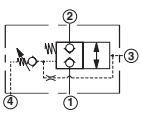
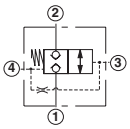
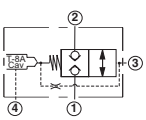
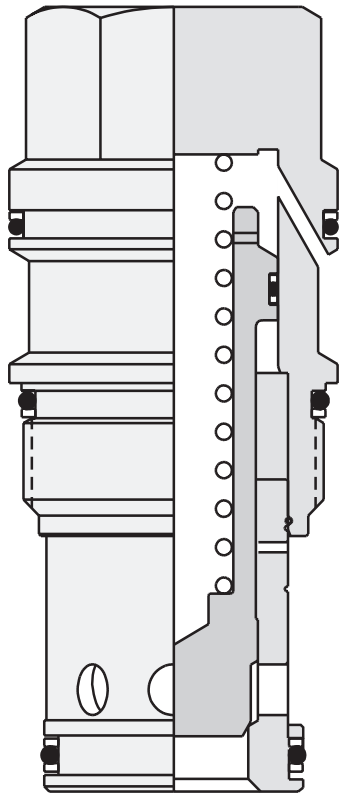
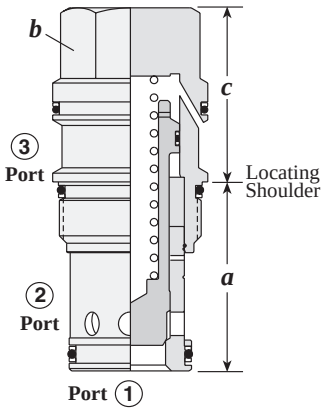
NOTES

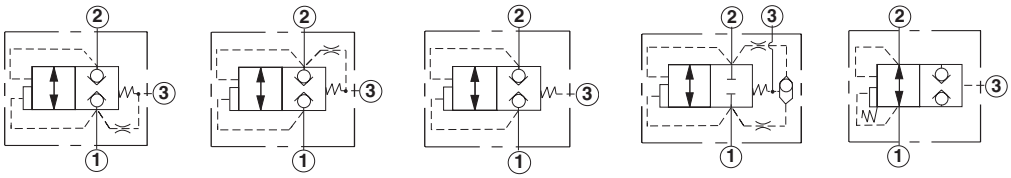
Logic Elements

	Cartridge Type	*Page*
	Unbalanced Poppet, Pilot-to-Close Switching Element	88
	Unbalanced Poppet, Pilot-to-Close Switching Element with Integral Pilot Control Cavity	89
	Unbalanced Poppet, Pilot-to-Open Switching Element	90
	Normally Open Modulating Element	91
	Normally Closed Modulating Element	92
	Normally Open, Direct Operated	93
	Normally Open, Vent-to-Operate	94
	Normally Open, Vent-to-Operate with Integral Pilot Control Cavity	95
	Normally Open, Pressure Adjustable	96
	Normally Closed, Direct Operated	97
	Normally Closed, Pressure Adjustable	98
	Normally Closed, Vent-to-Operate	99
	Normally Closed, Vent-to-Operate with Integral Pilot Control Cavity	100



UNBALANCED POPPET, PILOT-TO-CLOSE SWITCHING ELEMENT



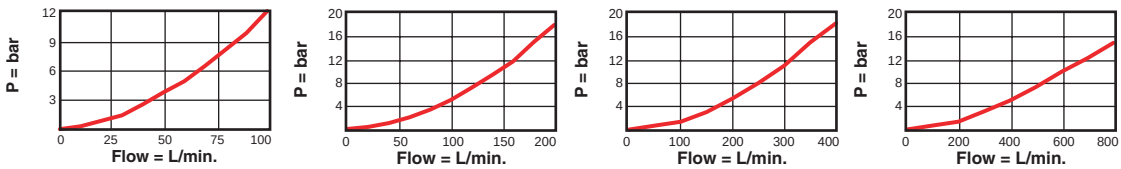


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c X	c E	*Installation Torque (Nm)*
80 L/min.	**LODC – XDN**	T - 11A	34,9	22,2	28	28	40/50
160 L/min.	**LOFC – XDN**	T - 2A	34,9	28,6	35	35	60/70
320 L/min.	**LOHC – XDN**	T - 17A	46	31,8	46	46	200/215
640 L/min.	**LOJC – XDN**	T - 19A	63,5	41,3	59	59	465/500

Performance Curves

LOD* **LOF*** **LOH*** **LOJ***

Full Open Pressure Drop



- Maximum operating pressure = 350 bar
- Area ratio: A3 to A1 = 1.8:1
- Area ratio: A3 to A2 = 2.25:1
- Control orifice diameter = LODA, LODB, LODD, LOFA, LOFB, LOFD: 0,53 mm, LOHA, LOHB, LOHD: 0,8 mm, LOJA, LOJB, LOJD: 0,9 mm.
- Pilot volume for complete shift = LOD*: 0,6 c.c., LOF*: 1,1 c.c., LOH*: 4,1 c.c., LOJ*: 6,9 c.c.
- These valves are pressure responsive at all three ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LO ★ ★ – ★ ★ ★

Nominal Capacity

- **D** 80 L/min.
- **F** 160 L/min.
- **H** 320 L/min.
- **J** 640 L/min.

Version

- **A** Spring biased closed Port 1 pilot source
- **B** Spring biased closed Port 2 pilot source
- **C** Spring biased closed Port 3 pilot source
- **D** Spring biased closed higher of Ports 1or 2 pilot source
- **O** Spring biased open Port 3 pilot source

Control**

- **X** Non-adjustable

Available in B and C Versions Only

- **E** SAE-4 Port in Hex Body, Port 3 blocked

Available in D and F Capacities Only

- **L** Stroke Adjustment

Cracking Pressure A, B, C, D Versions

- **D** 3,5 bar at Port 1 (2 bar to close at Port 3 for **O** Version)

Seal

- **N** Buna-N
- **V** Viton

** *See page 162 for information on Control Options*

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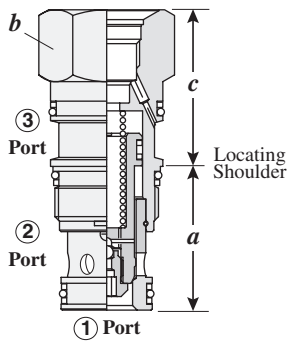
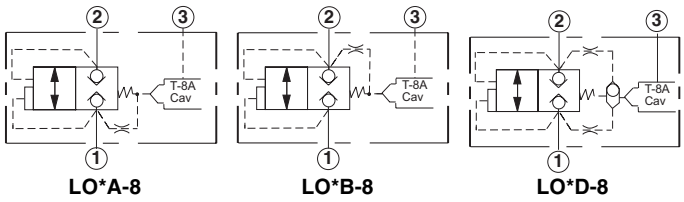
UNBALANCED POPPET, PILOT-TO-CLOSE SWITCHING ELEMENT WITH INTEGRAL PILOT CONTROL CAVITY





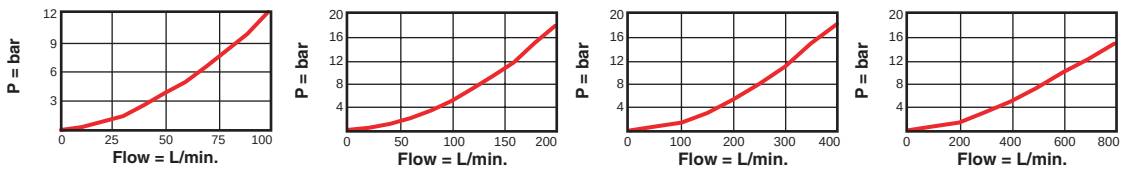
The -8 control option allows a pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid and air pilot operation. See Pilot Control Cartridges on page 121.

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
80 L/min.	**LODA – 8DN**	T - 11A	34,9	22,2	28	40/50
160 L/min.	**LOFA – 8DN**	T - 2A	34,9	28,6	35	60/70
320 L/min.	**LOHA – 8DN**	T - 17A	46	31,8	46	200/215
640 L/min.	**LOJA – 8DN**	T - 19A	63,5	41,3	59	465/500

Performance Curves

LOD*-8 **LOF*-8** **LOH*-8** **LOJ*-8**

Full Open Pressure Drop



- Maximum operating pressure = 350 bar
- Area ratio: A3 to A1 = 1.8:1
- Area ratio: A3 to A2 = 2.25:1
- Control orifice diameter = LOD*-8, LOD*-8, LOF*-8, LOF*-8: 0,53 mm, LOH*-8, LOH*-8: 0,8 mm, LOJ*-8, LOJ*-8: 0,9 mm.
- These valves are pressure responsive at all three ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LO ✶ ✶ – 8 ✶ ✶

Nominal Capacity

- **D** 80 L/min.
- **F** 160 L/min.
- **H** 320 L/min.
- **J** 640 L/min.

Version

- **A** Spring biased closed Port 1 pilot source
- **B** Spring biased closed Port 2 pilot source
- **D** Spring biased closed higher of Ports 1or 2 pilot source

Control**

- **8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)

Cracking Pressure A, B, D Versions

- **D** 3,5 bar at Port 1

Seal

- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

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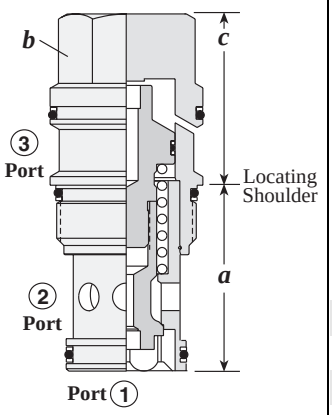
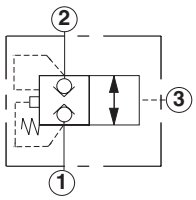
UNBALANCED POPPET, PILOT-TO-OPEN SWITCHING ELEMENT



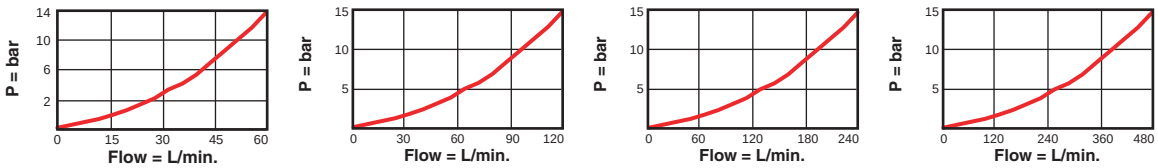


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
60 L/min.	**LKDC – XDN**	T - 11A	34,9	22,2	28	40/50
120 L/min.	**LKFC – XDN**	T - 2A	34,9	28,6	35	60/70
240 L/min.	**LKHC – XDN**	T - 17A	46	31,8	46	200/215
480 L/min.	**LKJC – XDN**	T - 19A	63,5	41,3	59	465/500

Performance Curves

LKDC **LKFC** **LKHC** **LKJC**

Full Open Pressure Drop



- Maximum operating pressure = 350 bar
- Area ratio: A3 to A1 = 1.8:1
- Area ratio: A3 to A2 = 2.25:1
- Control orifice diameter = LKDC: 0,8 mm, LKFC: 0,9 mm, LKHC: 1,6 mm, LKJC: 2,4 mm
- Pilot volume for complete shift = LKDC: 0,33 c.c., LKFC: 1,0 c.c., LKHC: 2,5 c.c., LKJC: 4,9 c.c.
- These valves are pressure responsive at all three ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LK ★ ★ – ★ ★ ★

Nominal Capacity

D 60 L/min.
F 120 L/min.
H 240 L/min.
J 480 L/min.

Version

C Port 3 pilot source

Control**

X Non-adjustable

Available in D and F Capacities Only

L Manual Release

Cracking Pressure

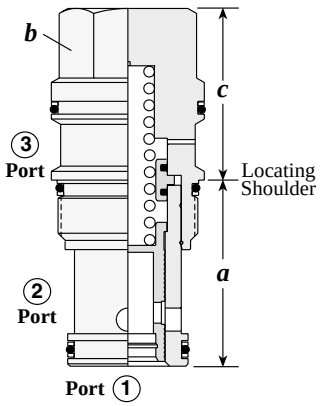
D 3,5 bar at Port 3

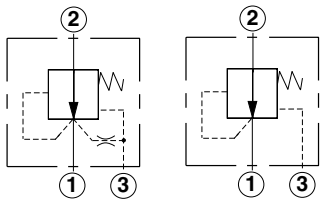
Seal

N Buna-N
V Viton

** *See page 162 for information on Control Options*

NORMALLY OPEN MODULATING ELEMENT





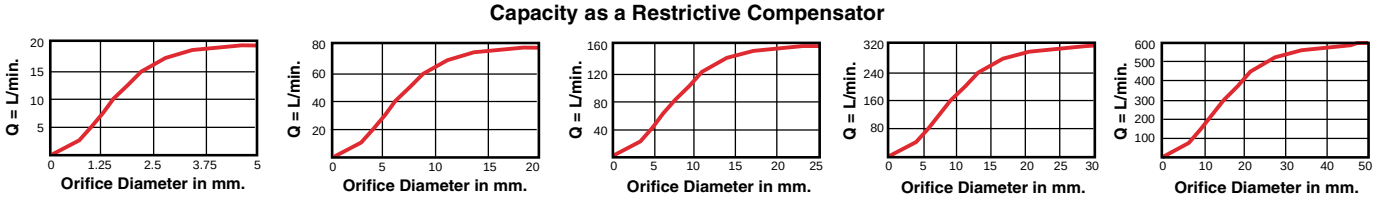
LP*A **LP*C**

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c X	c L	*Installation Torque (Nm)*
30 L/min.	**LPBC – XHN**	T - 163A	31	19,1	32	65	35/40
60 L/min.	**LPDC – XHN**	T - 11A	34,9	22,2	31	64	40/50
120 L/min.	**LPFC – XHN**	T - 2A	34,9	28,6	35	72	60/70
240 L/min.	**LPHC – XHN**	T - 17A	46	31,8	46	84	200/215
480 L/min.	**LPJC – XHN**	T - 19A	63,5	41,3	59	100	465/500

Performance Curves

LPBC **LPDC** **LPFC** **LPHC** **LPJC**

Capacity as a Restrictive Compensator



- Maximum operating pressure = 350 bar
- Maximum leakage at 150 SUS, port 3 = 16,4 cc/min.
- Control orifice diameter = LPB*, LPD*, LPF*: 0,4 mm, LPH*, LPJ*: 0,53 mm.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LP ★ ★ – ★ ★ ★

Nominal Capacity

- **B** 30 L/min.
- **D** 60 L/min.
- **F** 120 L/min.
- **H** 240 L/min.
- **J** 480 L/min.

Version

- **A** Internal pilot Port 1 to Port 3 (mainstage reducing element)
- **C** External pilot (restrictive compensator)

Control**

- **X** Non-adjustable

Available in D Adjustment Range only

- **L** Tuning Adjustment ± 25% of customer specified flow

Control Pressure

- **D** 3,5 bar
- **F** 7,0 bar
- **G*** 10,0 bar
- **H** 14,0 bar

Seal

- **N** Buna-N
- **V** Viton

** *See page 162 for information on Control Options*

* *G Adjustment Range not available in LPBA, LPBC.*

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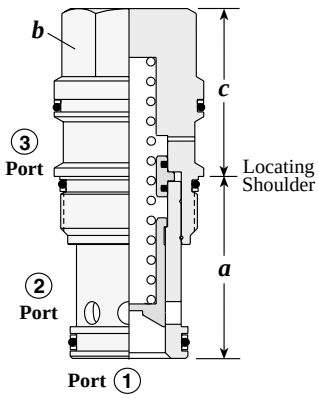
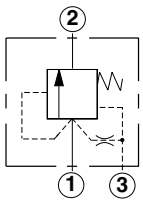
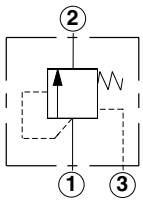
NORMALLY CLOSED MODULATING ELEMENT





LR*A



LR*C

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*				*Installation Torque (Nm)*
			a	*b*	*c*		
					X	**L**	
30 L/min.	**LRBC – XHN**	T - 163A	31	19,1	32	65	35/40
60 L/min.	**LRDC – XHN**	T - 11A	34,9	22,2	31	64	40/50
120 L/min.	**LRFC – XHN**	T - 2A	34,9	28,6	35	72	60/70
240 L/min.	**LRHC – XHN**	T - 17A	46	31,8	46	84	200/215
480 L/min.	**LRJC – XHN**	T - 19A	63,5	41,3	59	100	465/500

- Maximum operating pressure = 350 bar
- Control orifice diameter = LRB*, LRD*, LRF*: 0,4 mm, LRH*, LRJ*: 0,53 mm.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LR ★ ★ – ★ ★ ★

Nominal Capacity

- **B** 30 L/min.
- **D** 60 L/min.
- **F** 120 L/min.
- **H** 240 L/min.
- **J** 480 L/min.

Version

- **A** Internal pilot Port 1 to Port 3 (mainstage relief element)
- **C** External pilot (bypass compensator)

Control**

- **X** Non-adjustable

Available in D Adjustment Range only

- **L** Tuning Adjustment ± 25% of customer specified flow

Control Pressure

- **D** 3,5 bar
- **F** 7,0 bar
- **G*** 10,0 bar
- **H** 14,0 bar

Seal

- **N** Buna-N
- **V** Viton

** *See page 162 for information on Control Options*

* *G Adjustment Range not available in LRBA, LRBC.*

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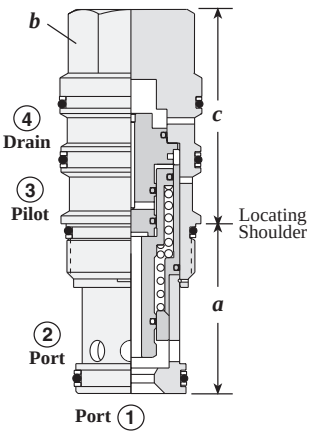
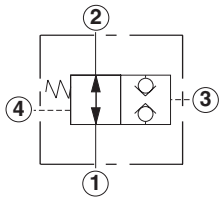
NORMALLY OPEN, DIRECT OPERATED



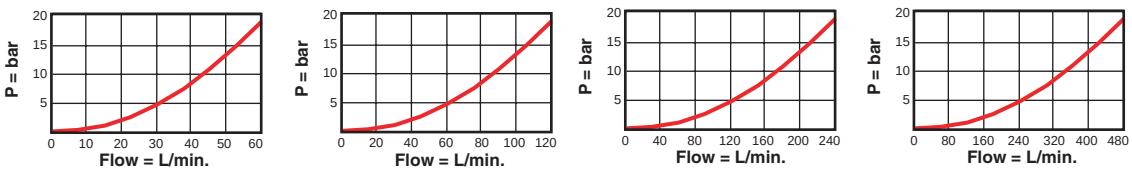


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
60 L/min.	**DODS – XHN**	T - 21A	34,9	22,2	46	40/50
120 L/min.	**DOFS – XHN**	T - 22A	34,9	28,6	51	60/70
240 L/min.	**DOHS – XHN**	T - 23A	46	31,8	63	200/215
480 L/min.	**DOJS – XHN**	T - 24A	63,5	41,3	81	465/500

Performance Curves

DODS **DOFS** **DOHS** **DOJS**

Fully Open Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar (Port 1 and Port 2)
- Minimum pilot pressure to shift valve = DODS: 30 bar, DOFS, DOHS, DOJS: 20 bar,
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Pilot volume for complete shift = DODS: 0,16 c.c., DOFS: 0,33 c.c., DOHS: 0,82 c.c., DOJS: 2,8 c.c.
- Valve will open when the pilot pressure falls below 10 bar.
- Any back pressure at the drain port is directly additive to the required pilot pressure for reliable operation.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DO ✶ S – ✶ H ✶

Nominal Capacity	*Control***	*Control Pressure*	*Seal*
D 60 L/min.	**X** Non-adjustable	**H** 14,0 bar	**N** Buna-N
F 120 L/min.			**V** Viton
H 240 L/min.			
J 480 L/min.			

** *See page 162 for information on Control Options*

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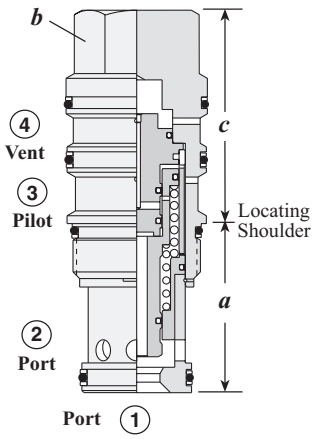
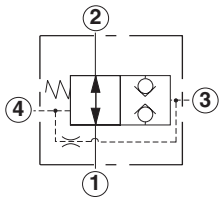
NORMALLY OPEN, VENT-TO-OPERATE



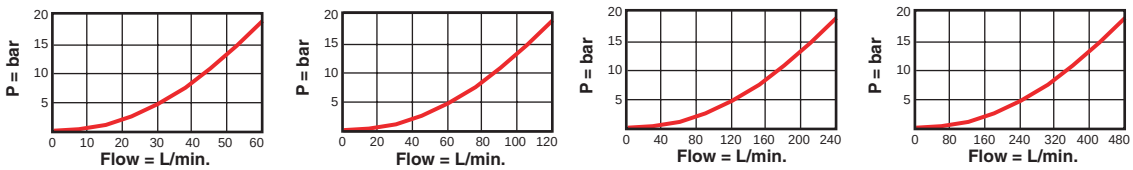


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
60 L/min.	**DODR – XHN**	T - 21A	34,9	22,2	46	40/50
120 L/min.	**DOFR – XHN**	T - 22A	34,9	28,6	51	60/70
240 L/min.	**DOHR – XHN**	T - 23A	46	31,8	63	200/215
480 L/min.	**DOJR – XHN**	T - 24A	63,5	41,3	81	465/500

Performance Curves

DODR **DOFR** **DOHR** **DOJR**

Fully Open Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve with Port 4 vented to tank = DODR: 30 bar, DOFR, DOHR, DOJR: 20 bar
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Control pilot flow = DODR, DOFR: 0,4 L/min., DOHR, DOJR: 0,6 L/min.
- Valve will open when the pilot pressure falls below 10 bar or with Port 4 blocked.
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAAA-*** solenoid pilot valve is ideal for this application.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DO ✶ R – ✶ ✶ ✶

Nominal Capacity		*Control***		*Control Pressure*		*Seal*	
D	60 L/min.	**X**	Non-adjustable	**H**	14,0 bar	**N**	Buna-N
F	120 L/min.					**V**	Viton
H	240 L/min.						
J	480 L/min.						

** *See page 162 for information on Control Options*

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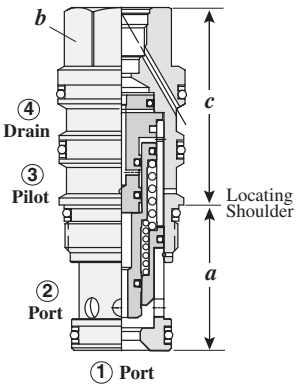
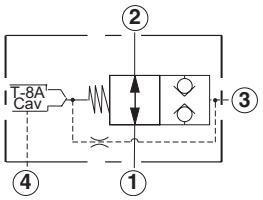
NORMALLY OPEN, VENT-TO-OPERATE WITH INTEGRAL PILOT CONTROL CAVITY





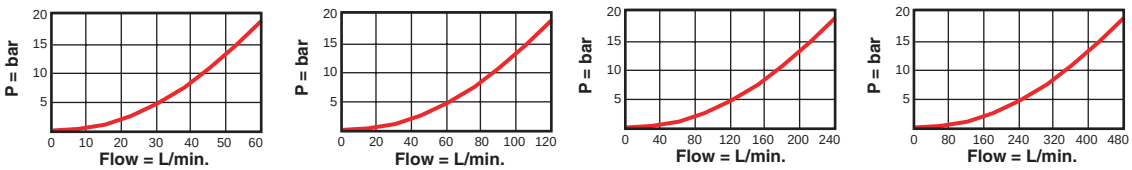
The -8 control option allows a pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**DODR – 8HN**	T - 21A	34,9	22,2	46	40/50
120 L/min.	**DOFR – 8HN**	T - 22A	34,9	28,6	51	60/70
240 L/min.	**DOHR – 8HN**	T - 23A	46	31,8	63	200/215
480 L/min.	**DOJR – 8HN**	T - 24A	63,5	41,3	81	465/500

Performance Curves

DODR-8 **DOFR-8** **DOHR-8** **DOJR-8**

Fully Open Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve = DODR: 30 bar, DOFR, DOHR, DOJR: 20 bar,
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Control pilot flow = DODR, DOFR: 0,4 L/min., DOHR, DOJR: 0,6 L/min.
- Valve will open when the pilot pressure falls below 10 bar.
- Any back pressure at the drain port is directly additive to the required pilot pressure.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DO ✶ R – 8 ✶ ✶

Nominal Capacity		*Control***		*Control Pressure*		*Seal*	
D	60 L/min.	**8**	with T-8A cavity in hex body for pilot operation (see pilot control section for alternate options)	**H**	14,0 bar	**N**	Buna-N
F	120 L/min.					**V**	Viton
H	240 L/min.						
J	480 L/min.						

*** See page 162 for information on Control Options*

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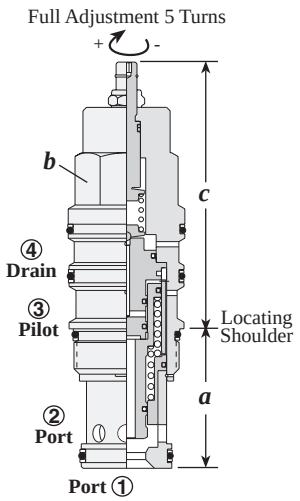
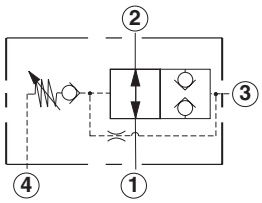
NORMALLY OPEN, PRESSURE ADJUSTABLE



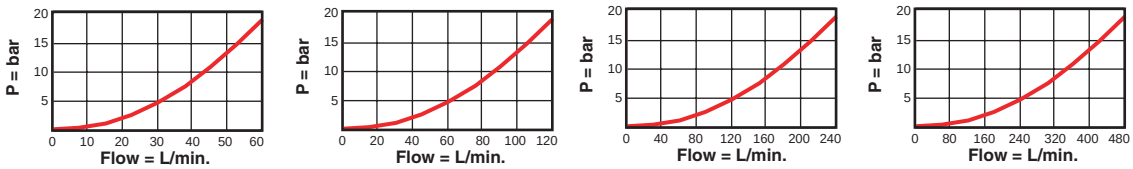


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*a*	*b*	*Cartridge Dimensions* *c* L	*c* C	*c* K	*Installation Torque (Nm)*
60 L/min.	**DODP – LAN**	T - 21A	34,9	22,2	79	80,0	85,0	40/50
120 L/min.	**DOFP – LAN**	T - 22A	34,9	28,6	88	89,0	94,0	60/70
240 L/min.	**DOHP – LAN**	T - 23A	46	31,8	100	101,0	106,0	200/215
480 L/min.	**DOJP – LAN**	T - 24A	63,5	41,3	122	125,0	128,0	465/500

Performance Curves

DODP **DOFP** **DOHP** **DOJP**

Fully Open Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve = DODP: 30 bar, DOFP, DOHP, DOJP: 20 bar,
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Control pilot flow at shift = DODP, DOFP: 0,4 L/min., DOHP, DOJP: 0,6 L/min.
- Valve will open when the pilot pressure drops 85% below setting.
- Any back pressure at the drain port is directly additive to the required pilot pressure.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DO ★ P – ★ ★ ★

Nominal Capacity		*Control***		*Nominal Adjustable Shift Pressure Range*		*Seal*	
D	60 L/min.	**L**	Standard Screw	**A**	21 - 210 bar	**N**	Buna-N
F	120 L/min.	**C**	Tamper Resistant	**B**	21 - 105 bar	**V**	Viton
H	240 L/min.	**K**	Handknob	**W**	21 - 315 bar		
J	480 L/min.						

** *See page 162 for information on Control Options*

Customer may specify pressure setting.

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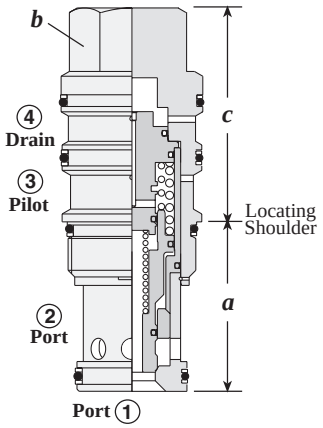
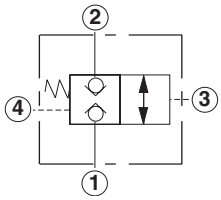
NORMALLY CLOSED, DIRECT OPERATED



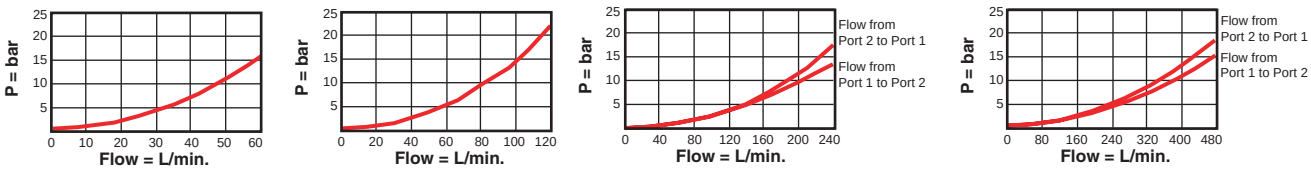


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
60 L/min.	**DKDS – XHN**	T - 21A	34,9	22,2	46	40/50
120 L/min.	**DKFS – XHN**	T - 22A	34,9	28,6	51	60/70
240 L/min.	**DKHS – XHN**	T - 23A	46	31,8	63	200/215
480 L/min.	**DKJS – XHN**	T - 24A	63,5	41,3	81	465/500

Performance Curves

DKDS **DKFS** **DKHS** **DKJS**

Pilot Open Pressure Drop



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve = DKDS: 30 bar, DKFS, DKHS, DKJS: 20 bar,
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Pilot volume for complete shift = DKDS: 0,16 c.c., DKFS: 0,33 c.c., DKHS: 0,82 c.c., DKJS: 2,8 c.c.
- Valve will reseat when the pilot pressure drops 85% below setting.
- Any back pressure at the drain port is directly additive to the required pilot pressure.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DK ✶ S – ✶ ✶ ✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
D 60 L/min.	**X** Non-adjustable	**H** 14,0 bar	**N** Buna-N
F 120 L/min.			**V** Viton
H 240 L/min.			
J 480 L/min.			

** *See page 162 for information on Control Options*

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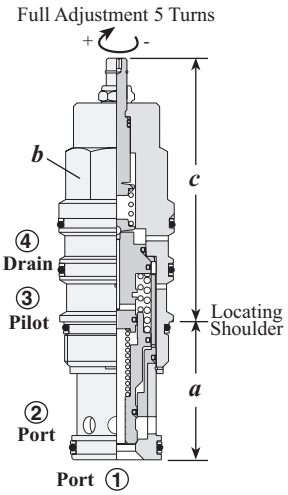
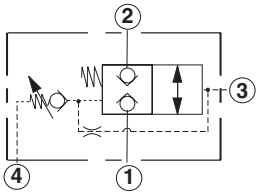
NORMALLY CLOSED, PRESSURE ADJUSTABLE



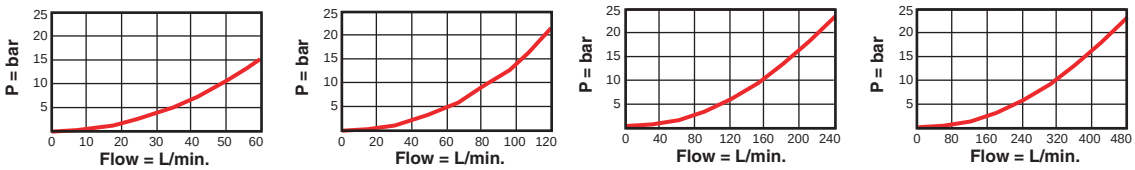


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*a*	*b*	*Cartridge Dimensions* *c* L	*c* C	*c* K	*Installation Torque (Nm)*
60 L/min.	**DKDP – LAN**	T - 21A	34,9	22,2	79	80,0	85,0	40/50
120 L/min.	**DKFP – LAN**	T - 22A	34,9	28,6	88	89,0	94,0	60/70
240 L/min.	**DKHP – LAN**	T - 23A	46	31,8	100	101,0	106,0	200/215
480 L/min.	**DKJP – LAN**	T - 24A	63,5	41,3	122	125,0	128,0	465/500

Performance Curves

DKDP **DKFP** **DKHP** **DKJP**

Piloted Open Pressure Drop



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve = DKDP: 30 bar, DKFP, DKHP, DKJP: 20 bar,
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Control pilot flow at shift = DKDP, DKFP: 0,4 L/min., DKHP, DKJP: 0,6 L/min.
- Any back pressure at the drain port is directly additive to the required pilot pressure.
- Valve will reseat when the pilot pressure falls to 85% of the cracking value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DK ★ P – ★ ★ ★

Nominal Capacity	*Control***	*Nominal Adjustable Shift Pressure Range*	*Seal*
D 60 L/min.	**L** Standard Screw	**A** 21 - 210 bar	**N** Buna-N
F 120 L/min.	**C** Tamper Resistant	**B** 21 - 105 bar	**V** Viton
H 240 L/min.	**K** Handknob	**W** 21 - 315 bar	
J 480 L/min.			

** *See page 162 for information on Control Options*

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
Customer may specify pressure setting.

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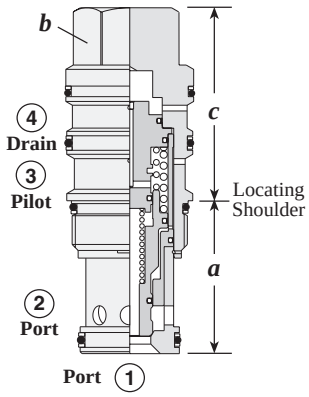
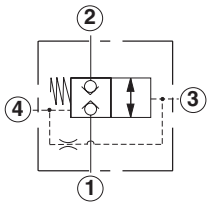
NORMALLY CLOSED, VENT-TO-OPERATE



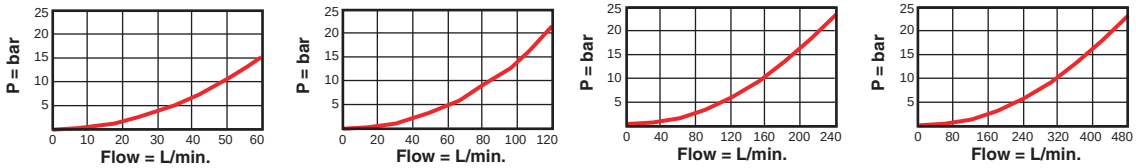


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**DKDR – XHN**	T - 21A	34,9	22,2	46	40/50
120 L/min.	**DKFR – XHN**	T - 22A	34,9	28,6	51	60/70
240 L/min.	**DKHR – XHN**	T - 23A	46	31,8	63	200/215
480 L/min.	**DKJR – XHN**	T - 24A	63,5	41,3	81	465/500

Performance Curves

DKDR **DKFR** **DKHR** **DKJR**

Piloted Open Pressure Drop



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve with Port 4 vented to tank = DKDR: 30 bar, DKFR, DKHR, DKJR: 20 bar.
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Control pilot flow = DKDR, DKFR: 0,4 L/min., DKHR, DKJR: 0,6 L/min.
- Valve will reseat when the pilot pressure falls below 10 bar.
- Port 4 may be externally connected to a pilot switching valve. The pilot valve should have a leakage rate of less than 10 drops/min. and be able to satisfy the pilot flow requirements. Sun model DAAA-*** solenoid pilot valve is ideal for this application.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DK ✶ R – ✶ ✶ ✶

Nominal Capacity	*Control***	*Nominal Shift Pressure*	*Seal*
D 60 L/min.	**X** Non-adjustable	**H** 14,0 bar	**N** Buna-N
F 120 L/min.			**V** Viton
H 240 L/min.			
J 480 L/min.			

*** See page 162 for information on Control Options*

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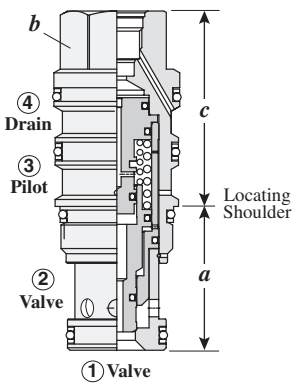
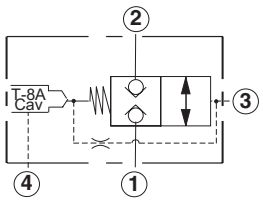
NORMALLY CLOSED, VENT-TO-OPERATE WITH INTEGRAL PILOT CONTROL CAVITY





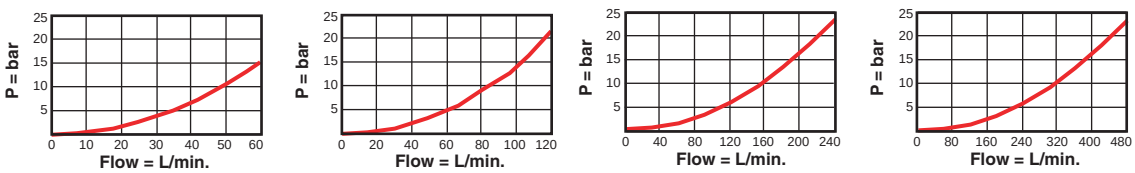
The -8 control option allows a pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**DKDR – 8H***	T - 21A	34,9	22,2	46	40/50
120 L/min.	**DKFR – 8H***	T - 22A	34,9	28,6	51	60/70
240 L/min.	**DKHR – 8H***	T - 23A	46	31,8	63	200/215
480 L/min.	**DKJR – 8H***	T - 24A	63,5	41,3	81	465/500

Performance Curves

DKDR-8 **DKFR-8** **DKHR-8** **DKJR-8**

Piloted Open Pressure Drop



- Maximum operating pressure = 350 bar
- Minimum pilot pressure to shift valve with Port 4 vented to tank = DKDR: 30 bar, DKFR, DKHR, DKJR: 20 bar
- Maximum valve leakage, Port 1 to Port 2 or Port 2 to Port 1 = 0,4 cc/min.
- Control pilot flow = DKDR, DKFR: 0,4 L/min, DKHR, DKJR: 0,6 L/min.
- Valve will open when the pilot pressure falls below 10 bar.
- Any back pressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DK ✶ R – 8 ✶ ✶

Nominal Capacity	*Control***	*Nominal Shift Pressure*	*Seal*
D 60 L/min.	**8** with T-8A cavity in hex body for pilot operation (see pilot control section for alternate options)	**H** 14,0 bar	**N** Buna-N
F 120 L/min.			**V** Viton
H 240 L/min.			
J 480 L/min.			

** *See page 162 for information on Control Options*

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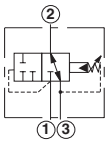
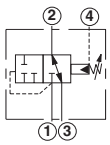
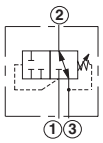
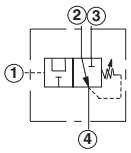
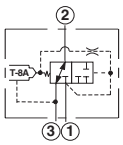
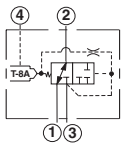
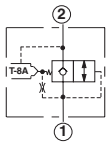
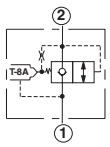
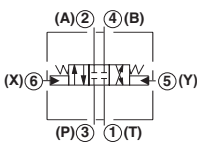
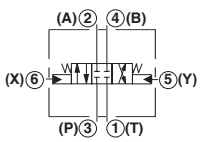
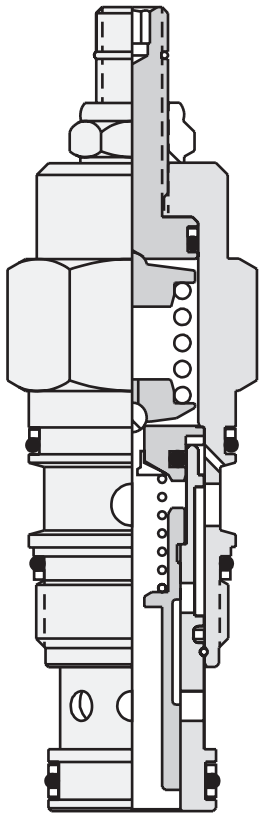
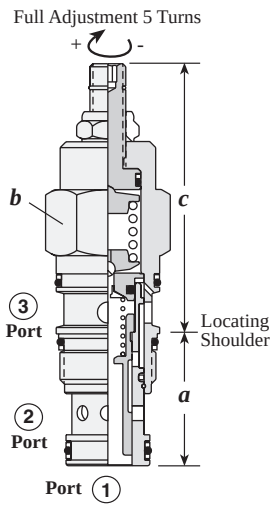
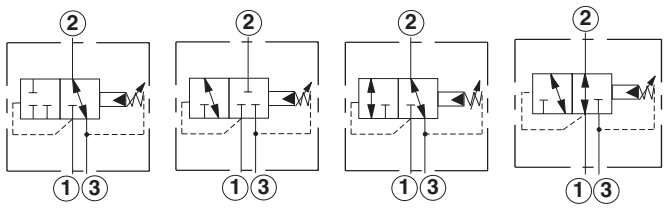
Directional Cartridge Valves

	Cartridge Type	*Page*
	2-position, 2-way and 3-way, with Internal Drain	102
	2–position, 2-way and 3-way, with External Drain	103
	2-position, 2-way and 3-way Direct Acting, with Internal Drain	104
	2-position, 2-way and 3-way, Direct Acting	105
	3-port, 2-way and 3-way with Integral Pilot Control Cavity	106
	4-port, 2-way and 3-way with Integral Pilot Control Cavity	107
	2-position, 2-way Poppet, Control 1 to 2 with Integral Pilot Control Cavity	108
	2-position, 2-way Poppet, Control 2 to 1 with Integral Pilot Control Cavity	109
	3-position, 4-way Spring Centered	110
	2-position, 4-way Detented	111



2 POSITION, 2-WAY AND 3-WAY, WITH INTERNAL DRAIN



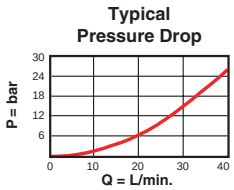


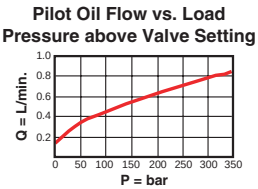
DP*A **DP*B** **DP*C** **DP*D**

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c L	c C	c K	*Installation Torque (Nm)*
30 L/min.	**DPBA – LAN**	T - 11A	34,9	22,2	64	66	70	40/50
60 L/min.	**DPCA – LAN**	T - 2A	34,9	28,6	72	74	78	60/70

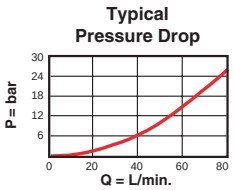
Performance Curves

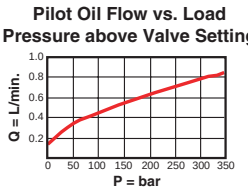
DPB*





DPC*





- Maximum operating pressure = 350 bar
- Maximum valve leakage = 16,4 cc/min. at 70 bar
- Control pilot flow at opening = DPBA, DPBB, DPBC, DPBD = 0,11 - 0,16 L/min., DPCA, DPCB, DPCC, DPCD = 0,16 - 0,25 L/min.
- Maximum pressure at port 3 should be limited to 210 bar.
- Pressure at port 3 is directly additive to the setting of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.
- For DP*C and DP*D port 3 can be blocked to prevent the cartridge from shifting.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DP ★ ★ – ★ ★ ★

Nominal Capacity

B 30 L/min.

C 60 L/min.

Version

A 2 Position 2-Way Normally Open

B 2 Position 2-Way Normally Closed

C 2 Position 3-Way Port 1 Blocked

D 2 Position 3-Way Port 1 Open

Control**

L Standard Screw

C Tamper Resistant

K Handknob

Adjustment Range

A 7 - 210 bar

B 3,5 - 105 bar

D 2 - 55 bar

E 2 - 25 bar

W 10 - 315 bar

Seal

N Buna-N

V Viton

** *See page 162 for information on Control Options*

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
Customer may specify pressure setting.

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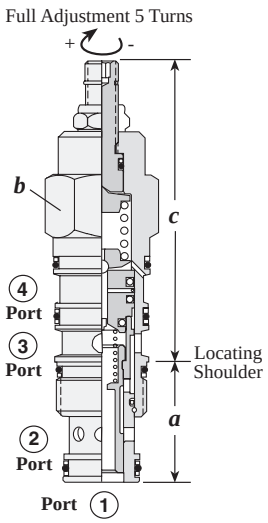
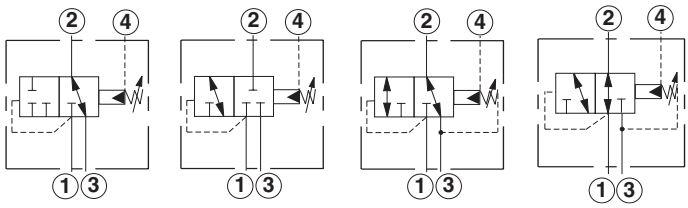
2 POSITION, 2-WAY AND 3-WAY, WITH EXTERNAL DRAIN



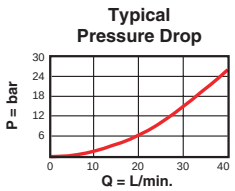


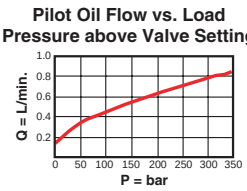
DP*M **DP*N** **DP*O** **DP*P**

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c L	c C	c K	*Installation Torque (Nm)*
30 L/min.	**DPBM– LAN**	T - 21A	34,9	22,2	79	81	85	40/50
60 L/min.	**DPCM– LAN**	T - 22A	34,9	28,6	88	90	94	60/70

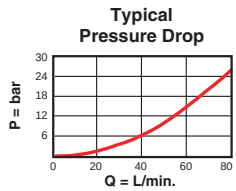
Performance Curves

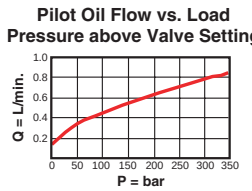
DPB*





DPC*





- Maximum operating pressure = 350 bar
- Maximum valve leakage = 16,4 cc/min. at 70 bar
- Control pilot flow at opening = DPBM, DPBN, DPBO, DPBP = 0,11 - 0,16 L/min., DPCM, DPCN, DPCO, DPCP = 0,16 - 0,25 L/min.
- Maximum pressure at port 3 should be limited to 210 bar.
- Pressure at port 4 is directly additive to the setting of the valve.
- Port 3 can be used as a work port.
- Port 4 can be blocked to prevent the cartridge from shifting.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DP ★ ★ – ★ ★ ★

Nominal Capacity
- **B** 30 L/min.
- **C** 60 L/min.

Version
- **M** 2 Position 2-Way Normally Open
- **N** 2 Position 2-Way Normally Closed
- **O** 2 Position 3-Way Port 1 Blocked
- **P** 2 Position 3-Way Port 1 Open

*Control***
- **L** Standard Screw
- **C** Tamper Resistant
- **K** Handknob

Adjustment Range
- **A** 7 - 210 bar
- **B** 3,5 - 105 bar
- **D** 2 - 55 bar
- **E** 2 - 25 bar
- **W** 10 - 315 bar

Seal
- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
Customer may specify pressure setting.

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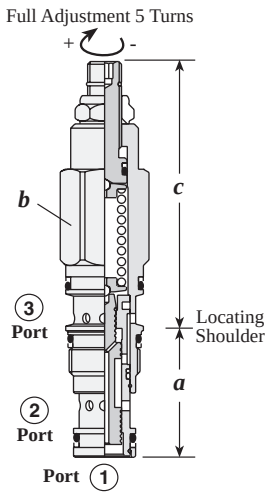
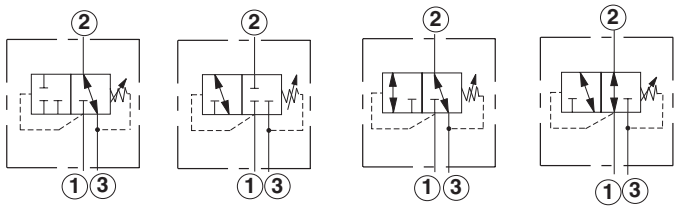
2 POSITION, 2-WAY AND 3-WAY DIRECT ACTING, INTERNAL DRAIN





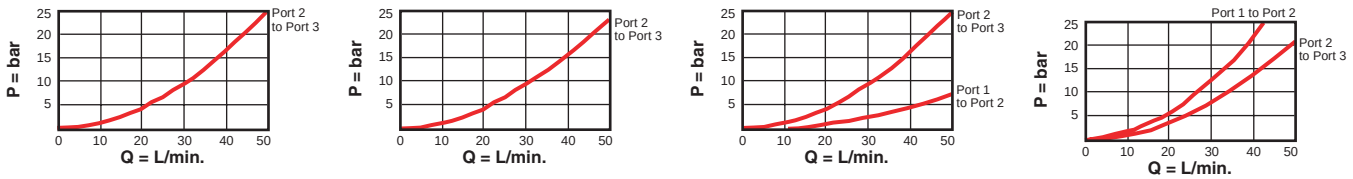
DRBA **DRBB** **DRBC** **DRBD**

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c L	c C	c K	*Installation Torque (Nm)*
30 L/min.	**DRBA – LAN**	T - 11A	34,9	22,2	79	81	85	40/50

Performance Curves

DRBA **DRBB** **DRBC** **DRBD**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 32,8 cc/min. at 70 bar
- Maximum pressure at port 3 should be limited to 210 bar.
- Pressure at port 3 is directly additive to the setting of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DR ★ ★ – ★ ★ ★

Nominal Capacity

B 30 L/min.

Version

A 2 Position 2-Way Normally Open

B 2 Position 2-Way Normally Closed

C 2 Position 3-Way Port 1 Blocked

D 2 Position 3-Way Port 1 Open

Control**

L Standard Screw

C Tamper Resistant

K Handknob

Adjustment Range

A 35 - 210 bar

B 14 - 105 bar

D 1,5 - 55 bar

E 1,5 - 25 bar

S 1,5 - 14 bar

W 50 - 315 bar

Seal

N Buna-N

V Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E and S are standard set at 14 bar.
Customer may specify pressure setting.

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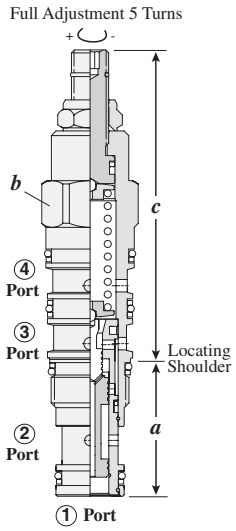
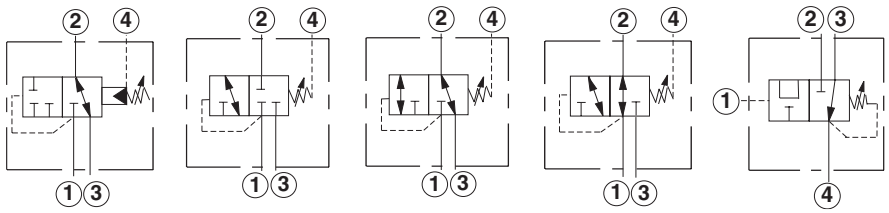
2-POSITION, 2-WAY AND 3 WAY, DIRECT ACTING





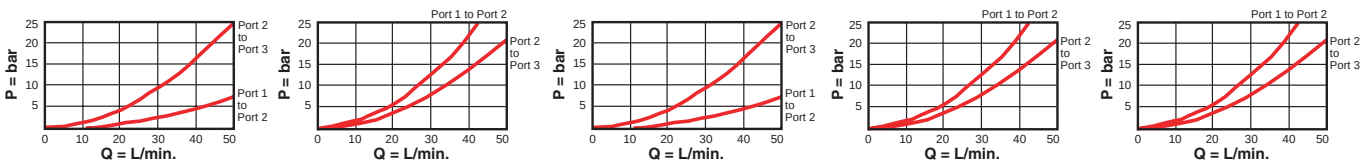
DRBM External Drain | **DRBN** External Drain | **DRBO** External Drain | **DRBP** External Drain | **DRBR** External Pilot

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c L	c C	c K	*Installation Torque (Nm)*
30 L/min.	**DRBM – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
30 L/min.	**DRBN – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
30 L/min.	**DRBO – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
30 L/min.	**DRBP – LAN**	T - 21A	34,9	22,2	79	81	85	40/50
30 L/min.	**DRBR – LAN**	T - 21A	34,9	22,2	79	81	85	40/50

Performance Curves

DRBM **DRBN** **DRBO** **DRBP** **DRBR**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 32,8 cc/min. at 70 bar
- Maximum pressure at port 3 should be limited to 210 bar.
- DRBM, DRBN, DRBO, DRBP: Port 3 can be used as a work port
- DRBM, DRBN, DRBO, DRBP: Pressure at port 4 is directly additive to the setting of the valve.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DR ★ ★ – ★ ★ ★

Nominal Capacity

B 30 L/min.

Version

M 2-Position, 2-Way, Normally Open, External Drain

N 2-Position, 2-Way, Normally Closed, External Drain

O 2-Position, 3-Way, Port 1 Blocked, External Drain

P 2-Position, 3-Way, Port 1 Open, External Drain

R 2-Position, 3-Way, External Pilot*

Control**

L Standard Screw

C Tamper Resistant

K Handknob

*** See page 162 for information on Control Options*

Adjustment Range

A 35 - 210 bar

B 14 - 105 bar

N* 4 - 55 bar

E* 2 - 25 bar

S* 2 - 14 bar

W 50 - 315 bar

* *DRBR only available with these spring ranges.*

Adjustment Range Options:
A, B, and W are standard set at 70 bar.
N Option is standard set at 25 bar.
E and S are standard set at 14 bar.
Customer may specify pressure setting.

Seal

N Buna-N

V Viton

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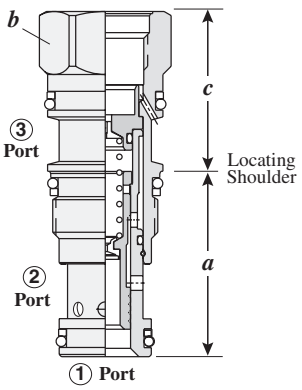
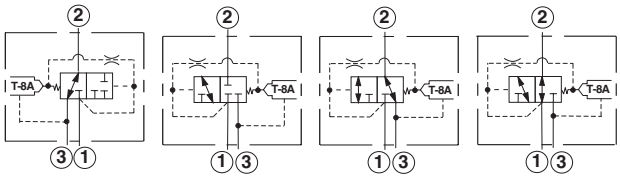
2-WAY AND 3-WAY WITH INTEGRAL PILOT CONTROL CAVITY





DVBA-8 DVBB-8 DVBC-8 DVBD-8

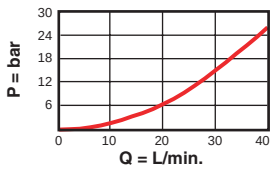
The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
28 L/min.	**DVBA-8FN**	T-11A	35,1	22,2	35,1	45/50
28 L/min.	**DVBB-8FN**	T-11A	35,1	22,2	35,1	45/50
28 L/min.	**DVBC-8FN**	T-11A	35,1	22,2	35,1	45/50
28 L/min.	**DVBD-8FN**	T-11A	35,1	22,2	35,1	45/50

Performance Curves

DV✶✶-8

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Control pilot flow at opening = DVBA-8, DVBB-8, DVBC-8, DVBD-8 = 0,11 - 0,16 L/min., DVCA-8, DVCB-8, DVCC-8, DVCD-8 = 0,16 - 0,25 L/min.
- Maximum leakage per path = 32,8 cc/min. at 70 bar
- Maximum pressure at port 3 should be limited to 210 bar.
- There must be a pressure source at port 1, relative to port 3, to shift the valve.
- Pressure at port 3 may oppose the opening of the valve. Because of this, port 3 may not be useable as a work port in your circuit. If this is a consideration, the 4 port version of this valve may be a solution.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DV ✶ ✶ – 8 ✶ ✶

Nominal Capacity

B 28 L/min.

Version

A 2 Position, 2-Way Normally Open

B 2 Position, 2-Way Normally Closed

C 2 Position, 3-Way, Port 1 Blocked

D 2 Position, 3-Way, Port 1 Open

Control**

8 T-8A Cavity in in hex body for pilot operation (Pilot valve to be ordered separately)

Adjustment Range

F 7 bar

Seal

N Buna-N

V Viton

*** See page 162 for information on Control Options*

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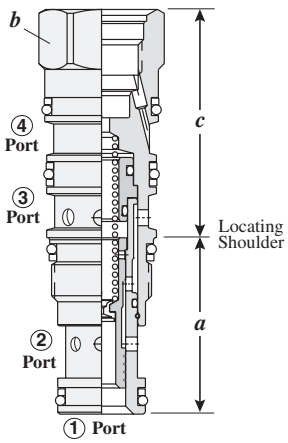
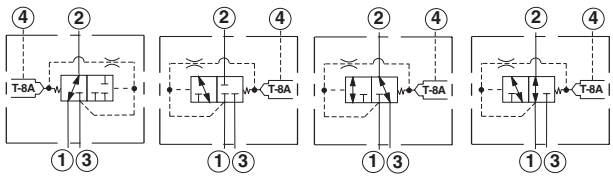
4-PORT, 2-WAY AND 3-WAY WITH INTEGRAL PILOT CONTROL CAVITY





DVBM-8 DVBN-8 DVBO-8 DVBP-8

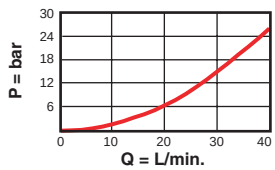
The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
28 L/min.	**DVBM – 8FN**	T-21A	35,1	22,2	42,9	45/50
28 L/min.	**DVBN – 8FN**	T-21A	35,1	22,2	42,9	45/50
28 L/min.	**DVBO – 8FN**	T-21A	35,1	22,2	42,9	45/50
28 L/min.	**DVBP – 8FN**	T-21A	35,1	22,2	42,9	45/50

Performance Curves

DV✶✶-8

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Control pilot flow at opening = DVBM-8, DVBN-8, DVBO-8, DVBP-8 = 0,11 - 0,16 L/min., DVCM-8, DVCN-8, DVCO-8, DVCP-8 = 0,16 - 0,25 L/min.
- Maximum leakage per path = 32,8 cc/min. at 70 bar
- Maximum pressure at port 3 should be limited to 210 bar.
- There must be a pressure source at port 1, relative to port 4, to shift the valve.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DV ✶ ✶ – 8 ✶ ✶

Nominal Capacity
- **B** 28 L/min.

Version
- **M** 2 Position, 2-Way Normally Open
- **N** 2 Position, 2-Way Normally Closed
- **O** 2 Position, 3-Way, Port 1 Blocked
- **P** 2 Position, 3-Way, Port 1 Open

*Control***
- **8** T-8A Cavity in hex body for pilot operation (Pilot valve to be ordered separately)

Adjustment Range
- **F** 7 bar

Seal
- **N** Buna-N
- **V** Viton

*** See page 162 for information on Control Options*

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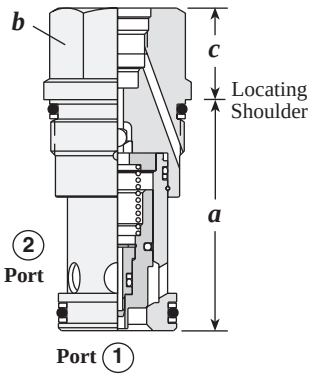
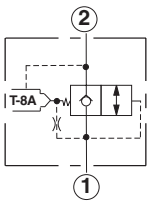
2-POSITION, 2-WAY POPPET, CONTROL 1 TO 2 WITH INTEGRAL PILOT CONTROL CAVITY





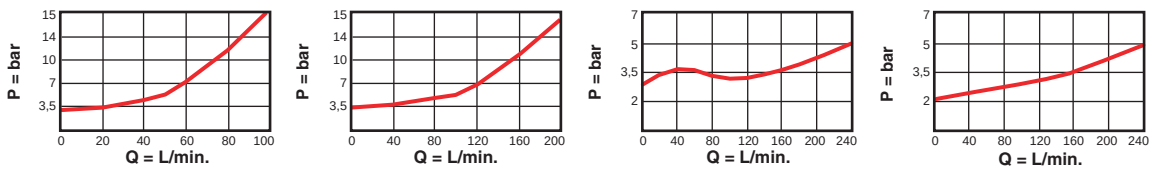
The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c*	*Installation Torque (Nm)*
60 L/min.	**DFCA – 8DN**	T - 13A	34,9	22,2	46	40/50
120 L/min.	**DFDA – 8DN**	T - 5A	41.1	28,6	17,5	60/70
240 L/min.	**DFEA – 8DN**	T - 16A	62,0	31,8	24,6	200/215
480 L/min.	**DFFA – 8DN**	T - 18A	79,5	41,3	30,2	465/500

Performance Curves

DFCA-8 **DFDA-8** **DFEA-8** **DFFA-8**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Main stage leakage less than 0,3 cc/min.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DF ✶ A – 8 D ✶

Nominal Capacity

C 60 L/min.
D 120 L/min.
E 240 L/min.
F 480 L/min.

*Control***

8 T-8A cavity in hex body for pilot operation (Pilot valve to be ordered separately)
Options are:
- Solenoid Pilot
- Air Pilot
- Hydraulic Pilot
- Manual Control

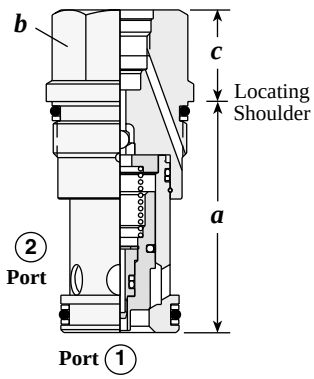
Adjustment Range

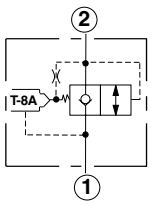
D 3,5 bar

Seal

N Buna-N
V Viton

2-POSITION, 2-WAY POPPET, CONTROL 2 TO 1 WITH INTEGRAL PILOT CONTROL CAVITY





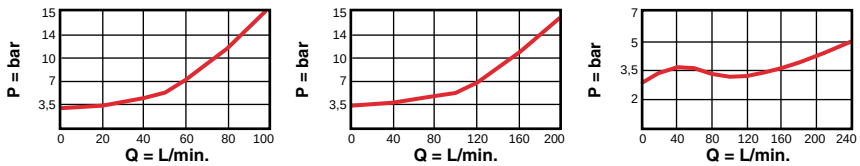
The -8 control option allows the pilot control valve to be incorporated directly into the end of the cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**DFCB – 8DN**	T - 13A	34,9	22,2	18	40/50
120 L/min.	**DFDB – 8DN**	T - 5A	41,1	28,6	18	60/70
240 L/min.	**DFEB – 8DN**	T - 16A	61,9	31,8	25	200/215

Performance Curves

DFCB-8 **DFDB-8** **DFEB-8**

Typical Pressure Drop



- Main stage leakage less than 5 drops/min.Maximum operating pressure = 350 bar
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- Main stage leakage less than 0,3 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DF ✶ B – 8 D ✶

Nominal Capacity	*Control*	*Adjustment Range*	*Seal*
C 60 L/min.	T-8A Pilot Cavity Pilot Stage Control to be ordered separately.	**D** Bias Spring 3,5 bar	**N** Buna-N
D 120 L/min.	Options are:		**V** Viton
E 240 L/min.	• Solenoid Pilot • Air Pilot • Hydraulic Pilot • Manual Control		

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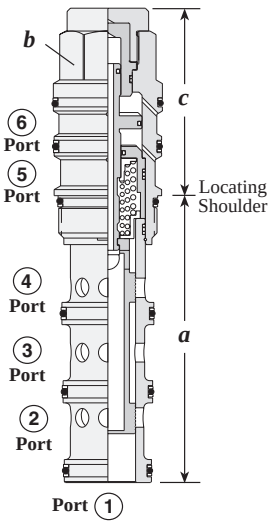
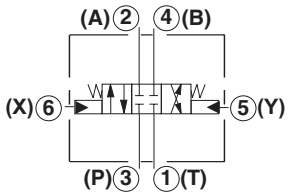
3-POSITION, 4-WAY SPRING CENTERED



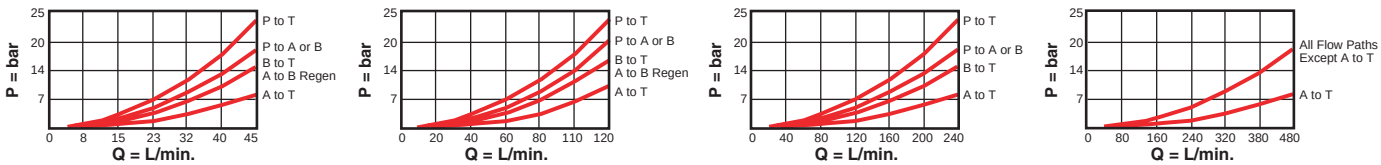


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
40 L/min.	**DCCC – XCN**	T - 61A	84,8	22,2	50	40/50
80 L/min.	**DCDC – XCN**	T - 62A	92,2	28,6	59	60/70
160 L/min.	**DCEC – XCN**	T - 63A	114,4	31,8	73	200/215
320 L/min.	**DCFC – XCN**	T - 64A	139,7	41,3	92	465/500

Performance Curves

DCCC **DCDC** **DCEC** **DCFC**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum leakage per path = 2 in³/min. at 1000 psi
- Pilot volume for complete shift = DCCC: 0,33 cc/min., DCDC: 0,98 cc/min., DCEC: 2,8 cc/min., CFC: 6,9 cc/min.
- Minimum pilot pressure required to shift valve = DCCC: 12 bar, DCDC: 10,5 bar, DCEC, DCFC: 9 bar
- All ports will accept 350 bar, including the x and y pilot ports (port 5 and port 6).

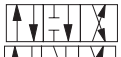
OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DC ✶ C – X ✶ ✶

Nominal Capacity

C 40 L/min.
D 80 L/min.
E 160 L/min.
F 320 L/min.

Spool Configuration

		Capacity (L/min.) C	D	E	F
C		95,0	189,0	378,0	756,0
T		38,0	91,0	151,0	378,0
H		38,0	95,0	151,0	378,0
Y		38,0	189,0	378,0	756,0
W		45,0	189,0	378,0	756,0
R		27,0	42,0	95,0	189,0
N		27,0	45,0	95,0	189,0
X		27,0	57,0	113,0	227,0
B		38,0	189,0	284,0	567,0
A		38,0	---	284,0	---

Seal

N Buna-N
V Viton

Typical switching pilot pressure differential between pilot ports 5 and 6 is 14 bar.

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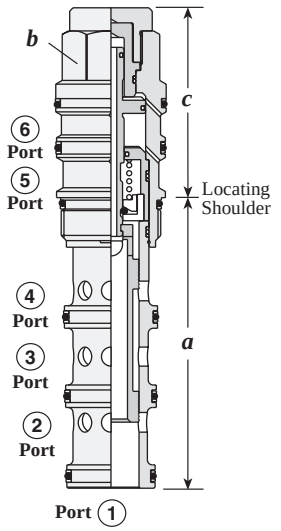
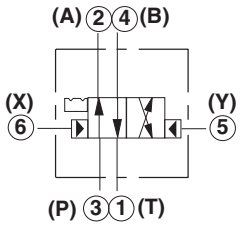
2-POSITION, 4-WAY DETENTED



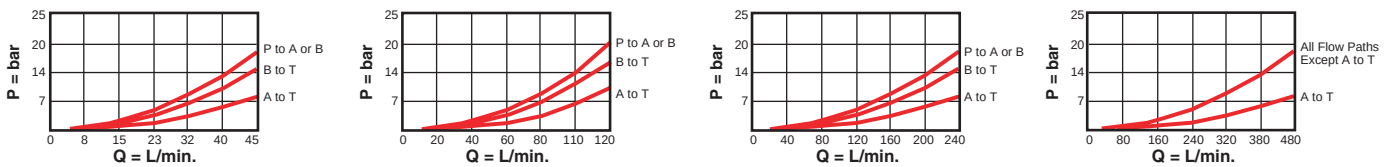


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
40 L/min.	**DCCD – XCN**	T - 61A	84,8	22,2	50	40/50
80 L/min.	**DCDD – XCN**	T - 62A	92,2	28,6	59	60/70
160 L/min.	**DCED – XCN**	T - 63A	114,4	31,8	73	200/215
320 L/min.	**DCFD – XCN**	T - 64A	139,7	41,3	92	465/500

Performance Curves

DCCD **DCDD** **DCED** **DCFD**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum leakage per path = 2 in³/min. at 1000 psi
- Pilot volume for complete shift = DCCD: 0,82 cc/min., DCDD: 2,0 cc/min., DCED: 5,6 cc/min., DCFD: 14,0 cc/min.
- Minimum pilot pressure required to shift valve = 3 bar
- All ports will accept 350 bar, including the x and y pilot ports (port 5 and port 6).

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DC ✶ D – X ✶ ✶

Nominal Capacity

- **C** 40 L/min.
- **D** 80 L/min.
- **E** 160 L/min.
- **F** 320 L/min.

Spool Configuration

		Capacity (L/min.) C	D	E	F
C		42,0	83,0	170,0	340,0
H		38,0	76,0	151,0	302,0
X		49,0	151,0	302,0	567,0

Seal

- **N** Buna-N
- **V** Viton

Typical switching pilot pressure differential between pilot ports 5 and 6 is 14 bar.

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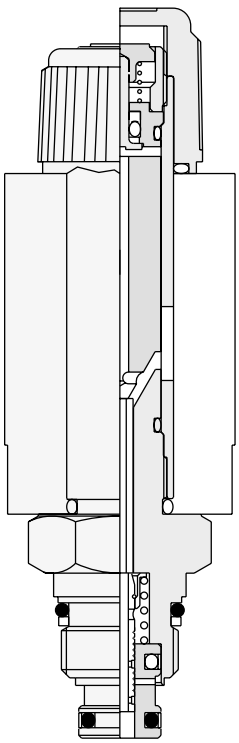
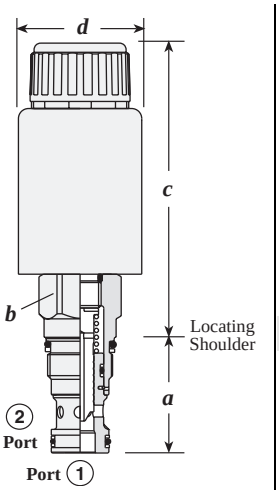
NOTES

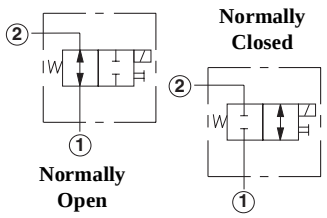
Solenoid Operated Cartridge Valves

	Cartridge Type	*Page*
Normally Open / Normally Closed	2-position, 2-way Spool Directional Valve	114
Normally Open / Normally Closed	Direct Acting, 2-position, 2-way Poppet Directional Valve	115
Normally Open / Normally Closed	2-position, 3-way Spool Directional Valve	116
Normally Closed	2-position, 4-way Spool Directional Valve	117
Normally Open / Normally Closed	2-position, 2-way Spool Directional Valve – Pilot Capacity	118
Normally Open 1-3 / Normally Open 1-2	2-position, 3-way Spool Directional Valve – Pilot Capacity	119



2-POSITION, 2-WAY SPOOL DIRECTIONAL VALVE



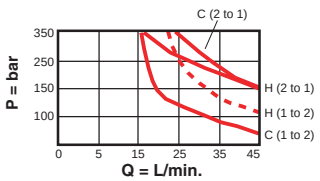


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	d	*Installation Torque (Nm)*
40 L/min.	**DLDA – MHN**	T - 13A	34,9	22,4	90	38	40/50

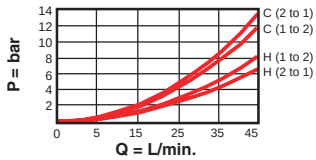
Performance Curves

DLDA-M**

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temp.



Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar**
- Maximum Leakage at 32 cSt = 81,9 cc/min. at 210 bar
- Switching frequency = 15000 cycles/hr
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

* *For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 350 bar at port 2 and 250 bar at port 1.
NOTE: While the valve will operate reliably with pressures up to 350 bar at Port 1, solenoid tube fatigue life is reduced.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D L D A – ★ ★ ★ – ★ ★ ★

Nominal Capacity
D 40 L/min.

Control
M Manual Override
X No Manual Override

Spool Configuration
H Normally Open
C Normally Closed

Seal
N Buna-N
V Viton

Coil Configuration*

ISO/DIN
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

AMP® Junior Timer
612 12 VDC
624 24 VDC

Twin Lead
712 12 VDC
724 24 VDC

Deutsch
912 12 VDC
924 24 VDC
948 48 VDC

Metri-Pack
812 12 VDC
824 24 VDC

Twin Spade
524 24 VDC

Maximum Leakage (cc/min. at 210 bar at 32 cSt oil) = 80
Power (Watts) = 22
Operating Voltage Tolerance = ± 10%
Typical response Time (ms) = 50

* *See page 167 for Solenoid Connector Options*

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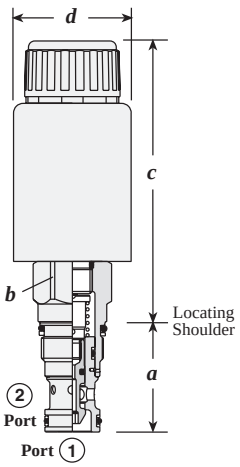
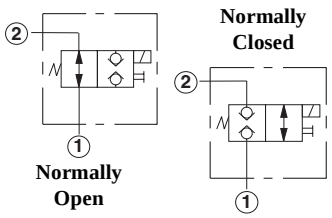
DIRECT ACTING, 2-POSITION, 2-WAY POPPET DIRECTIONAL VALVE



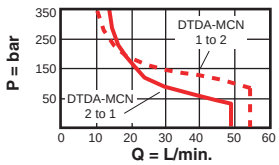


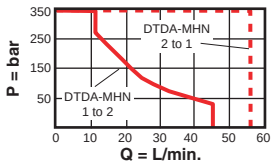
Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	d	Installation Torque (Nm)
40 L/min.	**DTDA – MHN**	T - 13A	34,9	22,4	90	38	40/50

Performance Curves

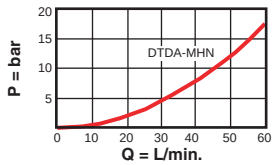
DTDA-M*N

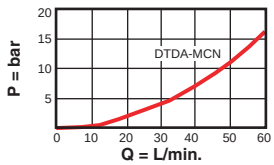
Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temperature





Typical Performance Pressure Differential vs. Flow





- Maximum operating pressure = 350 bar**
- Maximum Leakage at 32 cSt = 10 drops/min.
- Switching frequency = 15000 cycles/hr.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

** For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 350 bar at port 2 and 250 bar at port 1. NOTE: While the valve will operate reliably with pressures up to 350 bar at Port 1, solenoid tube fatigue life is reduced.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

D T D A – ★ ★ ★ – ★ ★ ★

Nominal Capacity
D 40 L/min.

Control
M Manual Override
X No Manual Override

Spool Configuration
H Normally Open
C Normally Closed

Seal
N Buna-N
V Viton

Coil Configuration*

ISO/DIN
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

AMP® Junior Timer
612 12 VDC
624 24 VDC

Twin Lead
712 12 VDC
724 24 VDC

Deutsch
912 12 VDC
924 24 VDC
948 48 VDC

Metri-Pack
812 12 VDC
824 24 VDC

Twin Spade
524 24 VDC

Power (Watts) = 22
Operating Voltage Tolerance = ± 10%
Typical response Time (ms) = 50

* *See page 167 for Solenoid Connector Options*

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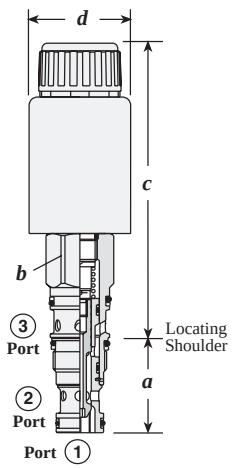
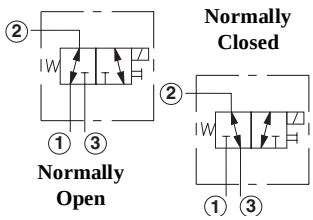
2-POSITION, 3-WAY SPOOL DIRECTIONAL VALVE



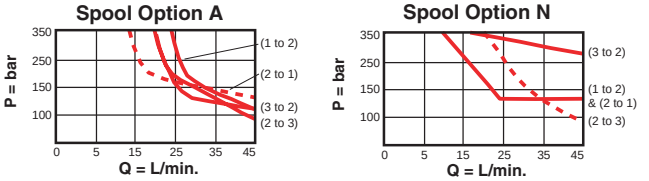


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	d	Installation Torque (Nm)
40 L/min.	**DMDA – MNN**	T - 11A	34,9	22,4	109	38	40/50

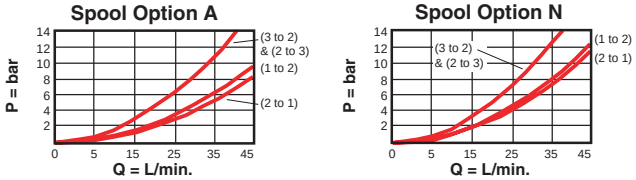
Performance Curves

DMDA-MNN

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temperature



Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar**
- Maximum Leakage at 32 cSt = 81,9 cc/min.@210 bar
- Switching frequency = 15000 cycles/hr
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

**For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 350 bar at ports 2 and 3 and 250 bar at port 1.
NOTE: While the valve will operate reliably with pressures up to 350 bar at Port 1, solenoid tube fatigue life is reduced.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D MDA – ✶ ✶ ✶ – ✶ ✶ ✶

Nominal Capacity
D 40 L/min.

Control
M Manual Override
X No manual Override

Spool Configuration
A Normally Open Ports 2 to 1
N Normally Open Ports 2 to 3

Seal
N Buna-N
V Viton

Coil Configuration*

ISO/DIN
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

AMP® Junior Timer
612 12 VDC
624 24 VDC

Twin Lead
712 12 VDC
724 24 VDC

Deutsch
912 12 VDC
924 24 VDC
948 48 VDC

Metri-Pack
812 12 VDC
824 24 VDC

Twin Spade
524 24 VDC

Maximum Leakage (cc/min. at 210 bar at 32 cSt oil) = 80
Power (Watts) = 22
Operating Voltage Tolerance = ± 10%
Typical response Time (ms) = 30-50

* *See page 167 for Solenoid Connector Options*

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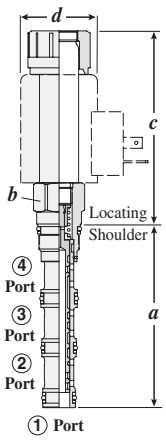
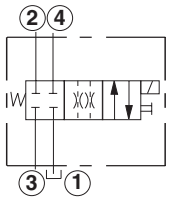
2-POSITION, 4-WAY SPOOL DIRECTIONAL VALVE





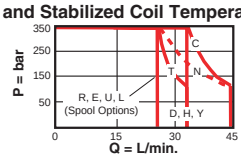
Normally Closed

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	d	*Installation Torque (Nm)*
28-45 L/min.	**DNDA – MCN**	T - 31A	34,9	22,4	90	38	40/50

Performance Curves

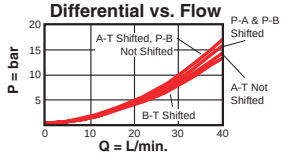
DNDA-MCN

Valve Performance Limits at 10% Undervoltage and Stabilized Coil Temperature



Note: Performance limits are derived with 4-way operation and symmetrical flow. For valve applications where either asymmetrical flow or 3-way operation are present, these performance limits may be reduced.

Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar**
- Maximum Leakage at 32 cSt = 163 cc/min. at 210 bar
- Switching frequency = 15000 cycles/hr
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

**For valves produced before January 1, 2004 (date code A041), the maximum operating pressure is 350 bar at ports 2, 3 and 4 and 250 bar at port 1. NOTE: While the valve will operate reliably with pressures up to 350 bar at Port 1, solenoid tube fatigue life is reduced.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D N D A – ★ ★ ★ – ★ ★ ★

Nominal Capacity

D 28-45 L/min.

Control

M Manual Override

X No manual Override

Spool Configuration

C 

D 

E 

H 

L 

N 

R 

T 

U 

Y 

Seal

N Buna-N

V Viton

Coil Configuration*

ISO/DIN

212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

AMP® Junior Timer

612 12 VDC
624 24 VDC

Twin Lead

712 12 VDC
724 24 VDC

Deutsch

912 12 VDC
924 24 VDC
948 48 VDC

Metri-Pack

812 12 VDC
824 24 VDC

Twin Spade

524 24 VDC

* See page 167 for Solenoid Connector Options

Maximum Leakage (cc/min. at 210 bar at 32 cSt oil) = 163
Power (Watts) = 22
Operating Voltage Tolerance = ± 10%
Typical response Time (ms) = 30-50

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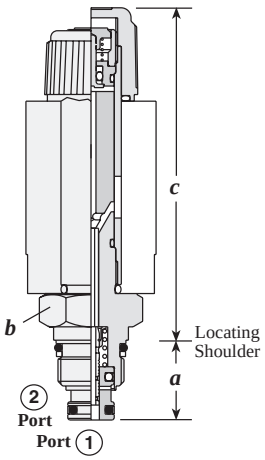
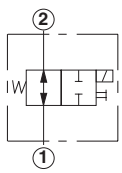
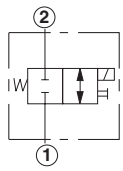
2-POSITION, 2-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY





Normally Open DAAA-MHN

Normally Closed DAAA-MCN

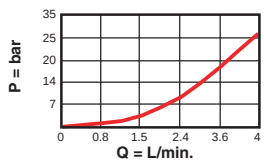


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* M	*c* C	*d*	*Installation Torque (Nm)*
1 L/min.	**DAAA – MCN**	T - 8A	19,1	22,4	75	80	31	35/40
1 L/min.	**DAAA – MHN**	T - 8A	19,1	22,4	75	80	31	35/40
1 L/min.	**DAAC – MCN**	T - 8A	19,1	22,4	75	80	31	35/40
1 L/min.	**DAAC – MHN**	T - 8A	19,1	22,4	75	80	31	35/40

Performance Curves

DAA*-M*N

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum Leakage at 32 cSt = 10 drops/min.
- Switching frequency = 15000 cycles/hr.
- Cartridge can be installed directly into a cavity in some Sun pilot operated and ventable cartridges to provide electrically operated pilot control functions.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D A A ✶ – ✶ ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

A 1 L/min.

Control

M Manual Override

C Concealed Override

Version

A Standard

C Canadian Standards Association Certified 240 bar max.

Spool Configuration

H Normally Open

C Normally Closed

Seal

N Buna-N

V Viton

Coil Configuration*

ISO/DIN

206 6 VDC
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

SAE J858

506 6 VDC
512 12 VDC
524 24 VDC

Twin Lead

706 6 VDC
712 12 VDC
724 24 VDC

Diameter Effective Orifice (mm) = 1,1
Operating Voltage Tolerance = ± 10%
Power (Watts) = 12
Typical response Time (ms) = 30

* *See page 167 for Solenoid Connector Options*

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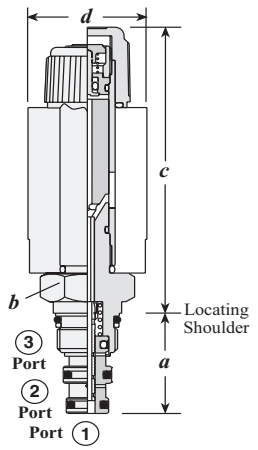
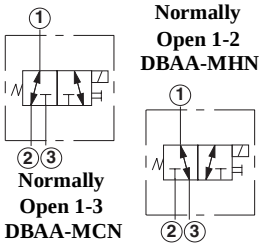
2-POSITION, 3-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY



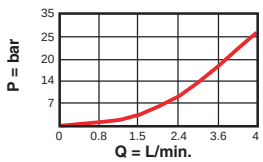


Nominal Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c M	c C	d	Installation Torque (Nm)
1 L/min.	**DBAA – MCN**	T - 9A	27,7	22,4	75	80	31	35/40
1 L/min.	**DBAA – MHN**	T - 9A	27,7	22,4	75	80	31	35/40
1 L/min.	**DBAC – MCN**	T - 9A	27,7	22,4	75	80	31	35/40
1 L/min.	**DBAC – MHN**	T - 9A	27,7	22,4	75	80	31	35/40

Performance Curves

DBA*-M*N

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum Leakage at 32 cSt = 10 drops/min.
- Switching frequency = 15000 cycles/hr
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D B A ✶ – ✶ ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

A 1 L/min.

Control

M Manual Override

C Concealed Override

Version

A Standard

C Canadian Standards Association Certified 240 bar max.

Spool Configuration

H Normally Open Ports 1 to 2

C Normally Open Ports 1 to 3

Seal

N Buna-N

V Viton

Coil Configuration*

ISO/DIN

206 6 VDC
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

SAE J858

506 6 VDC
512 12 VDC
524 24 VDC

Twin Lead

706 6 VDC
712 12 VDC
724 24 VDC

** See page 167 for Solenoid Connector Options*

Diameter Effective Orifice (mm) = 1,1
Operating Voltage Tolerance = ± 10%
Power (Watts) = 12
Typical response Time (ms) = 30

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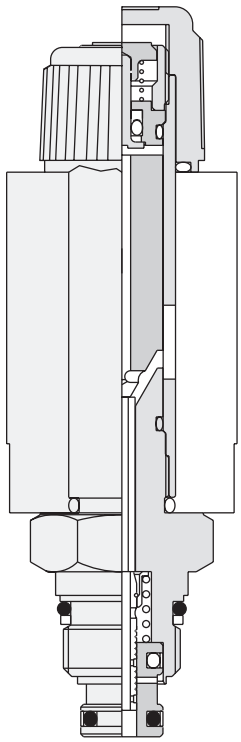
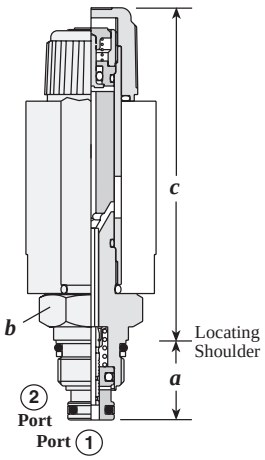
NOTES

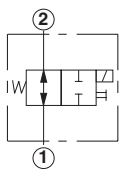
Pilot Control Valves

	Cartridge Type	*Page*
Normally Open / Normally Closed	2-position 2-way, Spool Directional Valve - Pilot Capacity	122
Normally Closed / Normally Open	Hydraulically Operated, 2-position 2-way, Spool Directional Valve - Pilot Capacity	123
Normally Open / Normally Closed	Air-operated, 2-position 2-way, Spool Directional Valve - Pilot Capacity	124
Normally Open / Normally Closed	Manually Operated, 2-position 2-way, Spool Directional Valve - Pilot Capacity	125
Normally Open 1-3 / Normally Open 1-2	2-position 3-way, Spool Directional Valve – Pilot Capacity	126
Normally Open 1-2 / Normally Closed 1-3	Hydraulically Operated, 2-position 3-way, Spool Directional Valve - Pilot Capacity	127
Normally Closed 1-3 / Normally Open 1-2	Air-operated, 2-position 3-way, Spool Directional Valve - Pilot Capacity	128
Normally Open / Normally Closed	Manually Operated, 2-position 3-way, Spool Directional Valve - Pilot Capacity	129
	Direct Acting, Adjustable Pilot Relief	130
	Air-controlled, Directing Acting Pilot Relief	131
	Fully Adjustable Needle Valve - Pilot Capacity	132
	Electro-proportional Pilot Relief	133



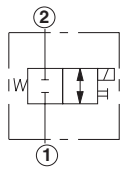
2-POSITION, 2-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY





Normally Open DAAA-MHN

Normally Closed DAAA-MCN

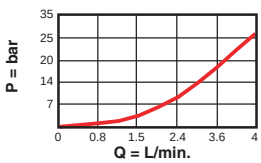


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* M	*c* C	*d*	*Installation Torque (Nm)*
1 L/min.	**DAAA – MCN**	T - 8A	19,1	22,4	75	80	31	35/40
1 L/min.	**DAAA – MHN**	T - 8A	19,1	22,4	75	80	31	35/40
1 L/min.	**DAAC – MCN**	T - 8A	19,1	22,4	75	80	31	35/40
1 L/min.	**DAAC – MHN**	T - 8A	19,1	22,4	75	80	31	35/40

Performance Curves

DAA*-M*N

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 10 drops/min. at 350 bar
- Switching frequency = 15000 cycles/hour
- Cartridge can be installed directly into a cavity in some Sun pilot operated and ventable cartridges to provide electrically operated pilot control functions.
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D A A A – M ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

A 1 L/min.

Control

M Manual Override

C Concealed Override

Version

A Standard

C Canadian Standards Association Certified 240 bar max.

Spool Configuration

H Normally Open

C Normally Closed

Seal

N Buna-N

V Viton

Coil Configuration*

ISO/DIN

206 6 VDC
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

SAE J858

506 6 VDC
512 12 VDC
524 24 VDC

Twin Lead

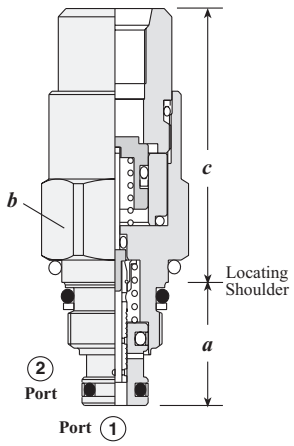
706 6 VDC
712 12 VDC
724 24 VDC

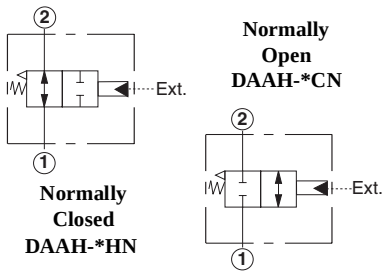
* *See page 167 for Solenoid Connector Options*

Maximum Leakage (drops/min. at 350 bar at 32 cSt / 43° C) = 10
Diameter Effective Orifice (mm) = 1,1
Operating Voltage Tolerance = ± 20%
Power (Watts) = 12
Typical response Time (ms) = 30

Visit www.sunhydraulics.com for detailed and complete technical information on our full line of products.

HYDRAULICALLY OPERATED, 2-POSITION 2-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY



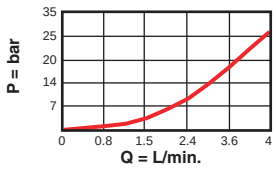


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
1 L/min.	**DAAH – BCN**	T - 8A	19,1	22,4	43	35/40

Performance Curves

DAAH

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min at 350 bar.
- Minimum pilot pressure to operate = 14 bar
- All ports will accept 350 bar including the pilot control port.
- The preferred flow path through the valve is port 2 to port 1.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DA A H – ★ ★ ★

Nominal Capacity	*Pilot Port*	*Spool Configuration*	*Seal*
A 1 L/min.	**A** 1/8-27 NPTF	**H** Normally Open	**N** Buna-N
	B SAE-4	**C** Normally Closed	**V** Viton
	D 1/8-28 BSPP		

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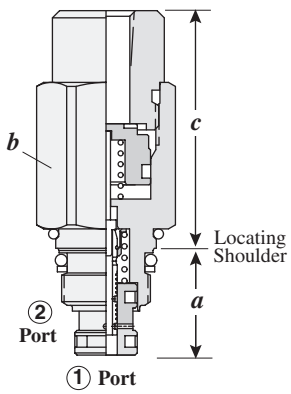
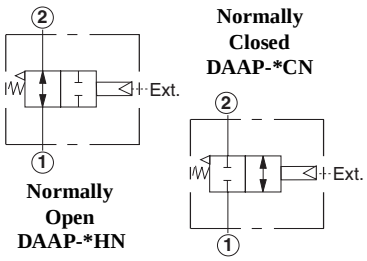
AIR-OPERATED, 2-POSITION 2-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY



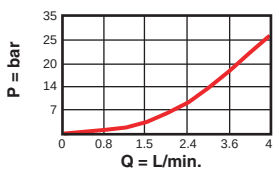


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
1 L/min.	**DAAP – FCN**	T - 8A	19,1	22,2	42,2	35/40

Performance Curves

DAAP

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min. at 350 bar
- Maximum pilot pressure = 5 bar
- Minimum pilot pressure to operate = 1,5 bar + port 1 pressure/7 bar
- All ports will accept 350 bar with the exception of the pilot port which accepts 35 bar maximum.
- The preferred flow path through the valve is port 2 to port 1.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DA A P – ✶ ✶ ✶

Nominal Capacity	*Pilot Port*	*Spool Configuration*	*Seal*
A 1 L/min.	**E** SAE-4	**H** Normally Open	**N** Buna-N
	F 1/8-27 NPTF	**C** Normally Closed	**V** Viton
	P 1/8-28 BSPP		

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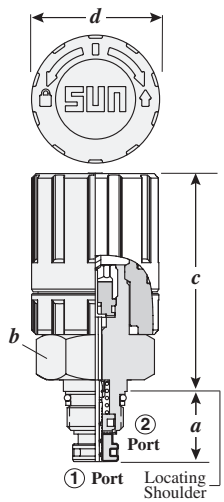
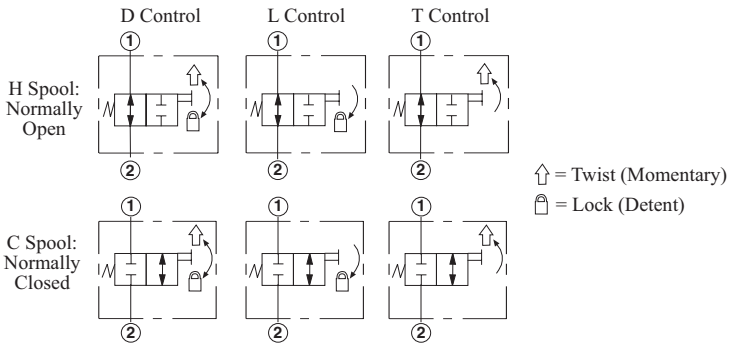
MANUALLY OPERATED, 2-POSITION 2-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY



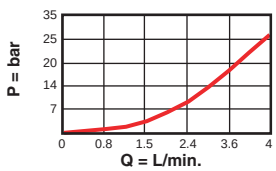


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	d	Installation Torque (Nm)
1 L/min.	**DAAM - TCN**	T-8A	19,1	28,6	61	35,6	35/40

Performance Curves

DAAM

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min. at 350 bar
- The preferred flow path through the valve is port 2 to port 1.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DA A M – ★ ★ ★

Nominal Capacity

A 1 L/min.

Pilot Port

D Dual (Twist/Lock)

L Lock (Detent)

T Twist (Momentary)

Spool Configuration

C Normally Closed

H Normally Open

Seal

N Buna-N

V Viton

NOTE: Designed for 10,000 cycles of operation maximum under normal conditions.

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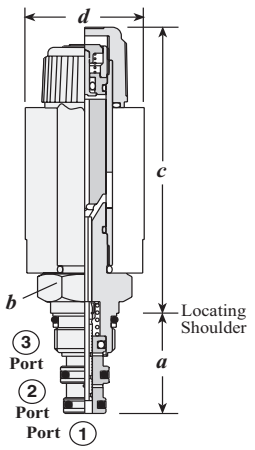
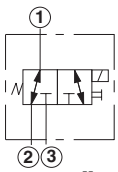
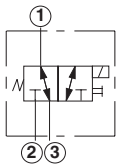
2-POSITION, 3-WAY SPOOL DIRECTIONAL VALVE – PILOT CAPACITY





Normally Open 1-3 DBAA-MCN

Normally Open 1-2 DBAA-MHN

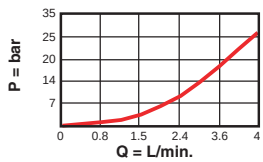


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c M	c C	d	*Installation Torque (Nm)*
1 L/min.	**DBAA – MCN**	T - 9A	27,7	22,4	75	80	30,2	35/40
1 L/min.	**DBAA – MHN**	T - 9A	27,7	22,4	75	80	30,2	35/40
1 L/min.	**DBAC – MCN**	T - 9A	27,7	22,4	75	80	30,2	35/40
1 L/min.	**DBAC – MHN**	T - 9A	27,7	22,4	75	80	30,2	35/40

Performance Curves

DBA*-M*N

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min. at 350 bar
- Switching frequency = 15000 cycles/hour
- Proper installation of solenoid valves requires an extra deep socket to clear the solenoid tube. Sockets are available from Snap On tools (P/N SIML280) or Sun Hydraulics (P/N 998-100-006). See www.sunhydraulics.com for details.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

D B A A – M ✶ ✶ – ✶ ✶ ✶

Nominal Capacity

A 1 L/min

Control

M Manual Override

C Concealed Override

Version

A Standard

C Canadian Standards Association Certified 240 bar max.

Spool Configuration

H Normally Open Ports 1 to 2

C Normally Open Ports 1 to 3

Seal

N Buna-N

V Viton

Coil Configuration*

ISO/DIN

206 6 VDC
212 12 VDC
224 24 VDC
211 115 VAC
223 230 VAC

SAE J858

506 6 VDC
512 12 VDC
524 24 VDC

Twin Lead

706 6 VDC
712 12 VDC
724 24 VDC

* *See page 167 for Solenoid Connector Options*

Maximum Leakage (drops/min. at 350 bar at 32 cSt / 43° C) = 10
Diameter Effective Orifice (mm) = 1,1
Operating Voltage Tolerance = ± 10%

Power (Watts) = 12
Typical response Time (ms) = 30

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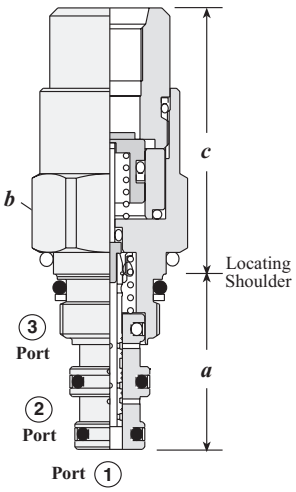
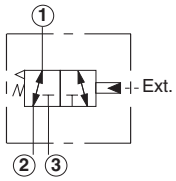
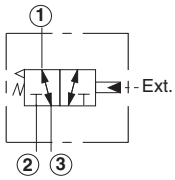
HYDRAULICALLY OPERATED, 2-POSITION 3-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY





Normally Open 1-3 DBAH-*CN



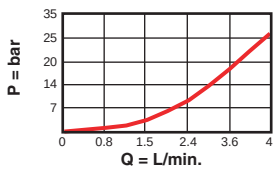
Normally Open 1-2 DBAH-*HN

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
1 L/min.	**DBAH – BCN**	T - 9A	27,7	22,2	43	35/40

Performance Curves

DBAH

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min. at 350 bar
- Minimum pilot pressure to operate = 14 bar
- All ports will accept 350 bar including the pilot control port.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DB A H – ★ ★ ★

Nominal Capacity	*Pilot Port*	*Spool Configuration*	*Seal*
A 1 L/min.	**A** 1/8-27 NPTF	**H** Normally Open Ports 1 to 2	**N** Buna-N
	B SAE-4	**C** Normally Open Ports 1 to 3	**V** Viton
	D 1/8-28 BSPP		

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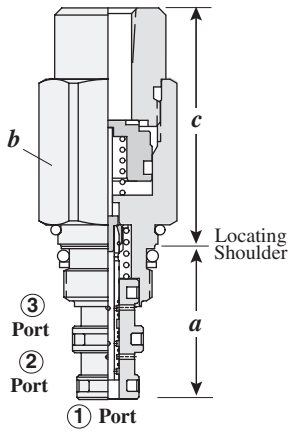
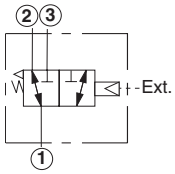
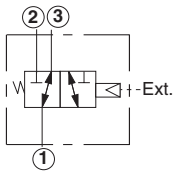
AIR-OPERATED, 2-POSITION 3-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY





Normally Open 1-2 DBAP-*HN



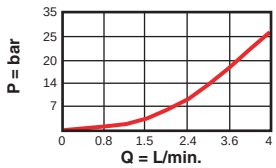
Normally Open 1-3 DBAP-*CN

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
1 L/min.	**DBAP – FCN**	T - 9A	27,7	22,2	42,2	35/40

Performance Curves

DBAP

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min. at 350 bar
- Maximum pilot pressure = 5 bar
- Minimum pilot pressure to operate = 1,5 bar + port 1 pressure/7 bar
- All ports will accept 350 bar with the exception of the pilot port which accepts 35 bar maximum.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D B A P – ★★★

Nominal Capacity

A 1 L/min.

Pilot Port

E SAE-4

F 1/8-27 NPTF

P 1/8-28 BSPP

Spool Configuration

H Normally Open Ports 1 to 2

C Normally Open Ports 1 to 3

Seal

N Buna-N

V Viton

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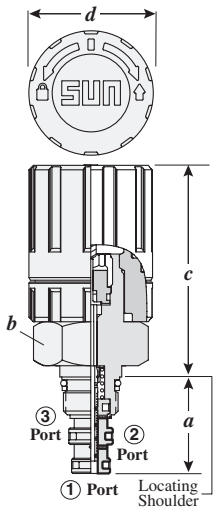
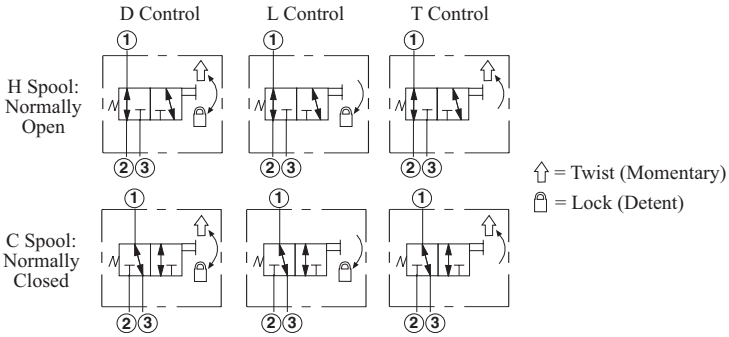
MANUALLY OPERATED, 2-POSITION 3-WAY, SPOOL DIRECTIONAL VALVE - PILOT CAPACITY



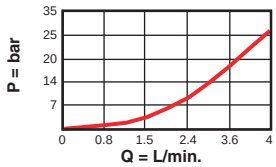


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	d	Installation Torque (Nm)
1 L/min.	**DBAM– TCN**	T - 9A	27,7	28,6	61	35,6	35/40

Performance Curves

DBAM

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage at 32 cSt = 0,6 cc/min. at 350 bar
- All ports will accept 350 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

D B A M – ✶✶✶

Nominal Capacity

A 1 L/min.

Pilot Port

D Dual (Twist/Lock)

L Lock (Detent)

T Twist (Momentary)

Spool Configuration

C Normally Open 1-3

H Normally Open 1-2

Seal

N Buna-N

V Viton

NOTE: Designed for 10,000 cycles of operation maximum under normal conditions.

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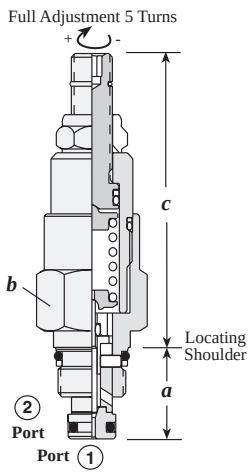
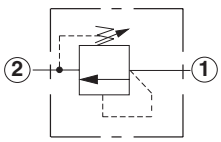
DIRECT ACTING, ADJUSTABLE PILOT RELIEF



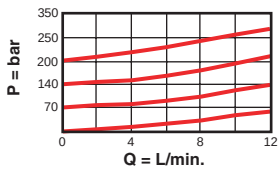


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*					*Installation Torque (Nm)*
			a	*b*	*c*			
					L	C	K	
10 L/min.	**RBAE – LAN**	T - 8A	19,1	22,2	61	63	68	35/40

Performance Curves

RBAE

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Maximum leakage = 0,3 cc/min. at reseat (reseat = 85% of cracking pressure).
- Ports 1 and 2 may be pressured to 350 bar.
- Back pressure at port 2 (outlet) is directly additive to the pressure setting at port 1 (inlet).
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

R B A E – ✶✶✶

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
A 10 L/min.	**L** Standard Screw	**A** 2 - 210 bar	**N** Buna-N
	C Concealed	**B** 2 - 105 bar	**V** Viton
	K Handknob	**C** 2 - 420 bar	
		D 2 - 55 bar	
		E 2 - 25 bar	
		W 2 - 315 bar	

** *See page 162 for information on Control Options*

Adjustment Range Options:
A, B, C, and W are standard set at 70 bar.
D Option is standard set at 25 bar.
E Option is standard set at 14 bar.
Customer may specify pressure setting.

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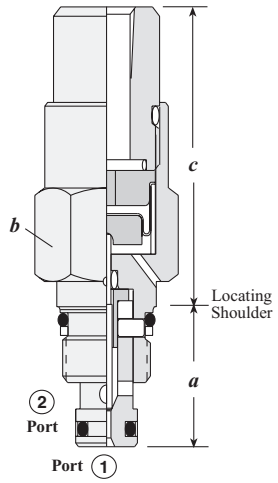
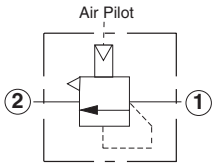
AIR-CONTROLLED, DIRECTING ACTING PILOT RELIEF

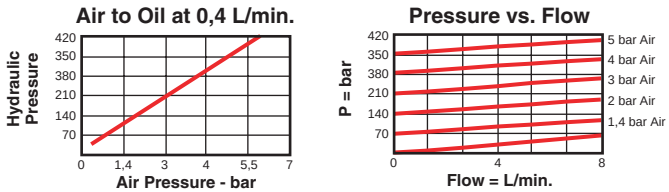




Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
10 L/min.	**RBAR – AWN**	T - 8A	19,1	22,2	41	35/40
10 L/min.	**RBAR – AYN**	T - 8A	19,1	28,6	41	35/40

Performance Curves

RBAR



- Maximum operating pressure = 350 bar
- Maximum leakage = 0,3 cc/min. at 350 bar
- Maximum pilot pressure = 10,5 bar
- Ports 1 and 2 may be pressured to 350 bar.
- Back pressure at port 2 has no effect on the valve setting.
- The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

R B A R – ✶✶✶

Nominal Capacity	*Port*	*Air Pilot Ratio*	*Seal*
A 10 L/min.	**A** 1/8-27 NPTF Pilot Port	**W** 50:1	**N** Buna-N
	B SAE-4 Pilot Port	**Y** 75:1	**V** Viton
	D 1/8-28 BSPP Port		

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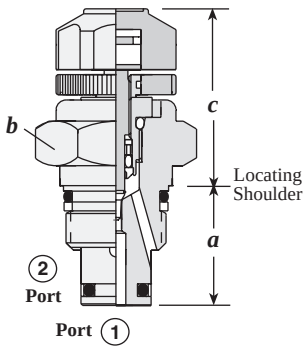
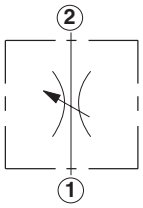
FULLY ADJUSTABLE NEEDLE VALVE - PILOT CAPACITY





Maximum Orifice	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
0,9 mm	**NFAB – KXN**	T - 8A	19,1	22,2	27,9	35/40

- Maximum operating pressure = 350 bar
- Maximum leakage at shutoff = 0,4 cc/min. at 350 bar
- Effective orifice size = 0,9 mm
- Number of counterclockwise turns fully closed to fully open = 3
- Ports 1 and 2 may be pressured to 350 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

N F A B – K X ★

Model Code	*Control*	*Maximum Orifice*	*Seal*
NFAB-KXN	**K** Handknob	**X** 0,9 mm	**N** Buna-N
			V Viton

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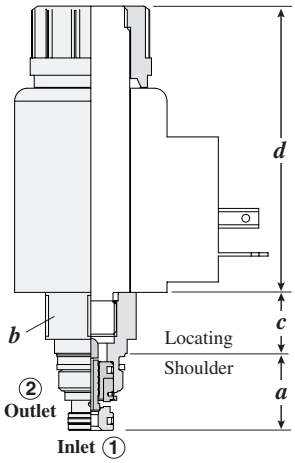
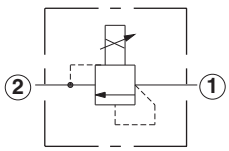
ELECTRO-PROPORTIONAL PILOT RELIEF

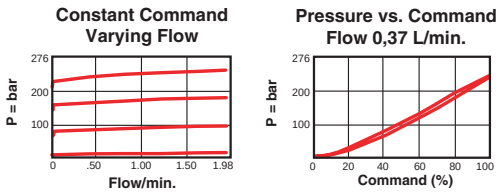




Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*				*Installation Torque (Nm)*
			a	*b*	*c*	*d*	
1 L/min.	**RBAP – MAN**	T - 8A	18,8	22,2	15,0	70,1	35/40

Performance Curves

RBAP



- Maximum operating pressure = 350 bar
- Maximum leakage = 24,6 cc/min at reseat
- Back pressure on the tank port (port 2) is directly additive at a 1:1 ratio to the valve setting
- Reseat exceeds 85% of crack
- Hysteresis with dither <4%
- Hysteresis with DC input <8%
- Linearity with dither <2%
- For optimum performance, an amplifier with current sensing and adjustable dither should be used. Dither should be adjustable between 100 - 250 Hz.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

RB A P – ✶ ✶ ✶

Nominal Capacity	*Control*	*Adjustment Range*	*Seal*
A 1 L/min.	**M** Manual Override (Standard)	**A** 20 - 210 bar	**N** Buna-N
		B 10 - 105 bar	**V** Viton
	NOTE: Coil must be ordered separately. Use 12V DC or 24V DC (Series 770-*) coils only. See page 167.**	**W** 35 - 350 bar	

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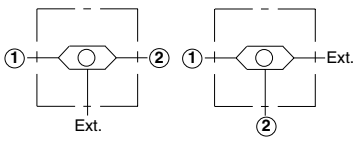
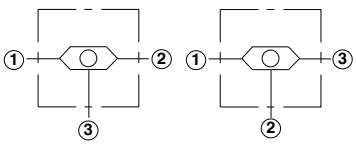
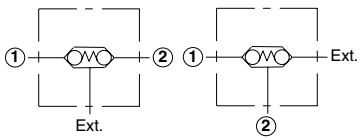
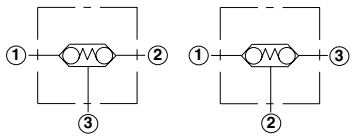
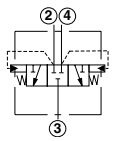
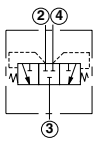
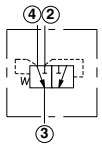
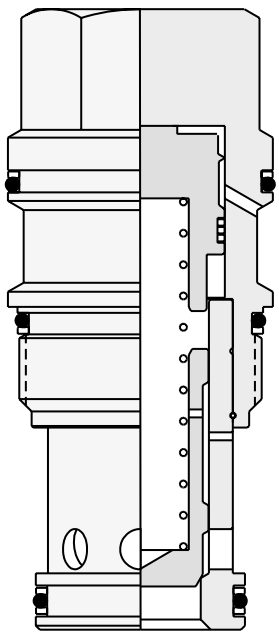
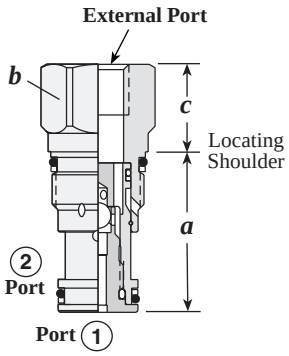
NOTES

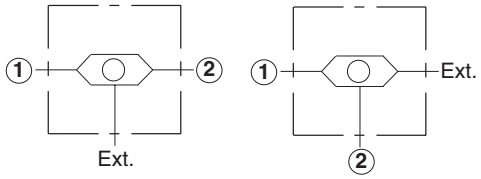
Shuttle Valves

	Cartridge Type	*Page*
	Single Ball Shuttle	136
	Single Ball Shuttle Valve with Signal at Port 3 or Port 2	137
	Back-to-back Check/Shuttle	138
	Back-to-back Check/Shuttle	139
	Low Side, 3-position, Hot Oil Shuttle Valve	140
	High Side, 3-position, Shuttle Valve	141
	Spring Offset, 2-position, High Side Shuttle	142



SINGLE BALL SHUTTLE





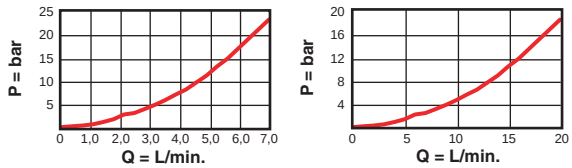
CSAW/CSAA **CSAY/CSAC**

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
5 L/min.	**CSAW– BXN**	T - 162A	31	19,1	20,8	35/40
5 L/min.	**CSAY – BXN**	T - 162A	31	19,1	20,6	35/40
10 L/min.	**CSAA – BXN**	T - 13A	35,1	22,2	30,2	40/50
10 L/min.	**CSAC – BXN**	T - 13A	35,1	22,2	30,2	40/50

Performance Curves

CSAW/CSAY **CSAA/CSAC**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,4 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CS A ✶ – ✶ X ✶

Nominal Capacity and Version

W 5 L/min. Signal at External Port

Y 5 L/min. Signal at Port 2

A 10 L/min. Signal at External Port

C 10 L/min. Signal at Port 2

Control

B .25 BSPP External Port

E SAE-4 External Port

Seal

N Buna-N

V Viton

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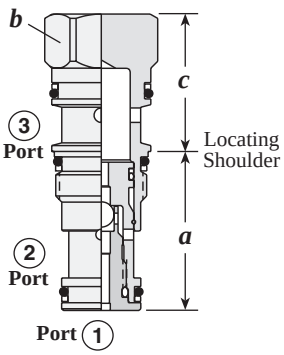
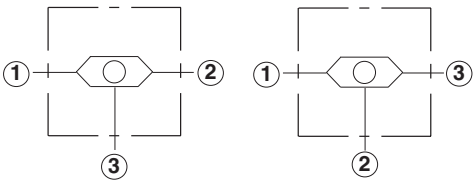
SINGLE BALL SHUTTLE VALVE WITH SIGNAL AT PORT 3 OR PORT 2





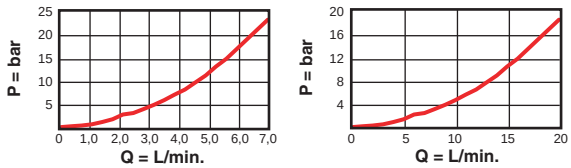
CSAX/CSAB **CSAD/CSAZ**

Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
5 L/min.	**CSAX – XXN**	T - 163A	31	19,1	32	35/40
5 L/min.	**CSAZ – XXN**	T - 163A	31	19,1	31,8	35/40
10 L/min.	**CSAB – XXN**	T - 11A	34,9	22,2	31	40/50
10 L/min.	**CSAD – XXN**	T - 11A	35,1	22,2	30,2	40/50

Performance Curves

CSAX/CSAZ **CSAB/CSAD**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,4 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CS A ★ – X X ★

Nominal Capacity and Version

X 5 L/min.
Signal at Port 3

Z 5 L/min.
Signal at Port 2

B 10 L/min.
Signal at Port 3

D 10 L/min.
Signal at Port 2

Control

X Non-adjustable

Seal

N Buna-N

V Viton

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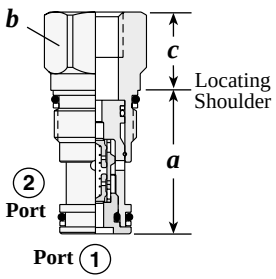
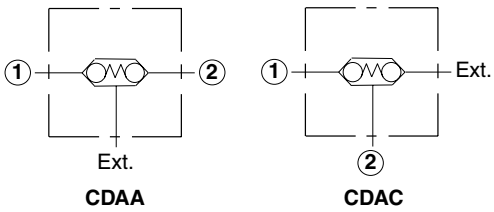
BACK-TO-BACK CHECK/SHUTTLE



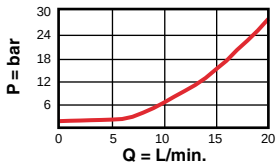


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
10 L/min.	**CDAA – BBN**	T - 13A	35,1	22,2	30,2	40/50
10 L/min.	**CDAC – BBN**	T - 13A	35,1	22,2	19	40/50

Performance Curves

CDAA/CDAC

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,4 cc/min.
- The back-to-back checks do not provide a means of lowering a signal. They will trap a high signal if the load pressures drop to a lower pressure. Some means of bleeding off the signal should be provided.
- 1,0 bar check.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

CD A ✶ – ✶ B ✶

Nominal Capacity and Version

A 10 L/min. Signal at External Port

C 10 L/min. Signal at Port 2

Control

B .25 BSPP External Port

E SAE-4 External Port

Seal

N Buna-N

V Viton

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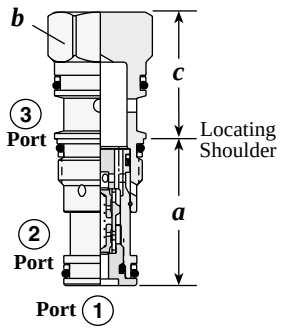
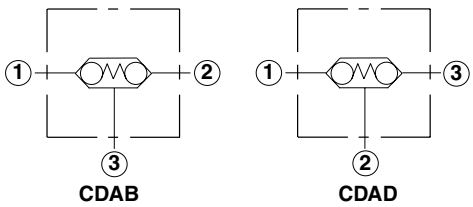
BACK-TO-BACK CHECK/SHUTTLE



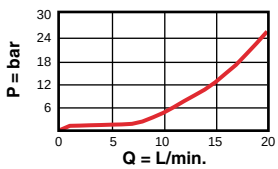


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
10 L/min.	**CDAB – XBN**	T - 11A	35,1	22,2	30,2	40/50
10 L/min.	**CDAD – XBN**	T - 11A	35,1	22,2	30,2	40/50

Performance Curves

CDAB/CDAD

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = 0,4 cc/min.
- The back-to-back checks do not provide a means of lowering a signal. They will trap a high signal if the load pressures drop to a lower pressure. Some means of bleeding off the signal should be provided.
- 1,0 bar check

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CD A ✶ – X B ✶

Nominal Capacity and Version

B 10 L/min.
Signal at Port 3

D 10 L/min.
Signal at Port 2

Control

X Non-adjustable

Seal

N Buna-N

V Viton

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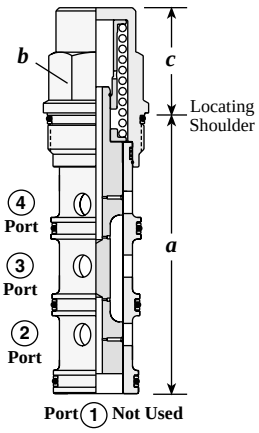
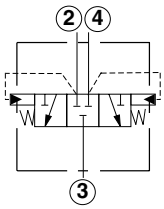
LOW SIDE, 3-POSITION, HOT OIL SHUTTLE VALVE



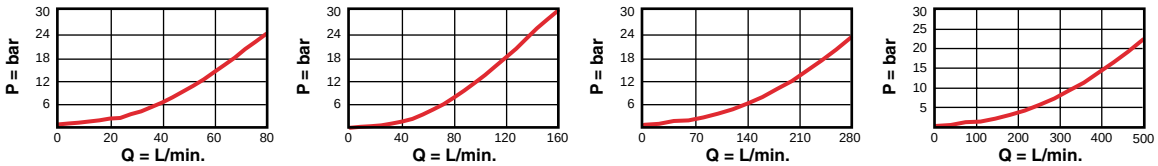


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* a	b	c	*Installation Torque (Nm)*
60 L/min.	**DSCH – XHN**	T - 31A	84,8	22,2	30	40/50
120 L/min.	**DSEH – XHN**	T - 32A	92,2	28,6	34	60/70
240 L/min.	**DSGH – XHN**	T - 33A	114,4	31,8	42	200/215
480 L/min.	**DSIH – XHN**	T - 34A	139,7	41,3	51	465/500

Performance Curves

DSCH **DSEH** **DSGH** **DSIH**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Pilot flow = DSCH, DSEH: 0,38 L/min., DSGH, DSIH: 0,75 L/min. (Port 2 and 4 to Port 3).
- Note: Low shift values can potentially result in charge pump pressure alone inadvertently shifting the valve. Use care when selecting shift pressure.
- Pressures on Ports 2 and 4 must equalize before reversed shift can take place.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DS ✶ H – X ✶ ✶

Nominal Capacity	*Control*	*Shifting Pressure*	*Seal*
C 60 L/min.	**X** Non-adjustable	**G** 10,0 bar	**N** Buna-N
E 120 L/min.		**H** 14,0 bar	**V** Viton
G 240 L/min.			
I 480 L/min.			

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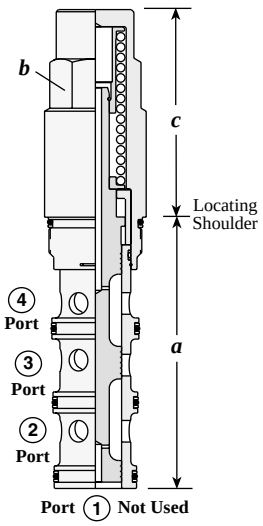
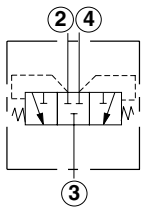
HIGH SIDE, 3-POSITION, SHUTTLE VALVE



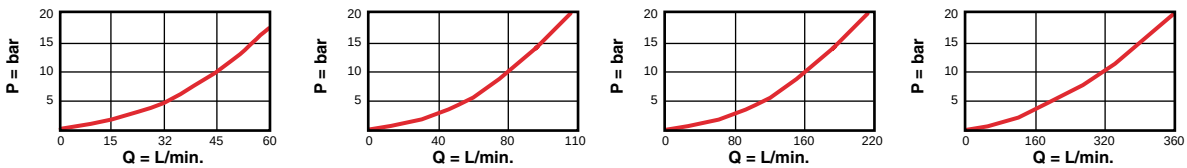


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**DSCS – XCN**	T - 31A	84,8	22,2	37	40/50
120 L/min.	**DSES – XCN**	T - 32A	92,2	28,6	42	60/70
240 L/min.	**DSGS – XCN**	T - 33A	114,4	31,8	72	200/215
480 L/min.	**DSIS – XCN**	T - 34A	139,7	41,3	107	465/500

Performance Curves

DSCS **DSES** **DSGS** **DSIS**

Pressure Drop, Port 2 or 4 to Port 3



- Maximum operating pressure = 350 bar
- Maximum valve leakage = DSCS: 32,8 cc/min. at 70 bar, DSES: 49,2 cc/min. at 70 bar, DSGS: 65,5 cc/min. at 70 bar, DSIS: 81,9 cc/min. at 70 bar

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DS ✶ S – X ✶ ✶

Nominal Capacity	*Control*	*Shifting Pressure*	*Seal*
C 60 L/min.	**X** Non-adjustable	**C** 2,0 bar	**N** Buna-N
E 120 L/min.		**E** 5,0 bar	**V** Viton
G 240 L/min.		**F** 7,0 bar	
I 480 L/min.		**G** 10,0 bar	

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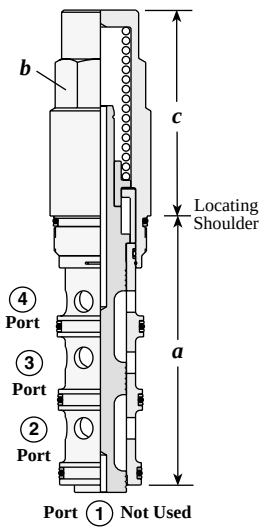
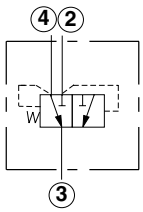
SPRING OFFSET, 2-POSITION, HIGH SIDE SHUTTLE



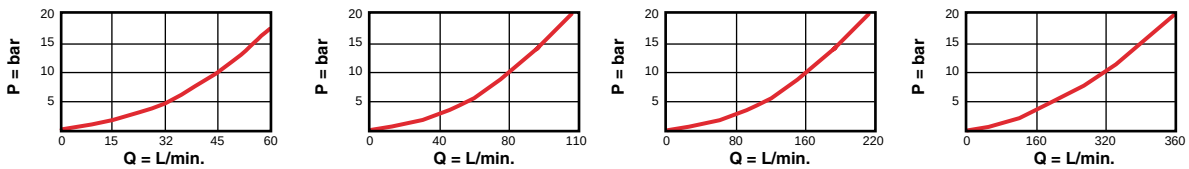


Nominal Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
60 L/min.	**DSCO – XCN**	T - 31A	84,8	22,2	37	40/50
120 L/min.	**DSEO – XCN**	T - 32A	92,2	28,6	42	60/70
240 L/min.	**DSGO – XCN**	T - 33A	114,4	31,8	72	200/215
480 L/min.	**DSIO – XCN**	T - 34A	139,7	41,3	107	465/500

Performance Curves

DSCO **DSEO** **DSGO** **DSIO**

Pressure Drop, Port 4 or 2 to Port 3



- Maximum operating pressure = 350 bar
- Minimum pilot pressure required to shift valve = C Range: 2 bar, E Range: 5 bar

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DS ★ O – X ★ ★

Nominal Capacity		*Control*	*Shifting Pressure*		*Seal*	
C	60 L/min.	**X**	Non-adjustable	**C**	2,0 bar	**N** Buna-N
E	120 L/min.			**E**	5,0 bar	**V** Viton
G	240 L/min.					
I	480 L/min.					

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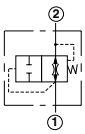
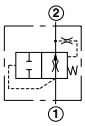
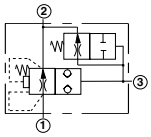
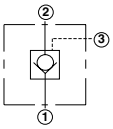
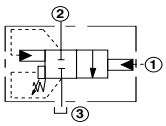
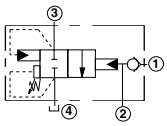
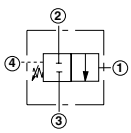
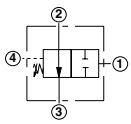
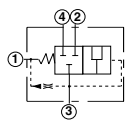
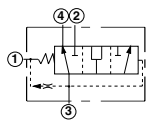
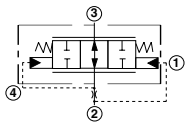
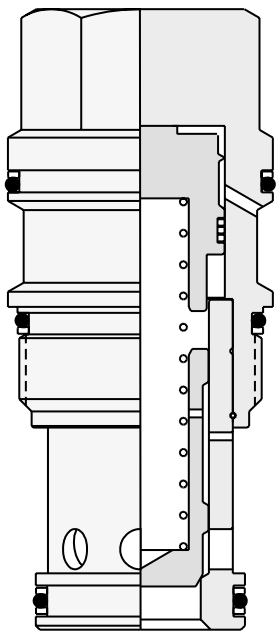
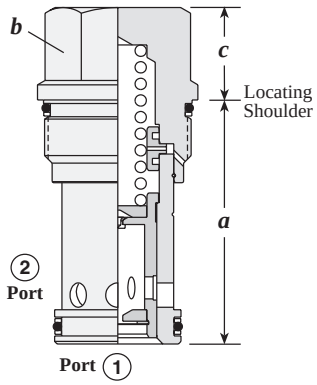
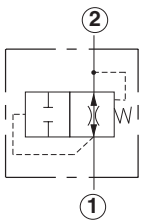
Circuit Savers

	Cartridge Type	*Page*
	Fixed Orifice, Flow Fuse Valve	144
	Air Bleed and Start-up Valve	145
	Check, Pilot-to-Close	146
	Check, Pilot-to-Close	147
	Accumulator Sense, Pump Unload Valve - Pilot Capacity	148
	Accumulator Sense, Pump Unload Valve with Check - Pilot Capacity	149
	Direct Acting, 2-way Directional Valve with Drain to Port 4 - Normally Closed	150
	Direct Acting, 2-way Directional Valve with Drain to Port 4 - Normally Open	151
	Vent-to-shift 2-position Diverter Valve - Normally Closed	152
	Vent-to-shift, 2-position, 3-way Diverter Valve	153
	Normally Open, Bi-directional, Modulating Logic Element	154



FIXED ORIFICE, FLOW FUSE VALVE



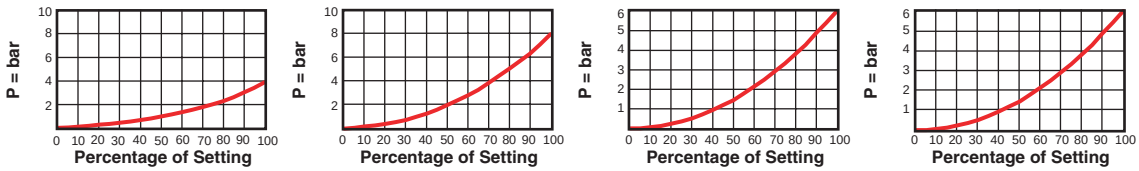


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
2 - 23 L/min.	**FQCA – XAN**	T - 13A	34,9	22,2	19	40/50
4 - 60 L/min.	**FQEA – XAN**	T - 5A	41,1	28,6	18	60/70
4 - 95 L/min.	**FQGA – XAN**	T - 16A	61,9	31,8	25	200/215
4 - 200 L/min.	**FQIA – XAN**	T - 18A	79,4	41,3	31	465/500

Performance Curves

FQCA **FQEA** **FQGA** **FQIA**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Maximum valve leakage = FQCA: 32,8 cc/min. at 70 bar, FQEA: 49,2 cc/min. at 70 bar, FQGA: 65,5 cc/min. at 70 bar, FQIA: 81,9 cc/min. at 70 bar.
- Valve closes when flow from port 1 to port 2 exceeds the setting of the valve. Valve resets when pressures at port 1 and port 2 are equal.
- Flow setting should be at least 25% above maximum normal system flow.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

FQ ✶ A – X A ✶

Nominal Capacity	*Control***	*Flow Rate*	*Seal*
C 2-23 L/min.	**X** Non-adjustable	**A**	**N** Buna-N
E 4-60 L/min.			**V** Viton
G 4-95 L/min.			
I 4-200 L/min.		**Customer must specify flow.**	

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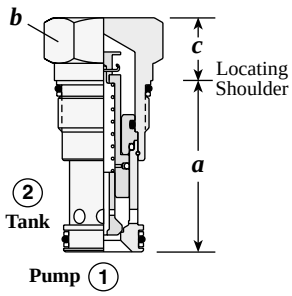
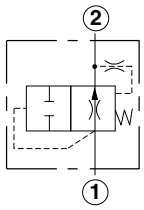
AIR BLEED AND START-UP VALVE



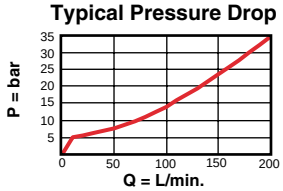


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
15 - 200 L/min.	**NQEB – XAN**	T - 3A	47,8	28,6	18	60/70

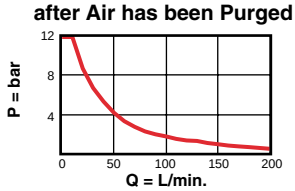
Performance Curves

NQEB

Typical Pressure Drop



Approximate Closing Time after Air has been Purged



- Maximum operating pressure = 350 bar
- Air-bleed and start-up valves require a minimum of 15 L/min. flow rate and 5,5 bar system pressure.
- The valve will re-open when system pressure falls below 1,7 bar.
- After air has been purged, closing times vary from approximately 12 seconds at 15 L/min. to 0.5 seconds at 200 L/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

NQ E B – X A ★

Nominal Capacity	*Control***	*Flow Rate*	*Seal*
E 15-200 L/min.	**X** Non-adjustable	**A**	**N** Buna-N
			V Viton

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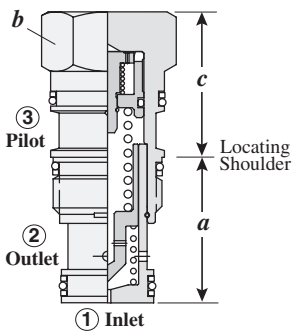
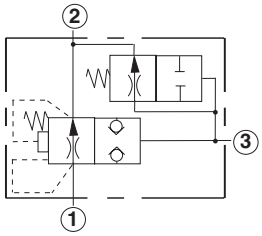
CHECK, PILOT-TO-CLOSE



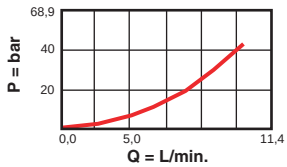


Orifice Diameter	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
1,27 mm	**COFO – XDN**	T - 2A	35,1	28,6	35,1	60/70

Performance Curves

COFO

Pressure vs. Flow



- Maximum operating pressure = 350 bar
- Pilot ratio = 120:1
- Leakage rate when closed = 0,3 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CO F O – X D N

Orifice Diameter	*Control***	*Minimum Pressure*	*Seal*
F 1,27 mm	**X** Standard Pilot	**D** 3,5 bar	**N** Buna-N
			V Viton

*** See page 162 for information on Control Options.*

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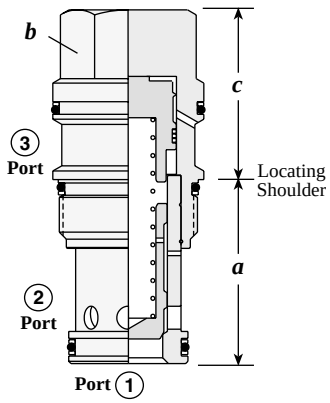
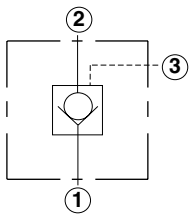
CHECK, PILOT-TO-CLOSE



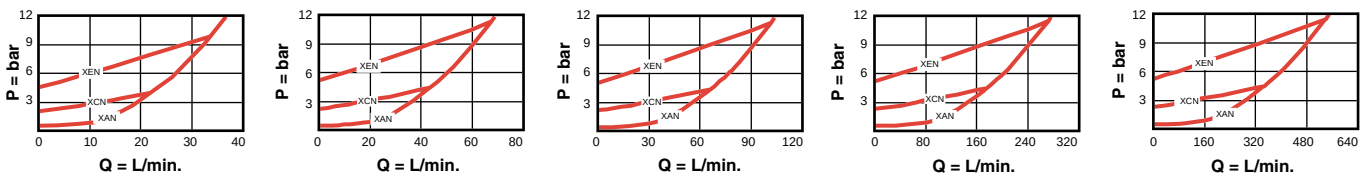


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
40 L/min.	**COBA – XCN**	T - 163A	31	19,1	32	35/40
80 L/min.	**CODA – XCN**	T - 11A	34,9	22,2	31	40/50
160 L/min.	**COFA – XCN**	T - 2A	34,9	28,6	35	60/70
320 L/min.	**COHA – XCN**	T - 17A	46	31,8	46	200/245
640 L/min.	**COJA – XCN**	T - 19A	63,5	41,3	59	465/500

Performance Curves

COBA **CODA** **COFA** **COHA** **COJA**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Pilot ratio = 1.8:1
- Leakage rate when closed = 0,07 cc/min.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

CO ✶ A – ✶ ✶ ✶

Nominal Capacity		*Control***		*Cracking Pressure*		*Seal*	
B	40 L/min.	**X**	Standard Pilot	**A***	0,3 bar	**N**	Buna-N
D	80 L/min.			**B***	1,0 bar	**V**	Viton
F	160 L/min.			**C**	2,0 bar		
H	320 L/min.			**D**	3,5 bar		
J	640 L/min.			**E**	5,0 bar		
				F	7,0 bar		

** *See page 162 for information on Control Options*

* *COBA and COFA are not available in A and B Cracking Pressures.*

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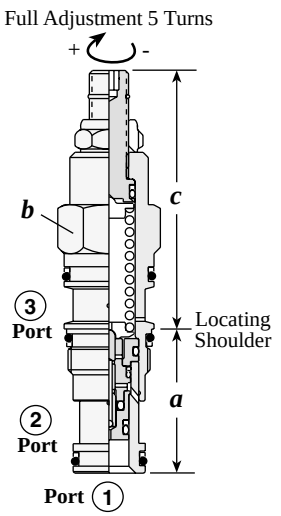
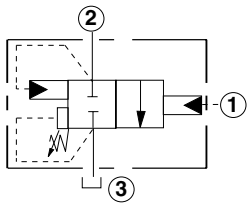
ACCUMULATOR SENSE, PUMP UNLOAD VALVE - PILOT CAPACITY





Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*				*Installation Torque (Nm)*
			a	*b*	*c* L	*c* C	
0,8 L/min.	**QPAA – LAN**	T - 11A	34,9	22,2	64	66	40/50

- Maximum operating pressure = 350 bar
- When applying this cartridge, a separate drain line is required to prevent erratic operation caused by tank line pressure fluctuations.
- Note: Careful consideration should be given when selecting an adjustment range. System pressure drops and flows tend to affect the operation of unloading valves.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

QP A ★ – ★ ★ ★

Nominal Capacity

A 0,8 L/min.

Version

A 15% Nominal Differential

B 20% Nominal Differential

C 30% Nominal Differential

D 50% Nominal Differential

Control**

L Standard Screw

C Tamper Resistant

Adjustment Range

A 70 - 210 bar

B 28 - 105 bar

C 140 - 350 bar

D 14 - 55 bar

Seal

N Buna-N

V Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
A and B Options are standard set at 70 bar.
D Option is standard set at 25 bar.
C Option is standard set at 140 bar.
Customer may specify pressure setting.

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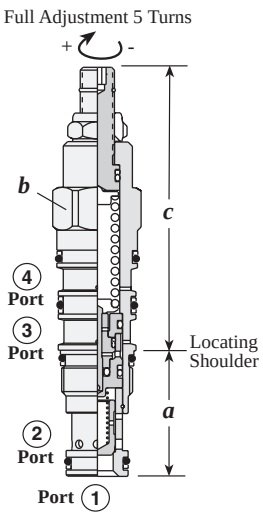
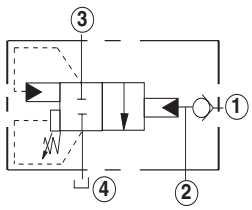
ACCUMULATOR SENSE, PUMP UNLOAD VALVE WITH CHECK - PILOT CAPACITY





Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	Installation Torque (Nm)
0,8 L/min.	**QCDA – LAN**	T - 21A	34,9	22,2	79	81	40/50

- Maximum operating pressure = 350 bar
- Check valve = 50 L/min.
- Free flow check cracking pressure = 0,3 bar
- Pressure drop, port 1 to port 2 = 5 bar at 50 L/min.
- When applying this cartridge, a separate drain line is required to prevent erratic operation caused by tank line pressure fluctuations.
- Note: Careful consideration should be given when selecting an adjustment range. System pressure drops and flows tend to affect the operation of unloading valves.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

QC D ★ – ★ ★ ★

Nominal Capacity

D 0,8 L/min.

Version

A 15% Nominal Differential

B 20% Nominal Differential

C 30% Nominal Differential

D 50% Nominal Differential

*Control***

L Standard Screw

C Tamper Resistant

Adjustment Range

A 70 - 210 bar

B 28 - 105 bar

C 140 - 350 bar

D 14 - 55 bar

Seal

N Buna-N

V Viton

*** See page 162 for information on Control Options*

Adjustment Range Options:
A and B Options are standard set at 70 bar.
D Option is standard set at 25 bar.
C Option is standard set at 140 bar.
Customer may specify pressure setting.

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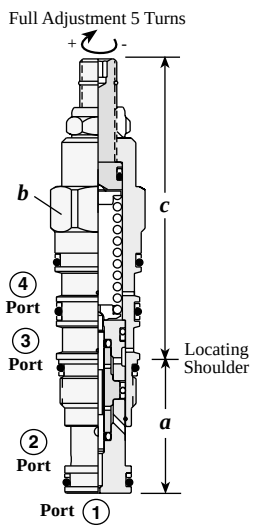
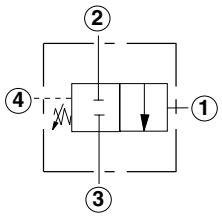
DIRECT ACTING, 2-WAY DIRECTIONAL VALVE WITH DRAIN TO PORT 4 - NORMALLY CLOSED



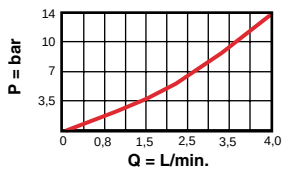


Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
2 L/min.	**DRAX – LAN**	T - 21A	34,9	22,2	79	40/50

Performance Curves

DRAX

Pressure Drop vs. Flow
Port 2 to Port 3



- Maximum operating pressure = 350 bar
- The pilot area (port 1) and the spring chamber drain (port 4) are positively sealed.
- There is spool leakage between the work ports (ports 2 and 3), 0,8 cc/min. at 70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DR A X – L ✶ N

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
A 2 L/min.	**L** Standard Screw	**A** 70 - 210 bar	**N** Buna-N
		C 140 - 420 bar	**V** Viton

** *See page 162 for information on Control Options*

Adjustment Range Options:
A Option is standard set at 70 bar.
C Option is standard set at 140 bar.
Customer may specify pressure setting.

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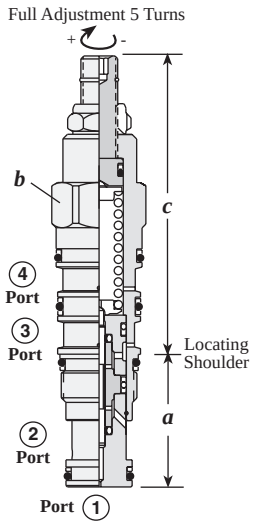
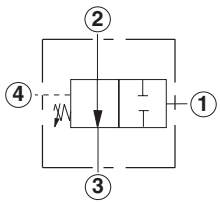
DIRECT ACTING, 2-WAY DIRECTIONAL VALVE WITH DRAIN TO PORT 4 - NORMALLY OPEN

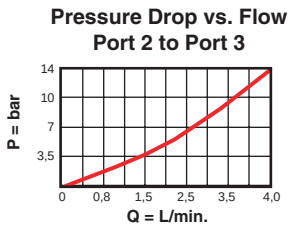




Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
2 L/min.	**DRAY – LAN**	T - 21A	34,9	22,2	81	40/50

Performance Curves

DRAY



- Maximum operating pressure = 350 bar
- The pilot area (port 1) and the spring chamber drain (port 4) are positively sealed.
- There is spool leakage between the work ports (ports 2 and 3), 0,8 cc/min. at 70 bar.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DR A Y – L ✶ N

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
A 2 L/min.	**L** Standard Screw	**A** 70 - 210 bar	**N** Buna-N
		C 140 - 420 bar	**V** Viton

** *See page 162 for information on Control Options*

Adjustment Range Options:
A Option is standard set at 70 bar.
C Option is standard set at 140 bar.
Customer may specify pressure setting.

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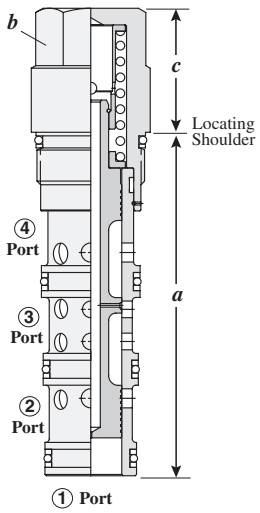
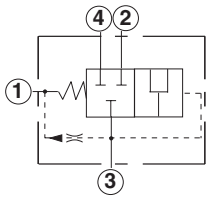
VENT-TO-SHIFT 2-POSITION DIVERTER VALVE - NORMALLY CLOSED



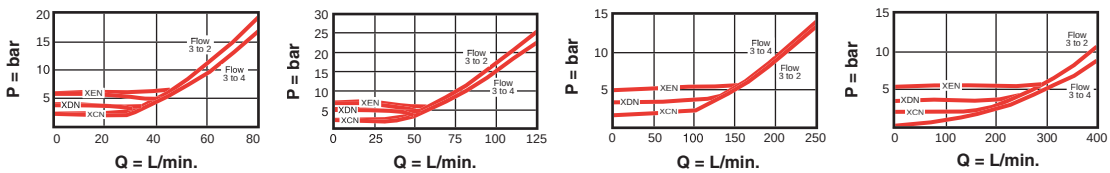


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
60 L/min.	**DSCX – XEN**	T - 31A	84,8	22,2	30.2	40/50
120 L/min.	**DSEX – XEN**	T - 32A	92,2	28,6	33,3	60/70
240 L/min.	**DSGX – XEN**	T - 33A	114,6	31,8	41,4	200/215
480 L/min.	**DSIX – XEN**	T - 34A	139,7	41,3	53,8	465/500

Performance Curves

DSCX **DSEX** **DSGX** **DSIX**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Nominal vent flow = DSCX, DSEX: 0,38 L/min., DSGX, DSIX: 0,60 L/min.
- There must be a pressure source at port 3, relative to port 1, to shift the valve.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

DS ✶ X – X E ✶

Nominal Capacity		*Control*	*Minimum Control Pressure*		*Seal*	
C	60 L/min.	**X**	Non-adjustable	**C**	2 bar	**N** Buna-N
E	120 L/min.			**D**	3,5 bar	**V** Viton
G	240 L/min.			**E**	5 bar	
I	480 L/min.					

Customer may specify pressure setting.

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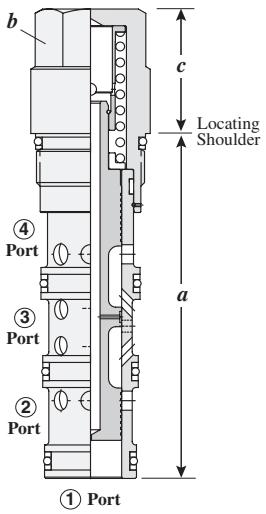
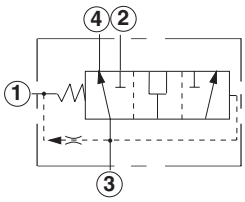
VENT-TO-SHIFT, 2-POSITION, 3-WAY DIVERTER VALVE



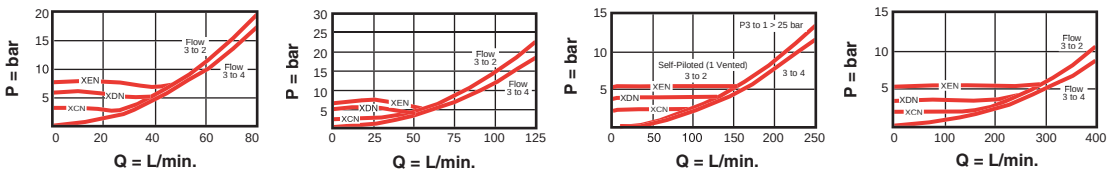


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
60 L/min.	**DSCY – XEN**	T - 31A	84,8	22,2	30.2	40/50
120 L/min.	**DSEY – XEN**	T - 32A	92,2	28,6	33,3	60/70
240 L/min.	**DSGY – XEN**	T - 33A	114,6	31,8	41,4	200/215
480 L/min.	**DSIY – XEN**	T - 34A	139,7	41,3	53,8	465/500

Performance Curves

DSCY **DSEY** **DSGY** **DSIY**

Typical Pressure Drop



- Maximum operating pressure = 350 bar
- Nominal vent flow = DSCY, DSEY: 0,38 L/min., DSGY, DSIY: 0,60 L/min.
- There must be a pressure source at port 3, relative to port 1, to shift the valve.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

DS ✶ Y – X E ✶

Nominal Capacity		*Control*		*Minimum Control Pressure*		*Seal*	
C	60 L/min.	**X**	Non-adjustable	**C**	2 bar	**N**	Buna-N
E	120 L/min.			**D**	3,5 bar	**V**	Viton
G	240 L/min.			**E**	5 bar		
I	480 L/min.						

Customer may specify pressure setting.

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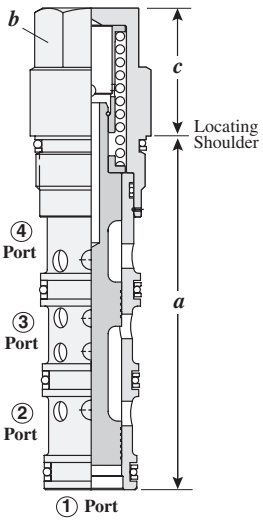
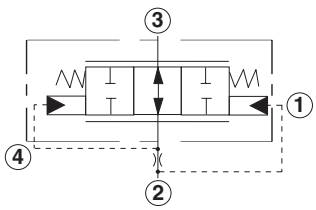
NORMALLY OPEN, BI-DIRECTIONAL, MODULATING LOGIC ELEMENT



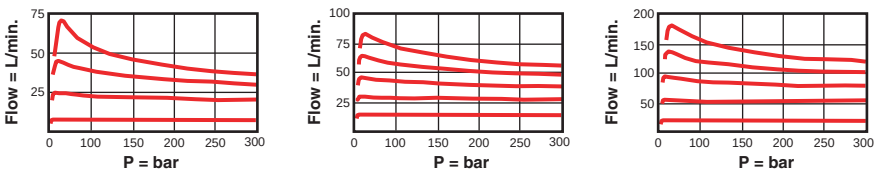


Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c	Installation Torque (Nm)
60 L/min.	**LHDT – XFN**	T - 31A	84,8	22,2	30.2	40/50
120 L/min.	**LHFT – XFN**	T - 32A	92,2	28,6	33,3	60/70
240 L/min.	**LHHT – XFN**	T - 33A	114,3	31,8	41,3	200/215

Performance Curves

LHDT **LHFT** **LHHT**

Typical Performance Pressure Differential vs. Flow



- Maximum operating pressure = 350 bar

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

LH ★ T – X F ★

Nominal Capacity		*Control*		*Nominal Control Pressure*		*Seal*	
D	60 L/min.	**X**	Non-adjustable	**D**	3,5 bar	**N**	Buna-N
F	120 L/min.			**E**	5 bar	**V**	Viton
H	240 L/min.			**F**	7 bar		

Customer may specify pressure setting.

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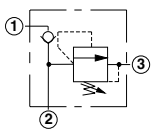
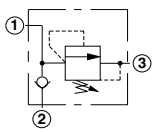
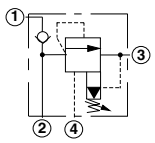
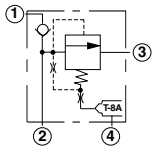
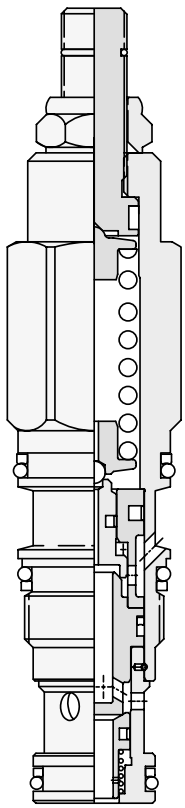
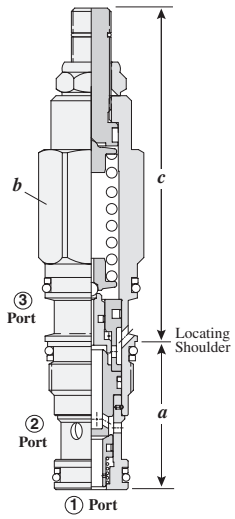
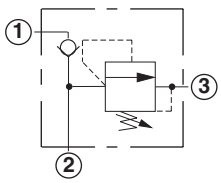
Hybrid Relief Valves

	Cartridge Type	*Page*
	Direct Acting Relief Valve - Before Check	156
	Direct Acting Relief Valve - After Check	157
	Ventable, Pilot Operated, Balanced Piston, Relief Valve - Before Check	158
	Ventable, Pilot Operated, Balanced Piston, Relief Valve - Before Check with Integral Pilot Control Cavity	159



DIRECT ACTING RELIEF VALVE - BEFORE CHECK

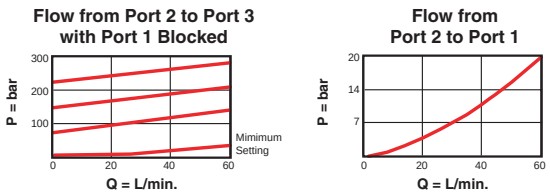




Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
40 L/min.	**HRDA – LAN**	T - 11A	35,0	22,2	78,9	80,2	85,0	45/50

Performance Curves

HRDA



- Maximum operating pressure = 350 bar
- Maximum valve leakage at reseat = 0,3 cc/min.
- Reseat exceeds 85% of crack pressure
- Factory pressure setting established at 15 L/min.
- Free flow check cracking pressure = 1,7 bar
- Typical response = 2 ms
- The check portion of the valve has a maximum leakage rate of less than 0,07 cc/min.
- Note: This valve deviates from Sun's normal flow path for three port relief valves; port 2 is the inlet, port 1 is the system and port 3 is tank. Therefore, it is probably not useable in existing standard Sun relief manifolds.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

HR D A – L A N

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
D 40 L/min.	**L** Standard Screw Adjustment	**A** 35 - 210 bar	**N** Buna-N
	C Tamper Resistant Factory Set	**W** 55 - 315 bar	**V** Viton
	K Handknob		

** *See page 162 for information on Control Options*

Customer may specify pressure setting.

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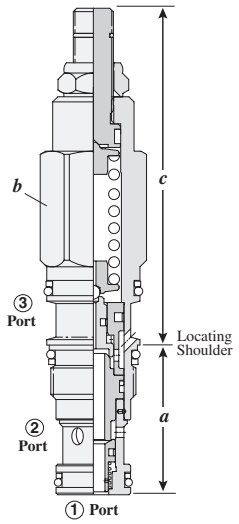
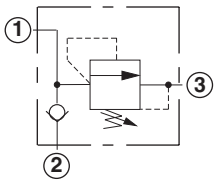
DIRECT ACTING RELIEF VALVE - AFTER CHECK

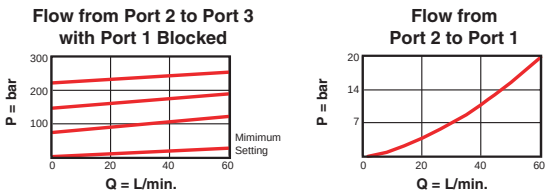




Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions* *a*	*b*	*c* L	C	K	*Installation Torque (Nm)*
40 L/min.	**HRDB – LAN**	T - 11A	35,0	22,2	78,9	80,2	85,0	45/50

Performance Curves

HRDB



- Maximum operating pressure = 350 bar
- Maximum valve leakage at reseat = 0,3 cc/min.
- Reseat exceeds 85% of crack pressure
- Factory pressure setting established at 15 L/min.
- Free flow check cracking pressure = 1,7 bar
- Typical response = 2 ms
- The check portion of the valve has a maximum leakage rate of less than 0,07 cc/min.
- Note: This valve deviates from Sun's normal flow path for three port relief valves; port 2 is the inlet, port 1 is the system and port 3 is tank. Therefore, it is probably not useable in existing standard Sun relief manifolds.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

HR D B – L A N

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
D 40 L/min.	**L** Standard Screw Adjustment	**A** 35 - 210 bar	**N** Buna-N
	C Tamper Resistant Factory Set	**W** 55 - 315 bar	**V** Viton
	K Handknob		

** *See page 162 for information on Control Options*

Customer may specify pressure setting.

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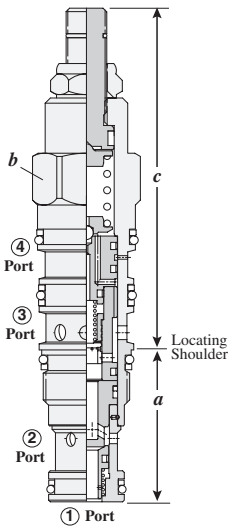
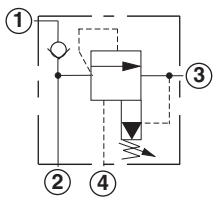
VENTABLE, PILOT OPERATED, BALANCED PISTON, RELIEF VALVE - BEFORE CHECK

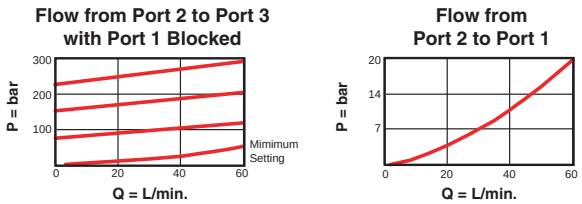




Capacity	Typical Cartridge Model Code	Cavity	Cartridge Dimensions a	b	c L	c C	c K	Installation Torque (Nm)
40 L/min.	**HVCA – LAN**	T - 21A	35,0	22,2	78,9	80,2	85,0	45/50

Performance Curves

HVCA



- Maximum operating pressure = 350 bar
- Maximum valve leakage (port 2 to port 3) = 32,8 cc/min. at 70 bar
- Factory pressure setting established at 15 L/min.
- Free flow check cracking pressure = 1,7 bar
- Typical response = 10 ms
- Minimum setting is 5 bar for all spring ranges.
- Back pressure at port 3 (tank) is directly additive to the valve setting at a 1:1 ratio.
- Pressure at port 4 (vent) controls the valve below its setting.
- The check portion of the valve has a maximum leakage rate of less than 0,07 cc/min.
- Note: This valve deviates from Sun's normal flow path for four port relief valves; port 2 is the inlet, port 1 is the system, port 3 is tank and port 4 is vent. Therefore, it is probably not useable in existing standard Sun relief manifolds.

OPTION ORDERING INFORMATION **Model Codes printed in Red are Preferred Versions and most readily available**

HV C A – L A N

Nominal Capacity	*Control***	*Adjustment Range*	*Seal*
C 40 L/min.	**L** Standard Screw Adjustment	**A** 5 - 210 bar	**N** Buna-N
		B 5 - 105 bar	**V** Viton
	C Tamper Resistant Factory Set	**D** 5 - 55 bar	
	K Handknob	**W** 5 - 315 bar	

** *See page 162 for information on Control Options*

Customer may specify pressure setting.

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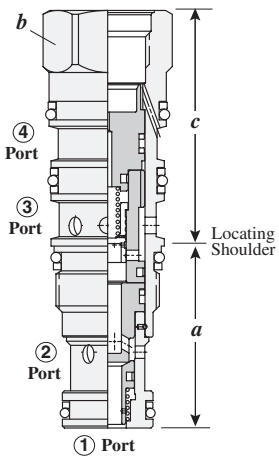
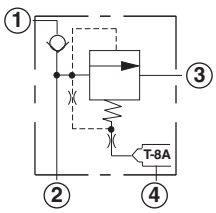
VENTABLE, PILOT OPERATED, BALANCED PISTON, RELIEF VALVE - BEFORE CHECK WITH INTEGRAL PILOT CONTROL CAVITY



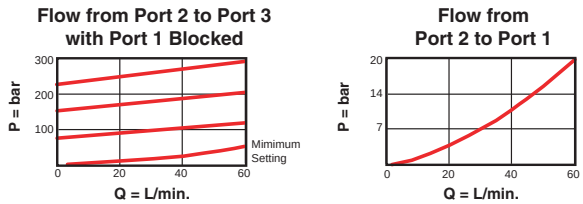


The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges on page 121.

Capacity	*Typical Cartridge Model Code*	*Cavity*	*Cartridge Dimensions*			*Installation Torque (Nm)*
			a	*b*	*c*	
40 L/min.	**HVCA – 8DN**	T - 21A	35,0	22,2	45,2	45/50

Performance Curves

HVCA-8



- Maximum operating pressure = 350 bar
- Maximum valve leakage (port 2 to port 3) = 32,8 cc/min. at 70 bar
- Free flow check cracking pressure = 1,7 bar
- Minimum setting is 5 bar for all spring ranges.
- Back pressure at port 4 (tank) is directly additive to the valve setting at a 1:1 ratio.
- The check portion of the valve has a maximum leakage rate of less than 0,07 cc/min.
- Note: This valve deviates from Sun's normal flow path for four port relief valves; port 2 is the inlet, port 1 is the system, port 3 is tank and port 4 is vent. Therefore, it is probably not useable in existing standard Sun relief manifolds.
- With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.

OPTION ORDERING INFORMATION

Model Codes printed in Red are Preferred Versions and most readily available

HV C A – 8 D N

Nominal Capacity	*Control*	*Adjustment Range*	*Seal*
C 40 L/min.	**8** with T-8A cavity in hex body for pilot operation (see pilot control section for alternate options)	**D** 5 bar	**N** Buna-N **V** Viton

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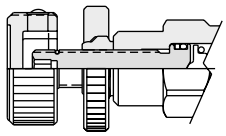
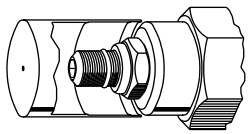
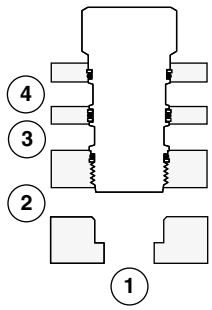
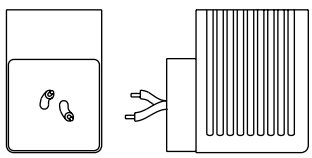
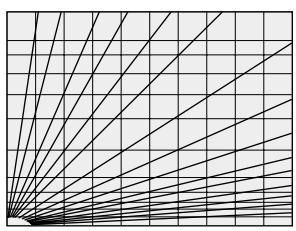
NOTES

General Information

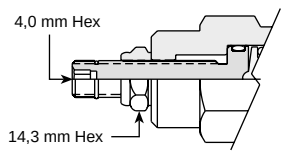
	Page	
Cartridge Control Options	162	
Cartridge Control Kits	163	
Cavity Plugs	165	
Solenoid Electrical Connector Options	167	
Orifice Pressure Drop Data	168	

Cartridge Control Options

General Purpose Controls (for use in systems where adjustment may be changed after installation.)

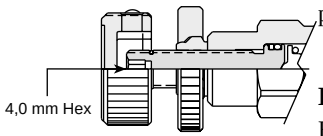
L Standard Screw Adjustment

O-ring seal on adjust screw. Adjust screw positively retained. Overset protection-pilot spring cannot go solid.



K Handknob with Lock Knob

Handknob and lock knob added to **L** control. Sun handknob kits for field conversion are available.



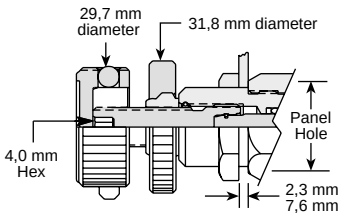
O Handknob with Panel Mount

Special threaded cartridge hex body with panel nut for mounting cartridge through access hole in control panel. Handknob and lock knob included.

Panel Hole:

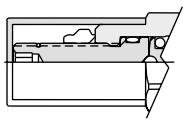
Series 1 cartridges 190 mm dia.
Series 2 cartridges 25,4 mm dia.

Panel nut hex size identical to cartridge hex size.



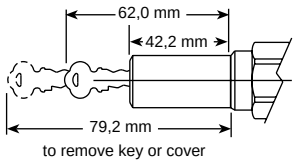
C Tamper Resistant Factory Set

Cover press-fit onto **L** control cartridge shoulder. Valves may be ordered in this configuration from Sun. ***Specify pressure setting on order.*** Setting stamped on cartridge hex. Sun kits for field conversion are available.



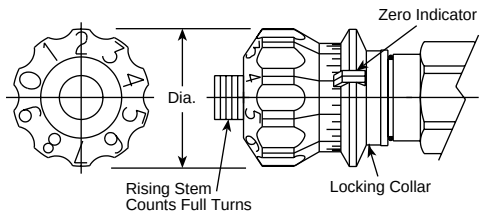
Key Lock Kit

Optional adjustment Key Lock Cover Kit for **L** controls allows adjustment to be locked with a key to prevent unauthorized changes in valve setting. Adjustment is easily accessible when lock assembly is removed. Requires replacement of standard locknut with special locknut which accepts lock assembly, and a new wire stop ring for overset protection.



H Calibrated Handknob with Detent Lock

Fully calibrated handknob for flow control cartridges. 40 radial calibrations per turn. Moveable zero indicator. (Minor disassembly required.) Rising detented locking collar positively locks adjustment knob against vibration or accidental tampering. Any desired setting may be recorded and repeated. U.S. Patent #4,577,831.

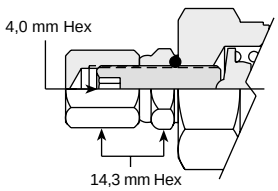


Diameter	*28,7 mm*	*35,1 mm*	*41,1 mm*	*41,1 mm*
Series	1	2	3	4
	NCCB	NCEB	NCFB	NCGB
	NCCC	NCEC	NCFC	NCGC
	NFCC	NFDC	NFEC	NFFC
	NFCD	NFDD	NFED	NFFD
	FDBA	FDCB	FDEA	FDFA

Special Purpose Controls (for use in systems where adjustment is seldom changed after installation)

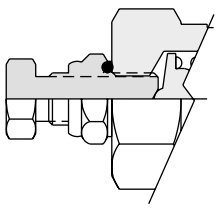
J Socket Head Set Screw with Cap

Stem seal - Seal under locknut. Adjustment screw not retained. No overset protection.



F Wrench Adjustment

Stem seal - Seal under locknut. Adjusting screw is not retained. Overset protection-pilot spring cannot go solid.



Counterbalance Cartridge Controls

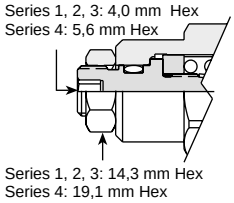
All Sun counterbalance cartridges are built with a leakproof adjustment - O-ring seals are on the adjusting screw-but are not designed for frequent adjustment in the field. Cartridges that are factory pre-set by Sun to a customer specified pressure setting are available and can be installed directly on a machine without the need for further adjustment.

C Tamper Resistant Factory Set

See **"C"** Control description above.

L Standard Leakproof Screw Adjustment.

O-ring seal on adjust screw.



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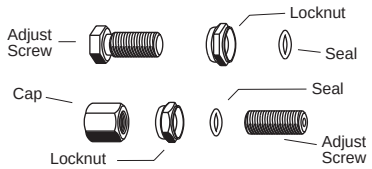
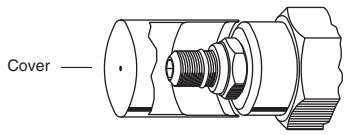
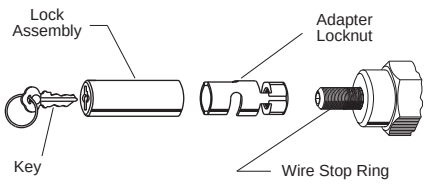
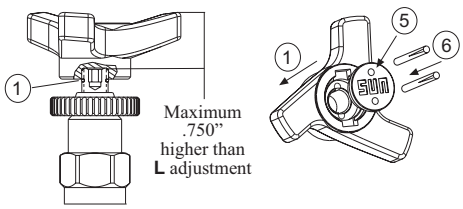
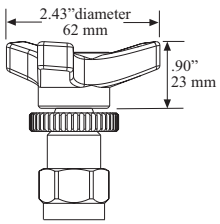
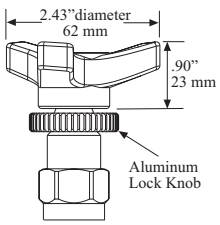
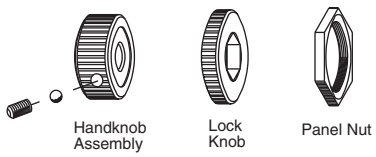
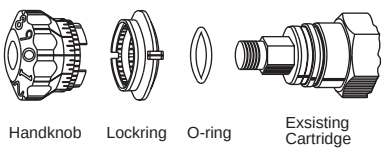
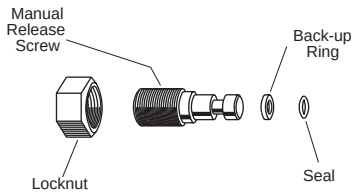
Cartridge Control Kits

Service Kit Number Description	*Use specifically with Control/Cartridge*	*Description*	*Notes*
Adjustment Screw Kit **991-006** Adjustment Screw Kit **991-010**	All **F** controls All **J** controls		To assure a complete seal on the stem - release all pressure on the cartridge after setting. **Then...** tighten locknut (and cap, on **J**).
Tamper Resistant Cover **991-000** **991-004** **991-001** **991-002** **991-003** **991-032** **991-033**	For all Sun cartridges with **L** adjustment Series 0 -hex 19,0 mm Series 1 - 22,2 mm hex Series 2 - 28,6 mm hex Series 3 - 31,8 mm hex Series 4 - 41,0 mm hex Series 1 - 22,2 mm hex (CB**, CC**) Series 2 - 28,6 mm hex (CB**, CC**)		1. Adjust valve to desired setting and tighten locknut. 2. Using an arbor press or a soft hammer, install cover until it seats on cartridge hex. 3. Cover is a press fit on cartridge shoulder.
Key Lock Kit **993-008**	For all Sun cartridges with **L** adjustment (except Series 0 and counterbalance cartridges).		1. Remove original wire stop ring and locknut. 2. Thread on the adapter locknut and install new wire stop ring through slot provided. 3. Adjust valve to desired setting and tighten adapter locknut. 4. Slide lock assembly over adapter, lock and remove key.
Three-winged Handknob Kit **991-034**	For all Series 1, 2, 3, 4 valves with **L** or **O** adjustment except counterbalance cartridges.	Install while cartridge is screwed in cavity to prevent damage. 	1. Do not remove stop ring. 2. Install lock knob by snapping onto the locknut. 3. Install star knob until contact is made with the stop ring. 4. Caution during installation on flow control valves (that have no stop ring). Make sure valve can be shut with hand knob installed. 5. Insert pins in cover so that they project on backside. 6. Put cover on with inserted pins and drive pins in until flush with cover.
	The handknob can be used as a Maximum Setting Limiter.		When knob is used as a maximum Setting Limiter: 1. Set valve at desired maximum setting. 2. Tighten lock nut (110 lbs. inch). 3. Remove stop ring. 4. Install lock knob. 5. Install handknob until flush with the lock knob.
Three-winged Handknob Kit with 1 3/8" dia. aluminum lock knob. **991-039**	This kit should be used in applications where there is high vibration and a plastic lock knob may loosen.		Follow installation instructions described above.

Cartridge Control Kits continue on next page

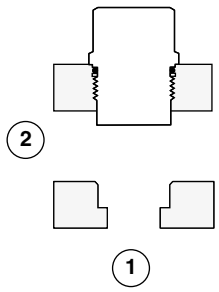
Cartridge Control Kits

Service Kit Number Description	*Use specifically with Control/Cartridge*	*Description*	*Notes*
K Handknob Kit **991-211**	Use this kit to adapt all **L** controls to **K** controls (except Series 0 and counterbalance cartridges).		Only cartridges date stamped "41" or later and originally supplied with plastic knobs. Lock knob snaps onto locknut furnished on cartridge.
991-222	**K** control for Series 0		
Panel Handknob Kit **991-215**	**O** controls All Series 1 cartridges 22,2 mm hex M20 thread		
Panel Handknob Kit **991-216**	**O** controls All Series 2 cartridges 28,6 mm hex 1"-14 thread		
H Calibrated Handknob Kit	**H** controls All series of flow controls		Only for cartridges originally supplied with an **H** handknob. Valves can not be modified in the field. **Note:** The **H** control is **Only** available for the cartridges shown to the left.
991-219	**FDCB**, **NCEB**, **NCEC**, **NFDC, NFDD** only		
991-220	**FDEA**, **FDFA**, **NCFB**, **NCFC**, **NCGB**, **NCGC**, **NFEC**, **NFED, NFFC, NFFD** only		
991-221	**FDBA**, **NCCB**, **NCCC**, **NFCC, NFDC** only		
Lockwire Kit **991-012**	All **M**, **Q** and **R** controls (except solenoid operated cartridges).		
Adjustment Screw Kit **991-112-003 Viton** **991-112-007 Buna-N**	**CKCA L**CKCD L**** **CKCB L**CPCA L**** **CKCC L****		**Only** cartridges date stamped "62" or earlier.
Adjustment Screw Kit **991-212-003 Viton** **991-212-007 Buna-N**	**CKEA L**CKED L**** **CKEB L**CPEA L**** **CKEC L****		

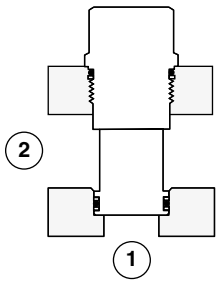
Cavity Plugs

It is sometimes desirable to remove a Sun cartridge valve and still maintain the integrity of the hydraulic system. This may be necessitated by the need to flush a system after repairs or a piping change, or to change an operating function in the circuit. For these requirements, Sun offers two styles of cavity plugs - all ports blocked and main ports open to flow.

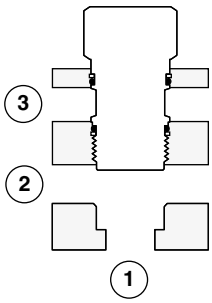
Plugs for Two Port Cavities:



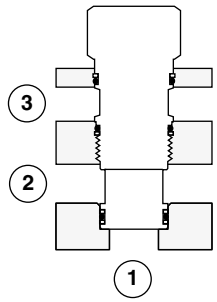
		All Ports Open			All Ports Blocked		
Series	*Cavity*	*Cavity Plug Model Code**	*Buna-N*	*Viton*	*Cavity Plug Model Code*	*Buna-N*	*Viton*
P	T-8A	XAOA-XX*			XACA-XX*		
0	T-162A	XZOA-XX*			XZCB-XX*		
1	T-10A	XFOA-XX*			XFCA-XX*		
	T-13A				XGCA-XX*		
2	T-3A	XCOA-XX*			XCCA-XX*		
	T-5A				XDCA-XX*		
3	T-16A	XIOA-XX*			XICA-XX*		
4	T-18A	XKOA-XX*			XKCA-XX*		



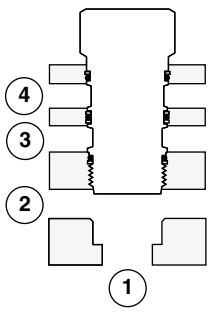
Plugs for Three Port Cavities



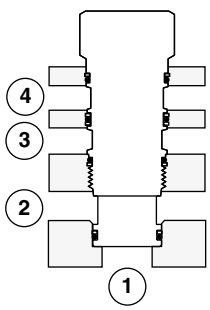
		Ports 1 to 2 Open Port 3 Blocked			All Ports Blocked		
Series	*Cavity*	*Cavity Plug Model Code**	*Buna-N*	*Viton*	*Cavity Plug Model Code*	*Buna-N*	*Viton*
P	T-9A	XAOB-XX*			XACBXX*		
0	T-163A	XZOB-XX*			XZCB-XX*		
1	T-11A	XEOA-XX*			XECA-XX*		
2	T-2A	XBOA-XX*			XBCA-XX*		
3	T-17A	XHOA-XX*			XHCA-XX*		
4	T-19A	XJOA-XX*			XJCA-XX*		



Plugs for Four Port Cavities (Internal Locating Shoulder)



		Ports 1 to 2 Open Port 3 and 4 Blocked			All Ports Blocked		
Series	*Cavity*	*Cavity Plug Model Code**	*Buna-N*	*Viton*	*Cavity Plug Model Code*	*Buna-N*	*Viton*
1	T-21A	XMOA-XX*			XMCA-XX*		
2	T-22A	XNOA-XX*			XNCA-XX*		
3	T-23A	XPOA-XX*			XPCA-XX*		
4	T-24A	XQOA-XX*			XQCA-XX*		



*Insert in the seventh position model code digit N to order Buna-N seals or V to order Viton seals.

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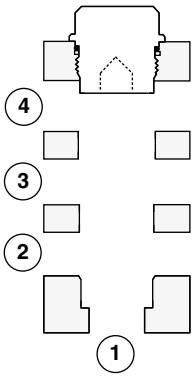
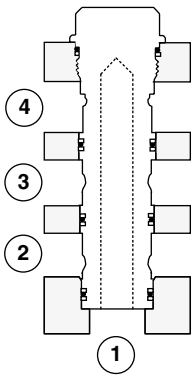
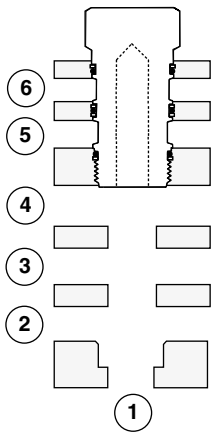
Plugs for Four Port Cavities (External Locating Shoulder)



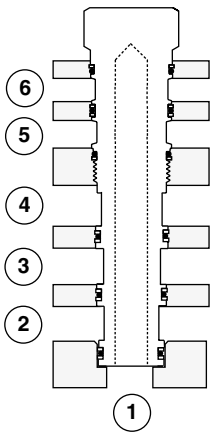
		All Ports Open			All Ports Blocked		
Series	*Cavity*	*Cavity Plug Model Code**	*Buna-N*	*Viton*	*Cavity Plug Model Code**	*Buna-N*	*Viton*
1	T-31A	XFOA-XX*			XRCA-XX*		
2	T-32A	XCOA-XX*			XSCA-XX*		
3	T-33A	XIOA-XX*			XTCA-XX*		
4	T-34A	XKOA-XX*			XVCA-XX*		



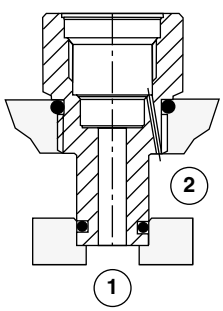
Plugs for Six Port Cavities



		Ports 1, 2, 3 and 4 Open Ports 5 and 6 Blocked			All Ports Blocked		
Series	*Cavity*	*Cavity Plug Model Code**	*Buna-N*	*Viton*	*Cavity Plug Model Code**	*Buna-N*	*Viton*
1	T-61A	XMOA-XX*			XRCC-XX*		
2	T-62A	XNOA-XX*			XSCC-XX*		
3	T-63A	XPOA-XX*			XTCC-XX*		
4	T-64A	XQOA-XX*			XVCC-XX*		



Cavity Adaptor (Converts Waterman 12-2 Cavity to the Sun T-8A Cavity)



	All Ports Open		
Cavity	*Cavity Plug Model Code**	*Buna-N*	*Viton*
12-2	XAAA-8X*		

*Insert in the seventh position model code digit N to order Buna-N seals or V to order Viton seals.

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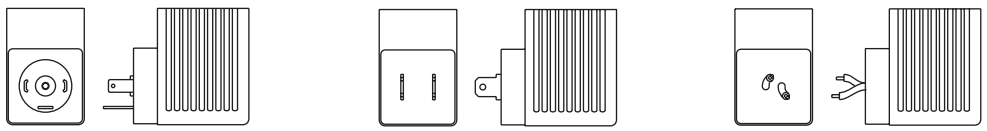
Sun Solenoid Electrical Connector Options

Sun Hydraulics has a range of pilot flow and full flow solenoid products with operating pressures up to 350 bar. These products are available with the coil configuration options shown below. If you only require pilot flow and want to operate these packages in a 350 bar system, Sun offers a screw-in adapter that converts the Waterman 12-2 cavity to a Sun T-8A cavity.

Connector Options for Sun Pilot Flow Solenoid Valves (DAAA, DBAA)

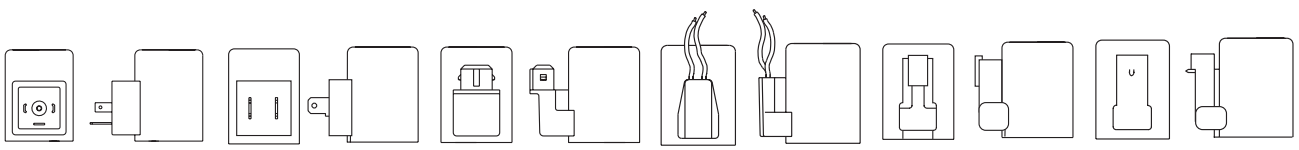
ISO / DIN 43650 | **SAE J858-A** | **Twin Lead**



Description	*Coil only part number*	*Coil only part number*	*Coil only part number*
115 V AC 50/60 Hz	760-211	N/A	N/A
230 V AC 50/60 Hz	760-223	N/A	N/A
6 V DC	760-206	760-506	760-706
12 V DC	760-212	760-512	760-712
24 V DC	760-224	760-524	760-724
28 V DC	760-228	760-528	760-728
36 V DC	760-236	760-536	760-736
48 V DC	760-248	760-548	760-748

Connector Options for Sun Full Flow Solenoid Valves (DLDA, DTDA, DMDA, DNDA) and Proportional Valves (RBAP, PRDP, PRDL)

ISO/DIN 43650 | **Twin Spade (SAE J858A)** | **AMP® Junior Timer** | **Twin Lead** | **Metri-Pack** | **Deutsch**



Description	*Coil only part number*	*Coil only part number*	*Coil only part number*	*Coil only part number*	*Coil only part number*	*Coil only part number*
115 V AC 50/60 Hz	770-211	N/A	N/A	N/A	N/A	N/A
230 V AC 50/60 Hz	770-223	N/A	N/A	N/A	N/A	N/A
12 V DC	770-212	770-512	770-612	770-712	770-812	770-912
24 V DC	770-224	770-524	770-624	770-724	770-824	770-924
48VDC	770-248	770-548	770-648	770-748	770-848	770-948

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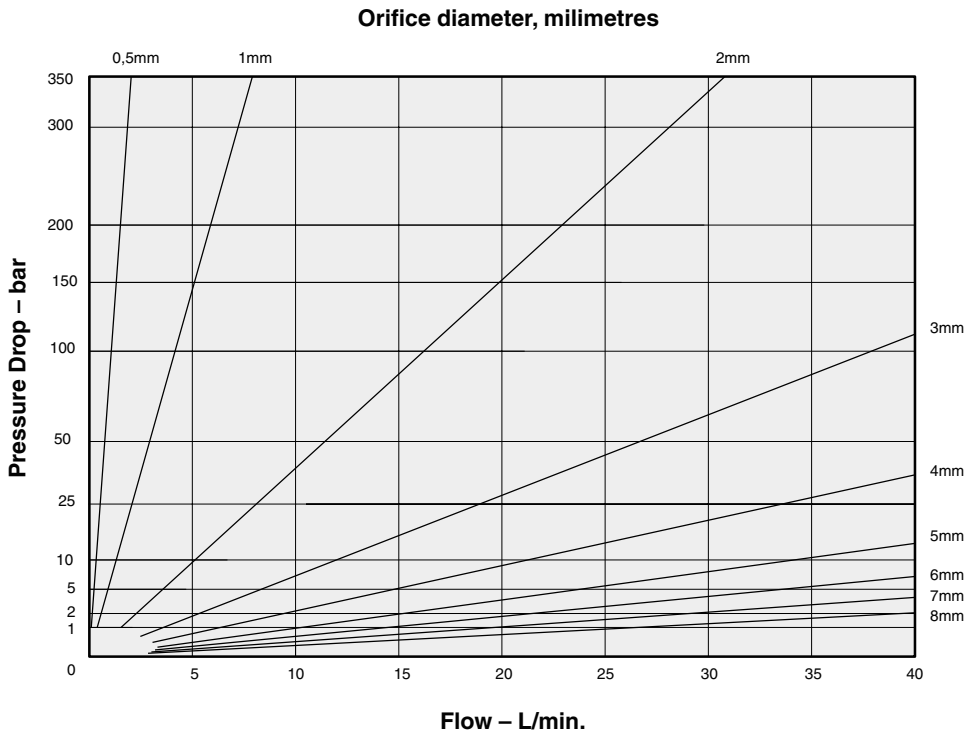
ORIFICE PRESSURE DROP DATA

No allowance has been made for viscosity effects, or regain of pressure downstream.



These charts are based on the formula:

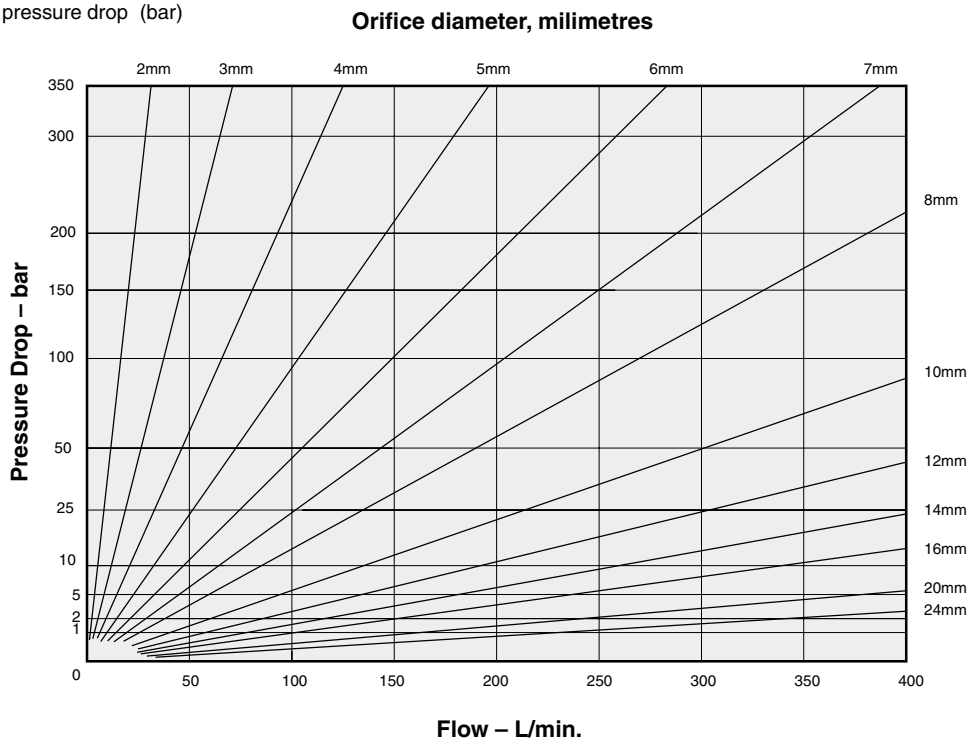
$$Q = \alpha A\sqrt{\frac{2AP}{\rho}}$$

Where:

Q = Flow m^3/sec.
α = orifice coefficient
A = orifice dia. cm^2
ΔP = pressure drop N/m^2
ρ = density Ns^2/m^4

This equation becomes:

Q (l,min) = 0.4212 x d^2 (mm) $\sqrt{\text{pressure drop}}$ (bar)
when c = 0.6
ρ = 0.9 g/cm^3



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WARRANTY INFORMATION, PERFORMANCE ASSURANCE, AND APPLICATION LIMITATIONS

Caution

Sun Hydraulics Limited manufactures a variety of cartridge valves that will fit into the same Sun cavity. Each cartridge is marked with a seven-digit part identification code and a four-digit date code, stamped on the hex surfaces. Designers and users of Sun components are advised that **physical interchangeability of cartridges does not necessarily mean functional interchangeability.** When replacing any Sun cartridges, users should first check with the manufacturer's service literature, their local Sun distributor, or the Sun factory before making any part substitutions.

NOTE: To avoid serious injury, the manufacturer's service literature must be consulted before working on any hydraulic system.

Limited Warranty

Sun Hydraulics Limited warrants its products free from defects in material, workmanship, and design for a period of three years after their installation, provided the installation date is less than one year after manufacture. **"O-rings" and seals are specifically exempted from this warranty.** In no instance is there any warranty of fitness for a particular use and Sun Hydraulics Limited cannot and does not accept responsibility of any type for any of its products that have been subjected to improper installation, improper application, negligence, tampering, or abuse, or which have been repaired or altered outside of the Sun Hydraulics factory. Sun's Limited's liability under this warranty shall extend only to repair or replacement, f.o.b. Sun's factory, of any defective part or product determined by inspection as not conforming to this warranty. Sun makes no other warranties, expressed or implied, and is not responsible for any consequential damages resulting from use by any buyer or user, Sun Hydraulics' liability being limited to the value of product sold or obligation to replace a defective part.

Performance Assurance

All Sun cartridges valves are individually tested at the factory and preset to specific pressure or flow settings where indicated in this catalogue. However, as the actual performance of buyers' equipment cannot be reproduced in Sun's testing laboratory, assurance of suitability of Sun products in the buyer's application is the responsibility of the buyer. This is typically accomplished by the manufacture of a prototype followed by a test or qualification program on the part of the buyer.

Application Limitations

Sun product designs and manufacturing facilities have been specifically developed to provide products for commercial, industrial and mobile hydraulic applications and Sun products are only warranted for these types of uses. **Sun's distributors are not authorised to approve the use of Sun products in any of the following applications:**

- Any steering or braking systems for passenger-carrying vehicles or on-highway trucks.
- Aircraft or space vehicles.
- Ordnance equipment.
- Life support equipment.
- Any end product which is used in a nuclear power plant application.

Specific written approval for any application of Sun products in any of the above named applications should be obtained from Sun Hydraulics Limited. Consultation with Sun distributors or factory engineers is advisable in any situations where applicability is questionable.

Sun Hydraulics International Distribution

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China	**Sun Hydraulics Systems (Shanghai) Co., Ltd.**	86	21	5778-0778	86	21	5778-0768
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New Zealand	**Hydraulic Cartridge Valves, Ltd.**	64	9	573-1051	64	9	573-1052
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*No City Code Necessary

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France	**Koppen & Lethem S.A.R.L.**	33	1	4147-5530	33	1	4147-5540
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	Bibus Menos Sp. z.o.o.	48	58	660-9570	48	58	661-7132
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Spain	**Ingenieria y Dist. Hidraulico**	34	943	696-095	34	943	696-507
Sweden	**JMS Systemhydraulik AB**	46	31	727-68-20	46	31	727-68-37
	Hydnet AB	46	859	470-470	46	859	470-479
Switzerland	**ATP Hydraulik AG**	41	41	790-2533	41	41	790-4266
Turkey	**NGR Hidrolik San.ve Tic Ltd.**	90	312	385-6276	90	312	385-6278
United Arab Emirates	**Hydrolink Co., Ltd.**	971	6	528-0801	971	6	528-0830
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